

Borderless drainage solutions

ACO ShowerDrain





The ACO system chain provides drainage solutions to meet tomorrow's environmental challenges

The increase in extreme weather conditions requires more complex approaches to water drainage. ACO provides smart system solutions which work in both directions: they protect people from water – and vice versa. Each ACO product within the ACO system chain sends the water in the right direction, so that it can be recycled in a way that makes sense both ecologically and economically. Within the ACO group it is ACO Building Drainage which supports the overall system chain, and combines system solutions for drainage, separation and pumping in order to create total drainage solutions for buildings.



collect:

Collect and store

- Floor drainage systems
- Bathroom drainage
- Roof drainage
- Multi-storey parking deck drainage
- Balcony and terrace
- Drainage pipe systems



clean:

Pre-clean and treat

- Grease separators
- Starch separators
- Light oil separators
- Process technology



hold:

Keep away from and hold back

■ Backflow systems



roloaco.

Pump, drain and re-use

- Lifting plants
- Pumping stations



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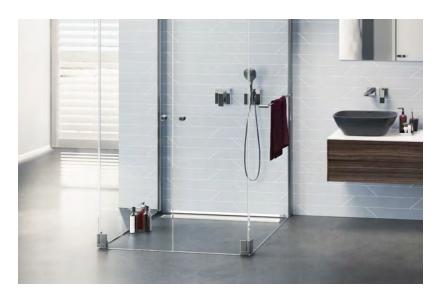
ACO ShowerDrain: Products for every requirement



Hotel, wellness and spa facilities

For ACO builders and planners, the ACO ShowerDrain offers the perfect way to create generously sized, uniform bathroom designs without any interruptions, changes in materials or barriers.

- Premium products with fast availability
- Flexibility in design
- Maximum safety, load resistance and hygiene



Private and public residential buildings

Thanks to the sheer variety of ACO ShowerDrain options available, you can rise to virtually any structural challenge and find the right solution for your design requirements.

- Fire protection
- Various extension heights
- Modular systems



Health and care facilities

To prevent dirt and maintain a highly appealing surface appearance, the channel bodies and designer gratings in the E+ series are electro-polished.

- Low adhesion of dirt and bacteria
- Easy and quick to clean
- Low maintenance requirements





Barrier-free design options for every design solution

ACO ShowerDrain can make a graphic statement wherever you want it to: on the wall, in the room itself or diverse covers even with individual signatures. You can let your imagination run wild.

- Variety of design options
- Safe, assembly-friendly installation
- Easy accessibility



Hygiene benefits and longevity thanks to the material stainless steel

High-quality stainless steel has been adopted in many different fields of application where stringent requirements apply in relation to hygiene, operational safety and material stability.

- High-alloy stainless steel
- Without any seams or cracks
- Flat welded joints



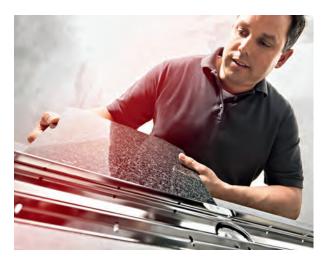
Planning freedom thanks to flexible products

Some areas of application have special architectural specifications and therefore require customized solutions.

ShowerDrain E+ series are measured precisely down to the millimeter, the shower channel can be adapted in line with the application in question.

- Individual planning via online configurator
- High drain performance with additional gullies
- Gully bodies positions fitted to indiviudal application

Intelligent Drainage in Residential Area

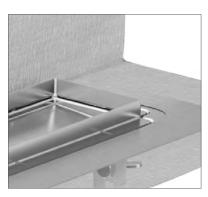


Installation work has now become simpler for you!

Barrier-free, generously-proportioned bathrooms are always in demand. ACO Building Drainage provides new, easy to assemble as well as clever solutions for these areas with ShowerDrain E+ and ShowerDrain M+. The result: a significantly more simplified installation process for you. Convincing design in every detail for the client. We also place a lot of importance on absolute reliability at ACO Building Drainage. We offer a complete product range with which we can contribute to ensuring that you, as an installer, always have the right system

ACO ShowerDrain E+ and M+ provide

- Factory-bonded sealing membrane
- Optional sealable diffusion openings
- Electropolished dirt-repellant surfaces
- Simple height adjustment



The factory-bonded sealing membrane ensures reliable compound sealing. The shower channels thereby fulfil the requirements of the highest water impact class W3-I, in accordance with the new standard for indoor waterproofing in Germany (DIN 18534-3). Due to the elastic material, a high level of safety is guaranteed when cracks bridging between the shower channel and the settling screed. The integrated, optional secondary drainage system also permits rapid drying of natural stone floor coverings through the diffusion openings. If required, these can be closed during waterproofing process.



The installation advantages are rounded off by the high-quality and classic aesthetics of the electro-polished surface. The integrated tile frame supports the working process of the tile covering and ensures an even tile finish connection. Round shapes and flat surfaces ensure both a harmonious design as well as easy cleaning. In addition, the surface is particularly resistant to cleaning agents. The odour trap creates free pipe access and thereby easy cleaning.



The channel can be suitably, and simply, adjusted to the floor level by utilising the two adjusting screws.

ACO ShowerDrain E+



Installing? Simple! Waterproofing? Guaranteed!

Ceramic floor coverings? Or natural stone? One can decide directly on the construction site for how the tiling should look after installation of the shower channel. Also typical for ShowerDrain E+: You can decide on site whether the waterproofing should be executed with or without diffusion openings. This therefore makes your work easier and means that the channel is the right solution for new construction and refurbishing. ShowerDrain E+ is your choice of safety. It fulfils all requirements, not only according to DIN EN 1253-1 but also the highest water class W3-I according to DIN 18534. This therefore makes it suitable for applications in private and public areas.



Completely pre-assembled and guaranteed leaktight

The socket is arranged laterally and thereby guarantees sufficient screed coverage for the pipe. Special solutions and a vertical version are additionally available. The ACO ShowerDrain E+ is supplied as completely pre-assembled. This therefore eliminates the need for inconvenient assembly. The stainless steel gully body is guaranteed as tightly welded to the channel body at the factory.

ACO ShowerDrain M+



Everything is made simple by just turning!

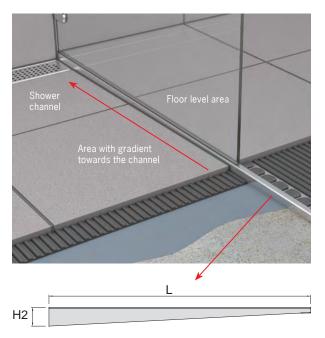
Shower channel body, drain gully, design grating: The ACO ShowerDrain M+ provides numerous possibilities. Every client is therefore able to select from a variety of design elements and thereby set individual accents to match the bathroom ambience. The ACO ShowerDrain M+ shower channel is equipped with a 360° rotatable gully body. You can also select between four gully bodies to suit the installation situation. This provides you with greater flexibility and makes installation easy from the outset. ACO ShowerDrain M+ can be adapted to overall heights of up to 54 mm.



Flexible alignable gully body

The ACO ShowerDrain M+ can be combined with four different gully bodies to make it suitable for the installation situation. The gully body of the ACO ShowerDrain M+ can be flexibly aligned according to the course of the drainage pipe. Screwed in the middle, the gully body is therefore a secure, force-locked connection that holds the gully securely in position after installation. Additionally all gully bodies are equipped with a permanently injected seal. This ensures that the seal is not accidentally lost or can slip during installation.

ACO ShowerStep



The ACO ShowerStep from the ACO ShowerDrain product range is intended to be installed between a walk-in floor level shower area with a built-in shower channel, and the adjoining bathroom area. The bathroom is fully tiled and levelled, without a gradient, while the shower area is tiled with a single-sided gradient of ca. 2 % towards the shower channel. This gradient creates a difference in height between the two areas which increases towards the channel.

ACO ShowerStep provides an attractive transition between the two areas and offers a clean surface profile. It is easy to install, which saves time, and it protects the edges of the surrounding surfaces. The stainless steel profile is being offered with three heights (10 mm, 12,5 mm and 15 mm) for different tile thicknesses. Furthermore a glass wall can be installed on the ACO ShowerStep due to its web thickness of 12 mm.

Product benefits

- Easy to fit, can be shortened to any length
- A product for use with or without glass partition
- No tedious and unsightly tile cutting
- Pre-formed gradients

Surface

- Stainless steel, material grade 1.4301
- Grinded
 - □ Ideal complement for ACO ShowerDrain C
- Electro polished
 - □ Ideal complement for ACO ShowerDrain E+, M+ and S

Installation

Apply adhesive on the floor and on the bottom of the ACO ShowerStep. Fill out the cavity of ACO ShowerStep properly. Press and adjust the ACO ShowerStep in the fresh adhesive and apply enough tile adhesive on the perforate upside . Afterwards lay tiles into the mortar – thereby the 12 mm wide top

of ACO ShowerStep has to be line up precisely with the tiles. Build now a joint ($1 - 1.5 \, \text{mm}$) between tiles and profile and fill it with grout or an elastic joint sealant. Finally, tile the inclined shower area and perform the jointing.



ACO ShowerStep has a 12~mm upper surface for use with or without glass shower wall. The width of the bar is chosen deliberately. Common shower partitions (up to 9~mm) can be used.





Technical information

about ACO bath drainage

ACO offers various bath drainage systems ranging from ACO ShowerDrain channels to bath gullies.

The programme is rounded off by the ACO ShowerStep which not only simplifies the creation of gradients but also ensures a clean edge that enhances the appearance.

ACO has the right solution for every application, from high-quality commercial wetrooms to sports facilities to private bathrooms.

Principles of bath drainage

ACO ShowerDrain solutions provide the inspiration for creative bathroom design. But above all, they should be able to adapt to everyone's wishes.

That is why the ACO range offers oversize products, modern stainless steel and glass covers, and tileable covers that blend into the appearance of the area. In larger bathrooms or similar areas you can combine both line and point drainage.

Standard	Subject area
EN 1253-1	Product standard and requirements
EN 12056-1	General application and implementation requirements
EN 12056-2	Sanitary pipework, planning and calculation
EN 12056-5	Installation and testing, instructions for operation, servicing and use
DIN 1986-100	Drainage systems for buildings and land (supplementary provisions to DIN EN 752 and DIN EN 12056)
DIN 1986-3	Specifications for service and maintenance
DIN 4102	Fire Behaviour of Building Materials and Building Components
DIN 4109	Sound insulation requirements and testing
VDI 4100	Improved sound insulation for building construction

Compound sealing in bath drainage

Because the shower area is regularly covered in shower water, a reliable seal for the floor structure is an absolute must. Otherwise there could be gradual damage to the underlying structure. The compound sealing combined with a surrounding flange for channels or floor gullies creates a reliable and durable seal. The surface of the flange has been created and tested specifically to ensure reliable insertion of the channel body into the floor structure.



Compound sealing guidelines

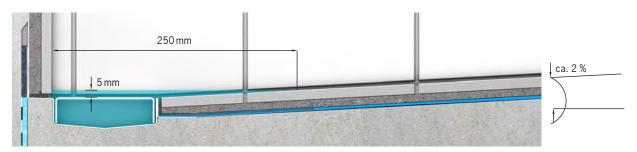
The "Fachverband Fliesen und Naturstein (FFN) im Zentralverband des Deutschen Baugewerbes", a tile and natural stone trade association that forms part of Germany's central construction industry organisation, used the BAU 2013 trade fair in Munich as a platform for launching a set of guidelines for planning and designing gullies and channels using compound sealing methods ("Hinweise für die Planung und Ausführung von Abläufen und Rinnen in Verbindung mit Abdichtung im Verbund (AIV)"). ACO Passavant played a significant role in helping develop these guidelines, which provide in-depth information on not only junction points between gullies and channels, but also compound sealing. To prevent structural damage, the junction between the component and building material must be permanently watertight. Prior to this, there had been no guidelines looking at the subject of expert methods for creating junctions between gullies and compound sealing. For the first time, these guidelines not only close a gap between product standards, but also clarify requirements for floor gullies and shower channels. Since ACO ShowerDrain drainage products are already designed in line with these requirements, they also comply with all other requirements.



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Conventional point gullies require a four-sided gradient in the tiling. By comparison line drainage enables a one-sided gradient. This makes use of large-format tiles significantly easier. A large gradient supports the drainage performance. A small gradient offers more slip resistance and is more wheelchair compatible. In practice gradients between 1.5 % and 2 % have proven successful. If 5 mm water backflow above the grating results during showering, the water is then approx. 250 mm in the room. EN 1253-1 defines flow values for floor gullies and channels with foul air trap. Accordingly, a minimum value of

0.4 l/s is required for a shower area. This measured value must be achieved with a backflow of 20 mm above the grating. If no standing water is wanted during showering, for example, if the gully is located in the room, the flow capacity of the shower fitting must be noted. ACO ShowerDrain E and C offer the additional option of increasing the drainage rate by installing several gullies within a shower channel.



Water build-up when mounting the shower channel on the wall

Increased drain performance by using multiple gullies*

Build-up height	Drain performance					
	1 gully	2 gullies	3 gullies			
[mm]	[l/s]	[l/s]	[l/s]			
0	0.4	0.7	1.0			
0	(24 I/min)	(42 I/min)	(60 I/min)			
20	0.6		1.4			
20	(36 I/min)	(60 I/min)	(84 I / min)			

 $^{^{\}star}$ using the example of ShowerDrain E+



Do your individual configuration of ACO ShowerDrain E+ step by step with the online product specification sheet: http://www.aco-buildingdrainage.com/downloads/sanitary/

The material stainless steel in shower areas

There are several good reasons for using stainless steel in sanitary engineering applications. Thanks to its smooth, hard surface, it does not need any protective layers made from either organic or inorganic materials. Stainless steel is also able to tolerate cleaning and disinfecting agents, even at high temperatures. The material does not become statically charged, a property that stops it from attracting dust particles and, as a result, bacteria. After coming into contact with hot water, its surface dries more quickly than other materials (particularly non-metal ones). As such, there is no need to rub it dry – something that

should be avoided anyway because of the risk of secondary infection it is known to carry. All ACO shower channels are fully preinstalled, which means that all the individual components are firmly connected to one another.

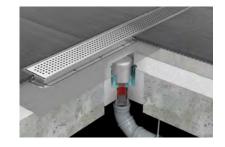
This guarantees that the shower channel is completely watertight. The ShowerDrain E+ product range also features a surface that has been electro-polished: in this process, any surface irregularities are removed by an anodic etching process to the point where a highly reflective surface is produced.



Fire protection solutions for line drainage

If a fire breaks out in a building, it generally spreads via the building service ducts. This makes drainage systems a particularly critical point, because they can allow fire and smoke to spread to the next floor. Preventive fire protection is therefore required by regional construction regulations in public buildings. The ACO ShowerDrain shower channel

with fire protection is an aesthetically appealing shower channel which offers this additional feature. If temperature changes are caused from below, then the water present in the foul air trap prevents the shower channel from filling with fire and smoke. The removable fire protection bell-shape foul air trap has a fire resistance classification of R 30 to R 120.



Fire protection solution for ACO ShowerDrain E+

In renovation projects or where the use of an existing building is being modified, core bores are often used when installing fire protection bath gullies in ceilings. As it is necessary to close up the cavity again after inserting the bath gullies into the core bore, the use of ACO Fit-in is recommended here. ACO Fit-in for ACO ShowerDrain shower channels with fire protection offers the optimum way to fill in core bores in all ceilings.



Fire protection solution for ACO bath gully Easyflow

The ACO ShowerDrain bath gully is retrofittable thanks to an assembly-friendly fire protection kit. It is available for all gully bodies with vertical socket inclination, in ND 50, ND 70 and ND 100 versions.

ACO Fit-in also enables the core bores to be filled as effectively as possible.



Sound protection solutions for line drainage



Sectional front view, suggested installations with sound decoupling

- Floor tile
- 2 Tile adhesive
- 3 Compound sealing (on site)
- 4 Sealing tape (at delivery)
- 5 Wall tile

- 6 Offset on site
- Interior wall plaster
- 8 Sound decoupling layer
- 9 mech./elec. connection joint
- 10 Filling hose

- 11 Perimeter isolation strip
- 12 Insulation
- 13 Separation layer

The sound protection requirements set out in DIN 4109 relate to the noise situation after work has been completed. Sound protection is particularly important in multi-occupancy buildings as most people regard their home as an oasis of quiet and a place of privacy. ACO ShowerDrain shower channels comply with the minimum criteria for enhanced sound protection requirements in accordance with DIN 4109. Not only this, but it also meets the requirements of VDI 4100. The tests relating to this have been carried out by the Fraunhofer Institute for Building

Physics (IBP), which is accredited by the DAP (German Accreditation System for Testing) in accordance with EN ISO/ICE 17025.

In some cases we are well below the threshold levels for sound protection relating to residences in single and multiple-unit dwellings, as well as semi-detached and terrace houses, according to VDI 4100 (2012 version, Tables 2 to 4), plus the more stringent sound protection requirements for technical installations in residential buildings (A1 version: 2001).





Product overview: Shower channels

ACO ShowerDrain E+: The universal channel	page 18	
ACO ShowerDrain M+: The modular channel	page 22	
ACO ShowerDrain S: The elegant channel	page 26	
ACO ShowerDrain C: The functional channel	page 28	
ACO ShowerDrain W: The invisible channel	page 35	
ACO ShowerDrain B: The basic channel	page 36	



ACO ShowerDrain E+



Product benefits

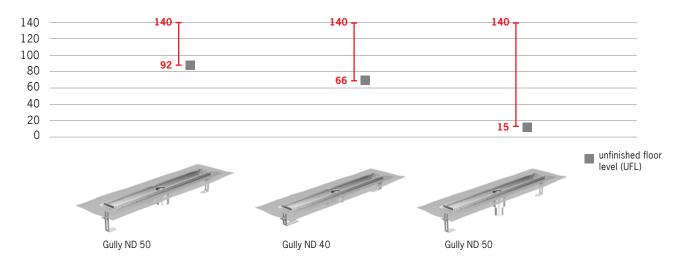
- Option for secondary drainage
- Sealing sleeve attached in the factory
- Fulfils all sound insulation levels (SSt I-III to VDI 4100)
- Free access to pipeline for optimum cleaning
- Channel and gratings with electropolished surface for reduced dirt adhesion
- Smooth-faced channel without disturbing components
- for optimal cleaning

Product information

- Material: Stainless steel, material grade 304
- Load class: Meets K3 requirements
 Internal channel width: 80 mm
- Flow rate:
 - □ 0.4 l/s (without 10 mm build-up)
 - \square 0.6 l/s (with 20 mm build-up as per EN 1253-1)
 - □ Drain performance can be enhanced by using additional gully bodies
- Outlet socket: Suitable for all push-fit pipe socket systems
- **Socket version:** ND 40/ND 50 ■ **Foul air trap:** 2-part, removable
- Flange design: Permanently cast-on, factory attached sealing sleeve, with 70 mm overlap

- Flange types: Surrounding, wall flange
- Channel: Electropolished surface
- Mounting: Ready for installation
- **Sound protection:** Sound protection accessories integrated as standard
- Total building height:
 - □ 79 mm (with water trap 25 mm)
 - □ 105 mm (with water trap 50 mm)
- **Height adjustability:** 48 to 74 mm using heightadjustable feet
- Grating variants: Glass, stainless steel, tileable
- Supplementary components: ACO ShowerStep, Hair strainer and ACO EasyStop

Installation heights



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Order data, channel body

Product	Dimensioned drawing	Description	Dimensions		Art. no.	
			L1 [mm]	L2 [mm]	B [mm]	
Installation height UFL: 92 – 140	mm (frame height 12 mm)*					
			600	700	187	9010.77.30
	L2 L1	■ Without wall	700	800	187	9010.77.00
A STATE OF THE STA	₹ ■□ }	flange	800	900	187	9010.77.01
		■ Water trap: 50 mm	900	1000	187	9010.77.02
		■ ND 50	1000	1100	187	9010.77.03
			1200	1300	187	9010.77.04
			600	700	187	9010.77.31
	L2 L1	■ Wall flange	700	800	155	9010.77.05
		at rear	800	900	155	9010.77.06
		■ Water trap: 50 mm	900	1000	155	9010.77.07
		■ ND 50	1000	1100	155	9010.77.08
			1200	1300	155	9010.77.09
Installation height UFL: 66 – 140) mm (frame height 12 mm)					
	12		600	700	187	9010.77.32
		■ Without wall	700	800	187	9010.77.10
	<u> </u>	flange ■ Water trap:	800	900	187	9010.77.11
		25 mm ND 40	900	1000	187	9010.77.12
			1000	1100	187	9010.77.13
			1200	1300	187	9010.77.14
	L2		600	700	187	9010.77.33
		■ Wall flange	700	800	155	9010.77.15
		at rear ■ Water trap:	800	900	155	9010.77.16
		25 mm	900	1000	155	9010.77.17
1		■ ND 40	1000	1100	155	9010.77.18
			1200	1300	155	9010.77.19
Installation height UFL: 15 – 140	mm (frame height 12 mm)*					
	L2		600	700	187	9010.77.34
	L1	■ Without wall	700	800	187	9010.77.20
		flange ■ Water trap:	800	900	187	9010.77.21
		50 mm	900	1000	187	9010.77.22
		■ ND 50	1000	1100	187	9010.77.23
			1200	1300	187	9010.77.24
	L2		600	700	187	9010.77.35
		■ Wall flange	700	800	155	9010.77.25
	<u> </u>	at rear ■ Water trap:	800	900	155	9010.77.26
JI .		50 mm	900	1000	155	9010.77.27
T		■ ND 50	1000	1100	155	9010.77.28
			1200	1300	155	9010.77.29

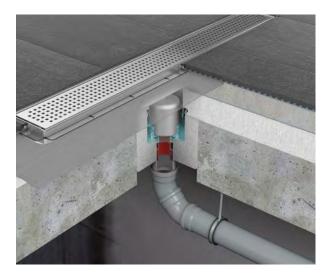
Special lengths up to 1500 mm on request.

Design-Gratings and supplementary components can be found on page 26.

^{*}Certified to EN 1253-1



ACO ShowerDrain E+ fire protection



Product benefits

- Option for secondary drainage
- Sealing sleeve attached in the factory
- Fulfils all sound insulation levels (SSt I-III to VDI 4100)
- Channel and gratings with electropolished surface for reduced dirt adhesion
- Fire resistance class
 - R 30 R 120 with and without Fit-in
 - □ Certificate for German market

Product information

- Material: Stainless steel
- Load class: K3
- Internal channel width: 80 mm
- Flow rate:
 - \square 0,5 l/s (with 10 mm build-up)
 - \square 0,65 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket
 - systems
- Socket version: ND 50, 90°
- Foul air trap: 50 mm water trap, removeable
- Flange design: Permanently cast-on, factory attached sealing sleeve, with 70 mm overlap

- Flange design: Surrounding Channel: Electropolished surface
- Montage: Ready for installation
- **Sound protection:** Sound protection accessories integrated as standard
- Total building height:
 - □ 71 mm (with water trap 50 mm)
- **Height adjustability:** 39 mm using heightadjustable feet
- Grating variants: Glass, Stainless steel, tileable
- **Supplementary components:** ACO ShowerStep, Hair strainer and ACO EasyStop



Order data, channel body

Product	Dimensioned drawing	Dimensions		Art. no.	
		L1	L2	В	
		[mm]	[mm]	[mm]	
Installation height UFL: 58 – 97 mm (fr.	ame height 12 mm)				
	L2 L1	700	800	187	9010.77.43
		800	900	187	9010.77.44
	Ø95 /	900	1000	187	9010.77.45
		1000	1100	187	9010.77.46
		1200	1300	187	9010.77.47

Special lengths up to 1500 mm on request.

Design-Gratings and supplementary components can be found on page 26.

Order data, gully body

Product	Dimensioned drawing	Description	Art. no.
	Core hole dimension D=142 mm	■ Foul air trap ■ ND 50 ■ Water trap: 50 mm	9010.77.48
	Core hole dimension D=182 mm	■ With Fit-in ■ Foul air trap ■ ND 50 ■ Water trap: 50 mm	9010.77.49



ACO ShowerDrain M+



Product benefits

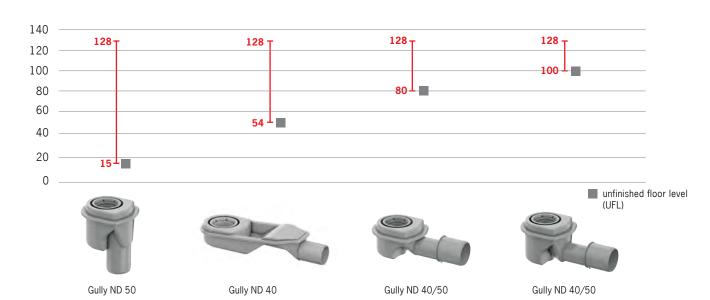
- Minimum building height: 54 mm with inclination 1,5°
- Option for secondary drainage
- Sealing sleeve attached in the factory
- Fulfils all sound insulation levels (SSt I-III to VDI 4100
- Channel and gratings with electropolished surface for reduced dirt adhesion
- Flexible for any installation situation
- Drain body can be rotated through 360°

Product information

- Channel body: Stainless steel
- Gully body: Plastic ■ Load class: K3
- Internal channel width: 80 mm
- **Flow rate:**
 - □ 0,4 l/s (with 10 mm build-up)
 - □ 0,46 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket systems
- Socket version: ND 40/ND 50
- Foul air trap: One-piece with removeable submersible pipe
- Flange design: Permanently cast-on, factory attached sealing sleeve, with 70 mm overlap

- Flange types: Surrounding, wall flange
- Channel: Electropolished surface
- Mounting: Modular assembly system consisting of channel body, screwed gully body and design grating
- **Scope of delivery channel:** Fixing material, height adjustable feet, sound protection accessories
- **Height adjustability:** Max. 74 mm, depending on selected gully body
- Grating variants: Glass, stainless steel, tileable
- Supplementary components: ACO ShowerStep and Hair strainer

Einbauhöhe bis OK Estrich



Product	Dimensioned drawing	Dimensions			Art. no.		
		L1 [mm]	L2 [mm]	B [mm]			
Without wall flange (frame height 12 mm)							
	L2	600	700	187	9010.87.06		
		700	800	187	9010.87.00		
	_	800	900	187	9010.87.01		
N.		900	1000	187	9010.87.02		
		1000	1100	187	9010.87.03		
		1200	1300	187	9010.87.04		
Wall flange at rear (frame height 12	mm)						
	L2 L1	600	700	187	9010.87.16		
	Li	700	800	155	9010.87.10		
		800	900	155	9010.87.11		
		900	1000	155	9010.87.12		
		1000	1100	155	9010.87.13		
		1200	1300	155	9010.87.14		

Order data, gully body

Product	Dimensioned drawing	Description	Art. no.
	115 00 00 00 00 00 00 00 00 00 00 00 00 00	 ND 40/50 Water trap: 50 mm Installation height: 100 – 128 mm Certified to EN 1253-1 	9010.81.20
	207	■ ND 40/50 ■ Water trap: 30 mm ■ Installation height: 80 – 128 mm	9010.81.21
	278	■ ND 40 ■ Water trap: 25 mm ■ Installation height: 54 – 128 mm	9010.81.22
	Ø50	 ND 50 Water trap: 50 mm Installation height: 15 – 128 mm 	9010.81.23



Order data, design gratings made from stainless steel for – ShowerDrain E+, M+ $\,$

Product	Design	Art. no.					
		600 mm	700 mm	800 mm	900 mm	1000 mm	1200 mm
	Wave	0155.05.98	0153.73.42	0153.73.43	0153.73.44	0153.73.45	0153.73.46
	Quadrato	0155.06.00	0153.73.59	0153.73.60	0153.73.61	0153.73.62	0153.73.63
	Mix	0155.06.08	9010.56.03	9010.56.04	9010.56.05	9010.56.06	9010.56.07
	Flag	0155.06.02	0153.73.69	0153.73.70	0153.73.71	0153.73.72	0153.73.73
	Stripe	9010.79.16	9010.78.82	9010.78.83	9010.78.84	9010.78.85	9010.78.86
	Twist*	9010.79.15	9010.76.82	9010.76.83	9010.76.84	9010.76.85	9010.76.86
	Floor	9010.79.17	9010.78.87	9010.78.88	9010.78.89	9010.78.90	9010.78.91
	Tile	0155.06.12	0153.81.87	0153.81.88	0153.81.89	0153.81.90	0153.81.91
	Linear	_	9010.72.01	9010.72.02	9010.72.03	9010.72.04	9010.72.05
	Piano	9010.72.18	9010.72.12	9010.72.13	9010.72.14	9010.72.15	9010.72.16
SIGNATURE	Signature**	Special-purpose solutions					

^{*}Reversible grating with two different surfaces (solid and tileable)
**Individualised lettering at request of customer

Order data Design gratings made from glass for – ShowerDrain E+, M+

Product	Design	Art. no.					
		700 mm	800 mm	900 mm	1000 mm	1200 mm	
	Black	9010.56.67	9010.56.68	9010.56.69	9010.56.70	9010.56.71	
	White	9010.56.72	9010.56.73	9010.56.74	9010.56.75	9010.56.76	
	Grey	9010.56.77	9010.56.78	9010.56.79	9010.56.80	9010.56.81	

Order data, accessories and spare parts

Product	Designation	Description	Suitable for	Art. no.
	Hair strainer	■ Material: plastic ■ For retrofitting	■ ShowerDrain M+	9010.81.24
	Hair strainer	 Material: plastic For retrofitting Minimale Verringerung des Ablaufwertes der Duschrinnen um 0,04 l/s 	■ ShowerDrain E+	9010.72.00
100	ACO EasyStop ND 40	■ Prevents drying out of the water trap in the foul air trap	■ ShowerDrain	9010.79.23
	ACO EasyStop ND 50	■ Material: plastic with membrane insert and lip seal	E+	9010.79.24

Order data ShowerStep

Product / Dimensioned drawing	Version	Dime	ensions	[mm]	Art.	no.
		L	H1*	H2	Grinded surface	Electro-polished surface
			10		9010.72.41	9010.72.53
		1490	12,5	36	9010.72.42	9010.72.54
The state of the s	left		15		9010.72.43	9010.72.55
	ieit		10		9010.72.44	9010.72.56
O CO		990	12,5	30	9010.72.45	9010.72.57
			15		9010.72.46	9010.72.58
			10		9010.72.47	9010.72.59
H2		1490	12,5	36	9010.72.48	9010.72.60
nz	wi ark		15		9010.72.49	9010.72.61
H1 12	right		10		9010.72.50	9010.72.62
··· <u>·</u>		990	12,5	30	9010.72.51	9010.72.63
			15		9010.72.52	9010.72.64

 $^{{}^\}star \mbox{Height of water$ $proofing and floor tile}$



ACO ShowerDrain S



Product benefits

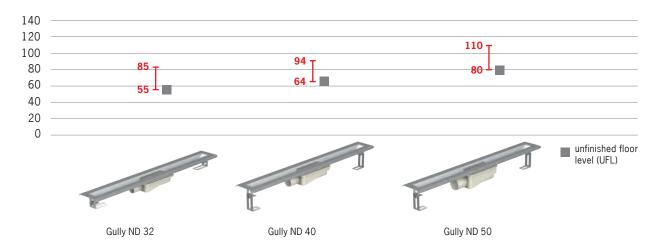
- Minimum building height: 55 mm, unfinished floor level
- Meets requirements of all sound protection levels (SSt I-III in acc. with VDI 4100)
- Removable submersible pipe in foul air trap for optimum cleaning
- Standard length 1500 mm: meets requirements of DIN 18040 (barrier-free construction)
- Visible width of just 34 mm

Product information

- Material: Stainless steel, material grade 304
- Load class: K3
- Internal channel width: 34 mm
- Flow rate:
 - □ 0.5 l/s without 10 mm build-up (ND 50/ND 40)
 - \square 0.8 l/s with 20 mm build-up (ND 50 as per EN 1253-1)
 - □ 0.65 l/s with 20 mm build-up (ND 40 as per EN 1253-1)
 - □ 0.35 l/s without 10 mm build-up (ND 32)
 - \square 0.55 l/s with 20 mm build-up (ND 32 as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket systems
- Flange design: Permanently cast-on, coated at the factory, for optimum connection of a compound seal

- Type of flange: Surrounding
- Channel: Electro-polished surface
- Adaptation to tile thickness: Individual using plastic feet, from 11 22 mm
- Number of gully bodies:
 - \square 1 up to a length of 900 mm
 - □ 2 for lengths of 1000 mm or more
- Mounting: Ready for installation
- Sound protection: Sound protection accessories integrated as standard
- Height adjustability: 30 mm using height-adjustable feet
- Supplementary components: ACO ShowerStep, Hair strainer

Installation heights



Order data, channel body

Installation height UFL: 55 - 85 mm Water trap: 25 mm ND 32 ND 40 Water trap: 34 mm ND 40 ND 40 ND 5.01	Product	Dimensioned drawing	Description	Di	mensions	3	Art. no.
Installation height UFL: 55 - 85 mm Water trap: 25 mm ND 32 ND				L1	L2	W	
Water trap: 25 mm				[mm]	[mm]	[mm]	
Water trap: 25 mm 900 960 94 9010.75.01 900 1060 94 9010.75.03 1200 1260 94 9010.75.05 1500 1560 94 9010.75.05 1500 1560 94 9010.75.10 900 960 94 9010.75.10 900 960 94 9010.75.11 900 960 94 9010.75.12 1500 1560 94 9010.75.15 1500 1560 94 9010.75.15 1500 1560 94 9010.75.15 1500 1560 94 9010.75.20 1500 1560 94 9010.75.21 1500 1560 94 9010.75.21 1500 1560 94 9010.75.22 1500 1060 94 9010.75.22 1500 1060 94 9010.75.23 1200 1260 94 9010.75.23 1200 1260 94 9010.75.23 1200 1260 94 9010.75.24 1200 1260 94	Installation height UFL: 55 - 85 m	m					
Water trap: 25 mm ND 32 800 860 94 9010.75.01		12		700	760	94	9010.75.00
25 mm ND 32				800	860	94	9010.75.01
ND 32 1000 1060 94 9010.75.03 1200 1260 94 9010.75.04 1500 1560 94 9010.75.05 1500 1560 94 9010.75.10 1500 1560 94 9010.75.10 1500 1560 94 9010.75.11 1500 1560 94 9010.75.12 1500 1560 94 9010.75.13 1500 1560 94 9010.75.14 1500 1560 94 9010.75.15 1500 1560 94 9010.75.15 1500 1560 94 9010.75.20 1500 1500 94 9010.75.21 1500 1560 94 9010.75.21 1500 1560 94 9010.75.22 1500 1560 94 9010.75.22 1500 1560 94 9010.75.23 1500 1560 94 9010.75.24 1500 1560	25			900	960	94	9010.75.02
1200 1260 94 9010.75.04 1500 1560 94 9010.75.05 1560 94 9010.75.05 1560 94 9010.75.10 1560 94 9010.75.10 1560 94 9010.75.10 1560 94 9010.75.11 1500 1560 94 9010.75.12 1500 1560 94 9010.75.15 1560	(1)			1000	1060	94	9010.75.03
Installation height UFL: 64 - 94 mm Water trap: 34 mm ND 40 ND 40 Water trap: 34 mm ND 40 Water trap: 36 mm ND 50 Certified to EN 1253-1 L1 Water trap: 30 760 94 9010.75.10 800 860 94 9010.75.11 900 960 94 9010.75.13 1200 1260 94 9010.75.14 1500 1560 94 9010.75.20 900 960 94 9010.75.20 1000 1060 94 9010.75.21 900 960 94 9010.75.20 1000 1060 94 9010.75.21 1000 1060 94 9010.75.22 1000 1060 94 9010.75.23		4	= 110 32	1200	1260	94	9010.75.04
Water trap: 34 mm ND 40 Water trap: 34 mm ND 40 ND 40 Water trap: 36 mm ND 50 ND 50 Certified to EN 1253-1 1200 1260 94 9010.75.12 900 960 94 9010.75.24		m · ·		1500	1560	94	9010.75.05
Water trap: 34 mm ND 40 9010.75.11 900 960 94 9010.75.12 1000 1060 94 9010.75.13 1200 1260 94 9010.75.14 1500 1560 94 9010.75.15 1500 1560 94 9010.75.20 1000 1060 94 9010.75.21 1000 1060 94 9010.75.22 1000 1060 94 9010.75.22 1000 1060 94 9010.75.23 1200 1260 94 9010.75.24 1200 1260 94 90	Installation height UFL: 64 - 94 mi	m		'	'		
Water trap: 34 mm ND 40 Water trap: 1000 1060 94 9010.75.13 1200 1260 94 9010.75.15 Installation height UFL: 80 - 110 mm Water trap: 50 mm ND 50 ND 50 Certified to EN 1253-1 EN 1253-1 Water trap: 3600 860 94 9010.75.12 Water trap: 3600 860 94 9010.75.20 Water trap: 3600 860 94 9010.75.21 Water trap: 3600 860 94 9010.75.22			34 mm	700	760	94	9010.75.10
34 mm ND 40 1060 94 9010.75.12 1200 1260 94 9010.75.14 1500 1560 94 9010.75.15 Installation height UFL: 80 - 110 mm ND 50 ND 50 Exertified to EN 1253-1 1200 1260 94 9010.75.24				800	860	94	9010.75.11
ND 40 ND 40 1000 1060 94 9010.75.13 1200 1260 94 9010.75.14 1500 1560 94 9010.75.15 Installation height UFL: 80 - 110 mm				900	960	94	9010.75.12
1200 1260 94 9010.75.14 1500 1560 94 9010.75.15 1500 1560 94 9010.75.15 1500 1560 94 9010.75.20 1500	11			1000	1060	94	9010.75.13
Installation height UFL: 80 - 110 mm 1500 1560 94 9010.75.15				1200	1260	94	9010.75.14
Water trap: 50 mm ND 50 Certified to EN 1253-1 Water trap: 50 mm 1000 1060 94 9010.75.20 900 960 94 9010.75.22 1000 1260 94 9010.75.22		m m		1500	1560	94	9010.75.15
Water trap: 50 mm ND 50 Certified to EN 1253-1 Water trap: 50 mm 1000 1060 94 9010.75.20 900 960 94 9010.75.22 1000 1260 94 9010.75.22	Installation height UFL: 80 - 110 n	nm					
Water trap: 50 mm	-			700	760	94	9010.75.20
ND 50 Certified to EN 1253-1 ND 50 1000 1060 94 9010.75.22 1200 1260 94 9010.75.24			■ Water trap:	800	860	94	
Certified to EN 1253-1 1200 1260 94 9010.75.24				900	960	94	9010.75.22
EN 1253-1 1200 1260 94 9010.75.24	11	 		1000	1060	94	9010.75.23
a a				1200	1260	94	
		m w	211 1200 1	1500	1560	94	



L1 = 1000, 1200 and 1500 mm are always equipped with two gully bodies.

Order data, gratings

Product	Design		Art. no.					
		700 mm	800 mm	900 mm	1000 mm	1200 mm	1500 mm	
4	Plate	9010.75.50	9010.75.51	9010.75.52	9010.75.53	9010.75.54	9010.75.55	
4	Stripes	9010.75.60	9010.75.61	9010.75.62	9010.75.63	9010.75.64	9010.75.65	

Order data, accessories

Product	Designation	Description	Art. no.
THE THE PARTY OF T	Hair strainer	 To prevent pipes becoming obstructed with hair Made from plastic, material PP Simple removal and cleaning For retrofitting Minimal reduction in shower channel drainage of 0.04 l/s 	9010.75.30



ACO ShowerDrain C with horizontal flange



Product benefits

- Minimum building height: 53 mm, unfinished floor level
- Smooth-faced channel without disturbing components for optimal cleaning
- Full access to pipeline for optimum cleaning
- Welded stainless steel body, no risk of leakage

Product information

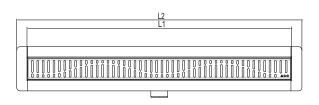
- Material: Stainless steel, material grade 304
- Load class: K3
- Internal channel width: 64 mm
- Flow rate:
 - □ 0.5 l/s (with 10 mm build-up)
 - \square 0.8 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket
 - systems
- Socket version: ND 50
- Foul air trap: 2-part, removable

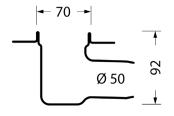
- Flange design: Permanently cast-on, for optimum connection of a compound seal
- Type of flange: Surrounding
- Mounting: Ready for installation
- Channel body: Pickle passivated
- **Gratings:** Grinded
- **Grating variants:** Stainless steel designer gratings, tileable cover
- Supplementary components: ACO ShowerStep and ACO EasyStop

Installation dimensions

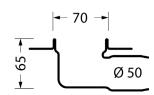
L1 [mm]	585	685	785	885	985	1185
L2 [mm]	645	745	845	945	1045	1245







Installation with standard FAT (foul air trap height 50 mm)



Installation with lower FAT (foul air trap height 30 mm)

28

Order data, channels with grating

Product	Design			Art.	no.		
		585 mm	685 mm	785 mm	885 mm	985 mm	1185 mm
Installation height UFL: 53 mm (frame height 12	mm)					
	Wave	406954	406955	406956	406957	406958	406960
	Square	406275	406276	406277	406278	406279	406281
	Slot	406204	406205	406206	406207	406208	406210
	Tile	408672	408673	408674	408675	408676	408678
Installation height UFL: 80 mm (frame height 12	mm)*					
	Wave	404484	404485	404486	404487	404488	404490
	Square	404492	404493	404494	404495	404496	404498
	Slot	403798	403799	403800	403801	403802	403804
	Tile	408651	408652	408653	408654	408655	408657

*Certified to EN 1253-1



ACO ShowerDrain C with vertical flange



Product benefits

- Minimum building height: 53 mm, unfinished floor level
- Smooth-faced channel without disturbing components for optimal cleaning
- Full access to pipeline for optimum cleaning
- Welded stainless steel body, no risk of leakage
- Vertical flange provides additional safety against leakage problems at the sensivite wall-to-floor joint

Product information

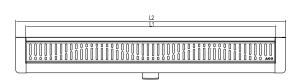
- Material: Stainless steel, material grade 304
- Load class: K3
- Internal channel width: 64 mm
- Flow rate:
 - □ 0.5 l/s (with 10 mm build-up)
 - \square 0.8 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket systems
- Socket version: ND 50
- Foul air trap: 2-part, removable
- Flange design: Permanently cast-on for an optimum connection of a compound seal

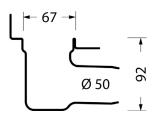
- Type of flange: Surrounding, rear wall flange
- Mounting: Ready for installation
- Total installation height:
 - □ 65 mm (with water trap 30 mm)
 - □ 92 mm (with water trap 50 mm)
- Channel body: Pickle passivated
- **Gratings:** Grinded
- Grating variants: Stainless steel designer gratings, tileable cover
- Supplementary components: ACO ShowerStep and ACO EasyStop

Installation dimensions

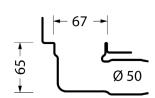
L1 [mm]	585	685	785	885	985	1085	1185
L2 [mm]	645	745	845	945	1045	1145	1245







Installation with standard FAT (foul air trap height 50 mm)



Installation with lower FAT (foul air trap height 30 mm)

30

Order data, channels with grating

Product	Design			Art.	no.		
		585 mm	685 mm	785 mm	885 mm	985 mm	1185 mm
Installation height UFL: 53 mm (frame height 12	mm)					
	Wave	407715	407716	407717	407718	407719	407721
	Square	407722	407723	407724	407725	407726	407728
	Slot	407743	407744	407745	407746	407747	407749
	Tile	408686	408687	408688	408689	408690	408692
Installation height UFL: 80 mm (frame height 12	mm)*					
	Wave	407908	407923	407915	407655	407656	407658
	Square	407659	407660	407661	407662	407663	407665
	Slot	407680	407681	407682	407683	407684	407686
	Tile	408665	408666	408667	408668	408669	408671

*Certified to EN 1253-1



ACO ShowerDrain C without flange



Product benefits

- Minimum building height: 53 mm, unfinished floor level
- Smooth-faced channel without disturbing components for optimal cleaning
- Full access to pipeline for optimum cleaning
- Welded stainless steel body, no risk of leakage

Product information

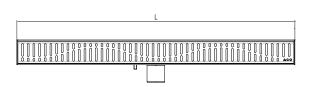
- Material: Stainless steel, material grade 304
- Load class: K3
- Internal channel width: 64 mm
- Flow rate:
 - □ 0.5 l/s (with 10 mm build-up)
 - \square 0.8 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket
 - systems
- Socket version: ND 50
- Foul air trap: 2-part, removable

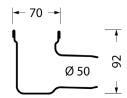
- Mounting: Ready for installation
- Total installation height:
 - □ 65 mm (with water trap 30 mm)
 - □ 92 mm (with water trap 50 mm)
- Channel body: Pickle passivated
- **Gratings:** Grinded
- **Grating variants:** Stainless steel designer gratings, tileable cover
- Supplementary components: ACO ShowerStep and ACO EasyStop

Installation dimensions

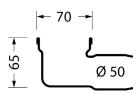
L [mm] 585	685	785	885	985	1085	1185
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Installation with lower FAT (foul air trap height 50 mm)



Installation with lower FAT (foul air trap height 30 mm)

32

Order data, channels with grating

Product	Design			Art.	no.		
		585 mm	685 mm	785 mm	885 mm	985 mm	1185 mm
Installation height UFL: 53 mm (frame height 12	mm)					
	Wave	406173	406174	406175	406176	406177	406179
	Square	406468	406469	406470	406471	406472	406474
	Slot	405751	405752	405753	405754	405755	405757
	Tile	408679	408680	408681	408682	408683	408685
Installation height UFL: 80 mm (frame height 12	mm)					
	Wave	406181	406182	406183	406184	406185	406187
	Square	404508	404509	404510	404511	404512	404514
	Slot	402739	402740	402741	402742	402743	402745
	Tile	408658	408659	408660	408661	408662	408664



ACO ShowerDrain C individual compilation



Order data, channels with grating

Length	Foul air trap		Art. no.	
	height	with surrounding	with rear wall flange	without flange
[mm]	[mm]	flange		
585	50	408714	408756	408735
303	30	408721	408763	408742
685	50	408715	408757	408736
083	30	408722	408764	408743
785	50	408716	408758	408737
763	30	408723	408765	408744
885	50	408717	408759	408738
863	30	408724	408766	408745
985	50	408718	408760	408739
900	30	408725	408767	408746
1185	50	408720	408762	408741
1100	30	408727	408769	408748

Channels with foul air trap height 50 mm are certified to EN 1253-1. For special solutions please use the online configurator or ask the customer service.

Order data, Designer gratings made from stainless steel

Product	Deelen			Art.	no.		
Product	Design	585 mm	685 mm	785 mm	885 mm	985 mm	1185 mm
	Wave	408556	408557	408558	408559	408560	408562
	Square	408563	408564	408565	408566	408567	408569
	Slot	408584	408585	408586	408587	408588	408590
	Tile	408598	408599	408600	408601	408602	408604
	Massive	409269	409270	409271	409272	409273	409275
	Piano	9010.87.56	9010.87.57	9010.87.58	9010.87.59	9010.87.60	9010.87.61



Product benefits

- Minimalistic design, it seems like the water runs into the wall
- Minimum building height: 53 mm, unfinished floor level
- Smooth-faced channel without disturbing components for optimal cleaning
- Full access to pipeline for optimum cleaning
- Welded stainless steel body, no risk of leakage
- Vertical flange provides additional safety against leakage problems at the sensitive wall-to-floor-joint

Product information

- Material: Stainless steel, material grade 304
- Load class: K3
- Internal channel width: 74 mm
- Flow rate:
 - □ 0.4 l/s (with 10 mm build-up)
 - \square 0.6 l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket systems
- Socket version: ND 50
- **Foul air trap:** 2-part, removable

- Flange design: Permanently cast-on for an optimum connection of a compound seal
- Type of flange: Surrounding with rear wall flange
- Mounting: Ready for installation
- Total installation height:
 - □ 65 mm (with water trap 30 mm)
- □ 92 mm (with water trap 50 mm)
- Channel body: Pickle passivated
- Grating: Tileable cover, in the scope of delivery
- **Supplementary components:** ACO ShowerStep and ACO EasyStop

Order data, channel body

Product	Dimensioned drawing	Description	Dimensions			Art. no.			
			L1 [mm]	L2 [mm]	B [mm]				
Installation height UFL: 80 mm (frame height 12 mm)*									
		■ Water trap: 50 mm ■ ND 50 ■ Incl. tileable cover	685	745	110	9010.86.66			
			785	845	110	9010.86.67			
			885	945	110	9010.86.68			
			985	1045	110	9010.86.69			
			1185	1245	110	9010.86.71			
Installation height UFL: 53 mm (frame height 12 mm)									
	12 13 13 13 19 19 19 19	Water trap: 30 mmND 50Incl. tileable cover	685	745	110	9010.86.87			
			785	845	110	9010.86.88			
			885	945	110	9010.86.89			
			985	1045	110	9010.86.90			
			1185	1245	110	9010.86.92			

*Certified to EN 1253-1 Order data ShowerStep see page 25



ACO ShowerDrain B



Product benefits

- Minimum building height: 77 mm, unfinished floor level
- Smooth-faced channel without disturbing components for optimal cleaning
- Full access to pipeline for optimum cleaning
- Stainless steel channel with screwed plastic gully, no risk of leakage
- 2 in 1 spigot with ND 40 and ND 50

Product information

- **■** Material:
 - □ Channel body: Stainless steel
 - □ Gully body: Plastic
- Load class: K3
- Internal channel width: 64 mm
- **Flow rate:**
 - □ 0.4l/s (with 10 mm build-up)
 - \square 0.46l/s (with 20 mm build-up as per EN 1253-1)
- Outlet socket: Suitable for all push-fit pipe socket systems
- Socket version: ND 40/50
- Foul air trap: 1-piece with removable submersible pipe

- Flange design: Permanently cast-on, for optimum connection of a compound seal
- Type of flange: Surrounding
- Mounting: Ready for installation
- Total installation height:
- □ 89 mm (with water trap 30 mm)
- Channel: Pickle passivated
- **Grating:** Grinded
- Grating variant: Design Slot included in scope
 - of delivery
- Supplementary components: ACO ShowerStep
 - and different gully bodies

Order data, channels with grating

Product	Dimensioned drawing	Dimensions			Art. no.			
		L1	L2	В				
		[mm]	[mm]	[mm]				
Installation height UFL: 77 mm (frame height: 12 mm)								
	S 12 11 11 12 12 11 12 12 12 12 12 12 12	685	745	130	9010.78.70			
		785	845	130	9010.78.71			
		885	945	130	9010.78.72			
		985	1045	130	9010.78.73			

Order data, gully body

Product	Dimensioned drawing	Description	Art. no.
	115 00000000000000000000000000000000000	■ Water trap: 50 mm ■ Flow rate: 0,46 l/s (with 20 mm water built-up) ■ Installation height UFL: 97 mm ■ ND 40/50	9010.81.20
	278	 Water trap: 25 mm flow rate: 0,46 l/s (with 20 mm water built-up) Installation height UFL: 54 mm ND 40 	9010.81.22
	150	■ Water trap: 50 mm ■ Flow rate: 0,46 l/s (with 20 mm water built-up) ■ ND 50	9010.81.23

Order data, accessories

Product	Designation	Description	Art. no.
	Hair strainer	Made from plasticFor retrofitting	9010.81.24

Order data ShowerStep see page 25



Product overview: Point drainage

ACO bath gullies MG

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ACO bath gullies Easyflow

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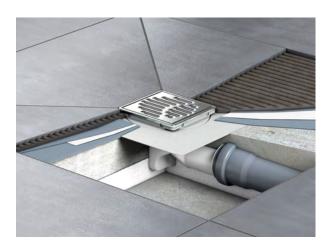
ACO Passino

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ACO bath gullies MG



Product benefits

- Fulfils the requirements of EN 1253-1
- Minimum installation height
- Flange for connecting the composite seal
 - □ 50 mm
 - □ Eroded
- Optimum pipe cleaning access
- Complete system

Product information

- Material: Plastic (Gully), Stainless steel (Frame und Grating)
- Load class: K3 ■ Flow rate:
 - □ 0.4 l/s (with 10 mm build-up)
 - \square 0.46 l/s (with 20 mm build-up s per EN 1253-1)
- Foul air trap: one-piece with removable submersible pipe
- Suitable for: Tile thickness min. 6 mm
- Mounting: ready for installation
- Flange: with surrounding sealing flange 50 mm
- Outlet socket: suitable for all push-fit pipe socket systems

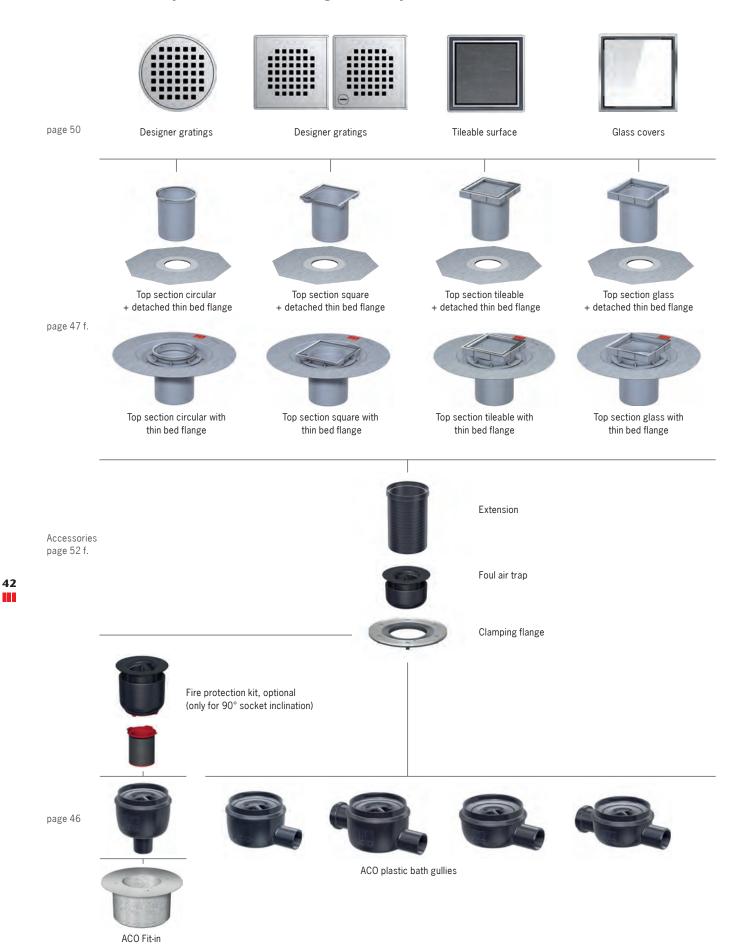
Order data, gully body

Product	Dimensioned drawing	Version	Description	Art. No.
	342 342 342 62 62 62 63 64 67	■ Frame □ Stainless steel □ 105 x 105 mm ■ Grating □ Stainless steel □ 95 x 95 mm	■ Water trap: 25 mm ■ Installation height: 51 mm ■ ND 40	2245.25.10
	342 101 101 101 101 101 101 101 101 101 10	■ Plastic ■ Frame □ Stainless steel □ 150 x 150 mm ■ Grating □ Stainless steel □ 140 x 140 mm	■ Water trap: 25 mm ■ Installation height: 51 mm ■ ND 40/50	2245.25.15
	227 105 8-14.	■ Plastic ■ Frame □ Stainless steel □ 105 x 105 mm ■ Grating □ Stainless steel □ 95 x 95 mm	■ Water trap: 30 mm ■ Installation height: 76 mm ■ ND 40/50	2245.30.10

Product	Dimensioned drawing	Version	Description	Art. No.
	150 76 12-18*	■ Plastic ■ Frame □ Stainless steel □ 150 x 150 mm ■ Grating □ Stainless steel □ 140 x140 mm	■ Water trap:30 mm ■ Installation height: 76 mm ■ ND 40/50	2245.30.15
	227 105 88-14.	■ Plastic ■ Frame □ Stainless steel □ 105 x 105 mm ■ Grating □ Stainless steel □ 95 x 95 mm	■ Water trap: 50 mm ■ Installation height 96 mm ■ ND 40/50	2245.50.10
	150 150 160 160 160 160 160 160 160 160 160 16	■ Plastic ■ Frame □ Stainless steel □ 150 x 150 mm ■ Grating □ Stainless steel □ 140 x 140 mm	■ Water trap:50 mm ■ Installation height: 96 mm ■ ND 40/50	2245.50.15
	1000 DN 50 DN 50 DN 50	■ Plastic ■ Frame □ Stainless steel □ 105 x 105mm ■ Grating □ Stainless steel □ 95 x 95 mm	■ Water trap: 50 mm ■ ND 50	2259.50.10
	12.78. 10.00 11.00 11.00 10.00 1	■ Plastic ■ Frame □ Stainless steel □ 150 x 150mm ■ Grating □ Stainless steel □ 140 x 140 mm	■ Water trap: 50 mm ■ ND 50	2259.50.15



Modular system for ACO bath gullies Easyflow



ACO bath gullies Easyflow



Product benefits

- Meet requirements of EN 1253-1
- Range designed for different tile thicknesses and floor structure heights
- Height-adjustable top sections
- Incl. installation cover
- Optimum pipeline access after removal of foul air trap
- Retrofittable fire protection AbZ: Z-19.17-2159 (German certificate)

Product information

- Material: Plastic
- Outlet socket: Suitable for all push-fit pipe socket systems
- Flow rates:
 - \blacksquare ND 50 = 1.0 l/s (20 mm build-up as per DIN EN 1253-1)
 - \square ND 70 = 1.6 l/s (20 mm build-up as per DIN EN 1253-1)
 - \square ND 100 = 1.6 l/s (20 mm build-up as per DIN EN 1253-1)
- Foul air trap: Removable
- Gully body flange type: Clamping flange that can be retrofitted as an option
- Mounting: Ready for installation
- **■** Grating variants:
 - □ Stainless steel (round or square)
 - □ Tileable
 - □ Glass
- Retrofittable upgrades:
 - ☐ Fire protection
 - □ Dry foul air trap

Order data, bath gullies Easyflow

Product	Dimensioned drawing	Description	Recess [mm]	Flow rate [l/s]	Art. No.
Nominal width: ND 50, Flat	line				
	Ø149 Ø125 Ø125 Ø26 Ø27 Ø231	■ With lateral inlet ■ Water trap: 30 mm	200 x 330	0.8	2505.00.00
	0149 0125 0125 0900	■ Without lateral inlet ■ Water trap: 30 mm	200 x 260	0.8	2505.05.00



Order data, bath gullies Easyflow

Product	Dimensioned drawing	Description	Recess	Flow rate	Art. no.
Naminal width, ND EO Cto	n d n v d *		[mm]	[l/s]	
Nominal width: ND 50, Star	2149 9125 21 9125	■ Without lateral inlet ■ Water trap: 50 mm	200 x 200	1.5	2500.55.00
	Ø149 Ø125 0125	■ Without lateral inlet ■ Water trap: 50 mm	200 x 260	1.0	2500.05.00
No prince I widdle ND 70 Cha	0125 0125 0125 0125 0125	■ With lateral inlet ■ Water trap: 50 mm	200 x 330	1.0	2500.00.00
Nominal width: ND 70, Sta	Ø149				
	©125 ©125 ©125	■ Without lateral inlet ■ Water trap: 50 mm	200 x 200	1.6	2710.00.00
Nominal width: ND 100, St	andard*	I		I	I
	Ø149 Ø126	■ Without lateral inlet ■ Water trap: 50 mm	200 x 200	1.6	2810.00.00
Nominal width: ND 70/ND	100, Standard*				
	0149 0125 0125 0125 0125	■ Without lateral inlet ■ Water trap: 50 mm	200 x 310	1.6	2700.05.00
	Ø149 Ø125 Ø125 Ø100 Ø100 Ø100 Ø100 Ø100 Ø100 Ø100 Ø10	■ With lateral inlet ■ Water trap: 50 mm	200 x 350	1.6	2700.00.00

Product	Dimensioned drawing	Version	Height adjustability [mm]	Description	Art. no.
Standard configuration					
	Ø125	■ Frame □ Stainless steel □ 149 x 149 mm	18 – 135	■ For designer gratings ■ Grating size: 140 x 140 mm ■ Lockable ■ Loosely inserted	5141.43.00
	Ø136 Ø125	■ Frame □ Stainless steel □ Ø: 136 mm	18 – 135	■ For circular designer gratings ■ Grating diameter: Ø 127 mm ■ Loosely inserted	5141.46.00
	F 125	■ Frame □ Stainless steel □ 149 x 149 mm	26 – 135	 For designer gratings made from glass Loosely inserted Surrounding inlet slot 6 mm 	5141.38.00
	S	■ Frame □ Stainless steel □ 149 x 149 mm ■ Internal size: 121 x 121 mm	26 – 135	 For choice of surface With stainless steel frame Surrounding inlet slot 6 mm Eroded Depth 11,5 mm 	5141.24.00



Order data, top sections for bath gullies

Product	Dimensioned drawing	Description	Height adjustability [mm]	Version	Art. no.
	9 0149	■ Frame □ Stainless steel □ 149 x 149 mm	18 – 135	■ Loosely inserted	5141.22.00
		■ Slot grating □ Stainless steel □ 140 x 140 mm □ K 3	18 - 135	■ Lockable	5141.23.00
	Ø136 Ø125	■ Frame □ Stainless steel □ Ø: 136 mm ■ Slot grating □ Stainless steel □ Ø: 127 mm □ K 3	8 – 135	■ Loosely inserted	5141.25.00
For compound sealing					
	9350 9252 0149 0125	■ Frame □ Stainless steel □ 149 x 149 mm	36 – 135	 For designer gratings Lockable Loosely inserted Grating size: 140 x 140 mm 	5141.48.00
	0350 0352 0135 0135 0125	■ Frame □ Stainless steel □ Ø: 136 mm	36 – 135	 For circular designer gratings Loosely inserted Grating diameter: Ø 127 mm 	5141.42.00



Order data, designer gratings made from stainless steel

■ Designer gratings square

□ Grating: 140 x 140 mm
□ Frame: 149 x 149 mm
□ Load class: K3

■ Designer gratings round

☐ Grating: ø126 mm ☐ Frame: ø136 mm ☐ Load class: K3

Designer grating W	ave		
Description	Lockable	Loosely inserted	Loosely inserted
Art. no.	5141.21.28	5141.08.28	5141.25.28

Designer grating Q	uadrato		
	<u>e</u>		
Description	Lockable	Loosely inserted	Loosely inserted
Art. no.	5141.21.22	5141.20.22	5141.25.22

Designer grating Fo	prest		
Description	Lockable	Loosely inserted	Loosely inserted
Art. no.	5141.21.26	5141.20.26	5141.25.26

Designer grating H	awaii	,	
	\$555 \$555 \$555 \$555		
Description	Lockable	Loosely inserted	Loosely inserted
Art. no.	5141.21.29	5141.20.29	5141.25.29

Designer grating Mi	ix		
Description	Lockable	Loosely inserted	Loosely inserted
Art. no.	5141.21.30	5141.20.30	5141.25.30

Order data, designer covers made from glass

■ Designer gratings square

□ Grating: 127,5 x 127,5 mm
□ Frame: 130 x 130 mm
□ Load class: K3

Design cover			
Description	Black	White	Grey
Art. no.	5141.38.01	5141.38.02	5141.38.03





Order data, accessories

Product	Dimensional drawing	Designation	Suitable for	Description	Art. no.
	Ø125	Extension	 All bath gullies Easyflow Top sections Socket diameter: 125 mm 	 Made from plastic Suitable for accommodating plastic top sections and clamping flanges With lip seal For deeper installation of bath gullies 	2040.00.00
0		Clamping flange	■ All bath gullies Easyflow	 Plastic flange Loose flange made from stainless steel Suitable for accommodating layer sealing foil added on site for point drainage 	2040.00.02
		Thin bed flange	All bath gullies EasyFlow top sections with socket diameter: 125 mm	 Plastic flange with sprayed-on fleece Suitable for accommo- dating liquid sealants added on site using thin bed process 	2040.00.01
	Ø 131 (F)	Ring for height adjustment	■ Top section made of plastic	■ Plastic ■ For height adjustment □ First ring: 11 mm □ For each further ring: 6 mm	5141.30.15
		Hair strainer	■ Top sections 5141.22.xx 5141.23.xx 5141.29.xx 5141.30.xx	■ Made from plastic	5141.00.19
	Ø215 Ø215 DN	Fit-in installation kit	■ Bath gullies Easyflow■ Socket inclination: 90°	■ Not inflammable according to building material class A1 ■ For installation without mortar in core bores: 225 mm ■ With/without fire protection kit ■ Fit-in dimensions □ Ø: 215 mm □ Height: 139 mm ■ ND 50 ■ ND 70 ■ ND 100	9390.08.40 9390.08.41 9390.08.42



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Product benefits

- Compact complete system
- Prevents smells of sewer system
- Option: flange for connection of waterproofing
 - □ 50 mm
 - □ Eroded
- Fast and easy installation

Product information

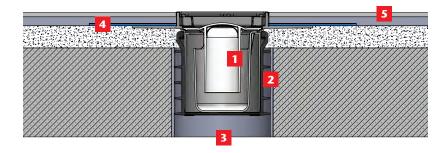
- Material:
 - □ Plastic (Gully)
 - ☐ Stainless steel (Frame und grating)
- Load class: K3
- Socket version: ND 100/ ND 125

■ Flow rate:

- □ 0,83 l/s (with 20 mm build-up as per EN 1253-1)
- Foul air trap: 2-part, removeable
- Mounting: Ready for installation
- Height adjustability: depends on floor construction

Installation example

- 1 2-part, removeable foul air trap
- 2 Stable, approved lip seal
- 3 Drain pipe on site DN100 or DN125
- 4 Flange
- 5 Waterproofing (on site)



Order data, gully body

Product	Dimensioned drawing	Version	Description	Art. no.
Without flange				
	108 (DN 100) D104	■ Plastic ■ Frame □ Stainless steel □ 105x105 mm ■ Grating □ Stainless steel □ 95x95 mm	■ Water trap: 50 mm ■ ND 100	2310.87.00
		■ Plastic ■ Frame □ Stainless steel □ 105x105 mm ■ Grating □ Stainless steel □ 95x95 mm	■ Water trap: 50 mm ■ ND 125	2325.87.00
Without surrounding flang	e			
	121 (DN125)	■ Plastic ■ Frame □ Stainless steel □ 105x105 mm ■ Grating □ Stainless steel □ 95x95 mm	■ Water trap: 50 mm ■ ND 100	2310.91.00
	0202.8	■ Plastic ■ Frame □ Stainless steel □ 105x105 mm ■ Grating □ Stainless steel □ 95x95 mm	■ Water trap: 50 mm ■ ND 125	2325.91.00



Overview - Dummies for exhibitions/showrooms

Product	Description	Art. no.
Dummies ACO ShowerDrain chann	nel with design gratings, internal width 80 mm	I
	■ Dummy ACO ShowerDrain E+/M+ incl. grating Tile (tileablem H= 8 mm) ■ Length: 800 mm, Installation height: 12 mm	0400.24.70
	■ Dummy ACO ShowerDrain E+/M+ incl. grating Quadrato ■ Length: 800 mm, Installation height: 10 mm	0154.00.69
Samples ACO design gratings for	internal channel width 80 mm	
	Design grating QuadratoLength: 400 mm	0153.72.66
	■ Design grating Wave ■ Length: 400 mm	0153.72.69
	Design grating MixLength: 400 mm	0400.25.09
	 Design grating Tile (with surrounding drainage slot) Tileable (H= 10,5 mm) Length: 400 mm 	0153.91.06
	 Design grating Twist Two-sided: stainless steel surface and tileable (H= 10,5 mm) Length: 400 mm 	0155.18.33
	 Design grating Floor (one-sided drainage slot) Tileable (H= 10,5 mm) Length: 400 mm 	9010.79.48
	Design grating StripeLength: 400 mm	9010.79.49
	■ Glass grating black ■ Length: 800 mm	9010.56.68
	■ Glass grating white ■ Length: 800 mm	9010.56.73
	 Dummy feet for design cover made of glass, H= 8 mm Modification to flat installation height for dummy 0400.33.83 (800 mm), you have to order 4 pieces Colour: grey 	0154.69.12
	 Dummy feet for design cover made of glass, H= 8 mm Modification to flat installation height for dummy 0400.33.83 (800 mm), you have to order 4 pieces Colour: black 	0150.27.05
ACO ShowerDrain channels, intern		I
	 Dummy ACO ShowerDrain E+ With surrounding flange with factory-bonded membrane Optional secondary draining Welded socket, water trap 25 Installation height unfinished floor level from 66 mm Length 400 mm 	9010.77.42
	 Dummy ACO ShowerDrain M+ With surrounding flange with factory-bonded membrane Optional secondary draining You have to order the gully separatly (9010.81.20 ff.) Installation height unfinished floor level from 54 mm (depend on gully) Length= 400 mm 	9010.87.05
	 Dummy ACO ShowerDrain M+ Vertical flange with factory-bonded membrane Optinal secondary draining You have to order the gully separatly (9010.81.20 ff.) Installation height unfinished floor level from 54 mm (depend on gully) Length= 400 mm 	9010.87.15



Your local sales contact

