Integrated Fittings/Threaded Ports/Manual Operation (Integrated Fittings/Threaded Ports)

# High Purity Chemical Liquid Valve











LVC/LVA/LVH Series





#### Stable sealing surface Guide ring

A unique guide ring on the piston rod eliminates lateral motion of the poppet, greatly increasing seal life and reducing particle generation with a stable work surface.

#### **Prevents micro-bubbles** Diaphragm (PTFE)

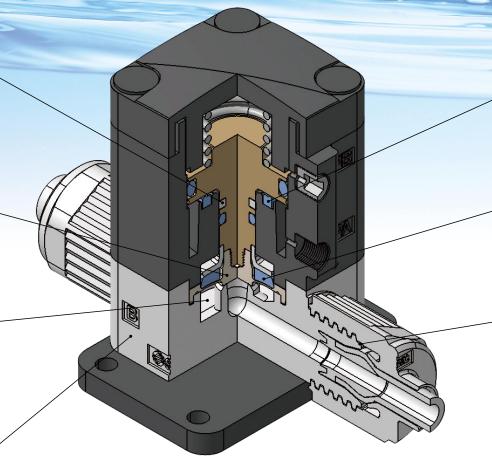
Special diaphragm construction ensures gentle opening and closing that prevents the generation of micro-bubbles.

#### Minimal dead space

In addition to a body designed for smooth flow with minimal internal dead space, integrated fittings eliminate the possibility of residual liquid in pipe threads.

#### **Outstanding corrosion resistance** (New PFA)

Compatible with chemicals such as acids, bases and ultrapure water.



# Organic Solvents Compatible RoHS



Air Operated  $LVA-G^{D}_{T}-AD^{ND}_{ND}$  Series



Manually Operated LVH M-G-AD Series ▶P.45

- Body: Stainless steel, Actuator section: ADC, Buffer: FKM/EPDM (Select one)
- Fitting type: Double ferrule fittings, Metal gasket seal fittings, Integrated tubing
- Options: With flow rate adjustment, With indicator, High back pressure (0.5 MPa), Body wetted parts equivalent to EP grade
- Japan's Export Trade Control Order: Not applicable for list control



#### **Main Applications and Fields**



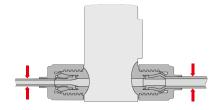


A bumper absorbs piston momentum to minimize impact-induced particles.

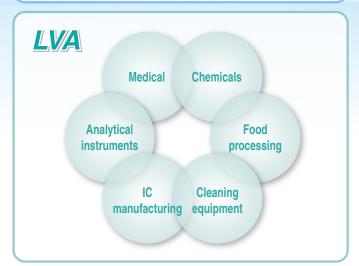
# Back-pressure resistance and long life Buffer

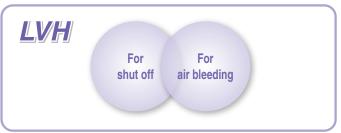
The diaphragm is supported by a buffer that minimizes deformation, which gives it long life and resistance to back pressure.

# Different tubing sizes can be selected Hyper fitting



- No leak design (quadruple seal)
- Nut lock mechanism (sealing)
- High flexural strength (tubing supports)







## **Air Operated**

### **Series Variations**

### Integrated Fitting Type LVC Series P.7

		Model	LVC2□	LVC3□	LVC4□	LVC5□	LVC6□		
	Orifice (	diameter	ø4	ø8	ø10	ø16	ø22		
	Tubing O.D.	Metric	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25		
Туре	Symbol Valve typ	Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1		
Basic	∳PA ∳PB ∲PA	N.C.	•	•	•	•	•		
	ÿPA ÿPB ÿPA B H A B H A	N.O.	•	•	•	•	•		
	₩ ₩ PB N.C. N.O. Double acting	Double acting	•	•	•	•	•		
With flow rate adjustment	ÿPA ÿPA BIIA BIIA	N.C.	•	•	•	•	•		
	N.C. Double acting	Double acting	•	•	•	•	•		
With bypass	ÿPA ÿPA B W A B W A	N.C.	_	•	•	•	_		
	N.C. Double acting	Double acting	_	•	•	•	_		
With flow rate adjustment	ÿPA ÿPA B¥A B¥A	N.C.	_	•	•	•	_		
& bypass	N.C. Double acting	Double acting	_	•	•	•	_		
With indicator	ÿPA B11A	N.C.	•	•	•	•	•		
Suck back	ÿP ÿPÿP	Single	•	_	_	_	_		
	≨ ≨ ≨ Single Unit	Unit	•	_	_	_	_		
Manifold (Up to 5 stations)									
3 port	v <sup>PA</sup> A THP M N.C.	N.C.	•	_	_	_	_		

### Air Operated

#### **Series Variations**

#### Threaded Type LVA Series P.18

		Model	LV	<b>\1</b> □	LV#	\2□	LV#	<b>43</b> □	LV#	<b>4</b> □	LV#	\5□	LVA6□
	Orifice	diameter	Ø	2	Ø	4	ø	8	ø.	12	ø2	20	ø22
	Р	Ort Siza	1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
	material*1	ainless steel 316	•	•	•	•	•	•	•	•	•	•	•
		PPS PFA	•	•	_	•	_	•	_		_	•	_
Туре	Symbol Valve type	PATE	•	_	_	•	_	•	_	•	_	•	•
Basic	<sub>÷</sub> PA <sub>÷</sub> PB <sub>÷</sub> PA	N.C.	•	•	•	•	•	•	•	•	•	•	•
	B A B A B A B A B A B A B A B A B A B A	N.O.	_	_	•	•	•	•	•	•	•	•	•
	N.C. N.O. Double acting	Double acting		•	•	•	•	•	•	•	•	•	•
With flow rate adjustment	ÿPA ÿPA B I A B I A B I PB	N.C.	_	_	•	•	•	•	•	•	•	•	•
	N.C. Double acting	Double acting	_	_	•	•	•	•	•	•	•	•	•
With bypass	ÿPA ÿPA B A B A ≸ ∳PB	N.C.	_	_	_	_	_	•	_	•	_	•	_
	N.C. Double acting	Double acting	_	_	_	-	_	•	_	•	_	•	_
With flow rate adjustment	ÿPA ÿPA B₩A B₩A \$ ŶPB	N.C.	_	_	_	-	_	•	_	•	_	•	_
& bypass	₹ †PB N.C. Double acting	Double acting	_	_	_	_	_	•	_	•	_	•	_
With indicator	ÿPA BILL W N.C.	N.C.	_	_	•	•	•	•	•	•	•	•	•
Manifold (Up to 5 stations)													
								*1: Ref	er to page	e 18 for th	ne applica	ble option	nal body materials.
3 port	PA P A P N.C.	N.C.	_	_	_	*2	_	_	_	_	_	_	_

\*2: Only PFA is applicable as a body material.

#### Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

#### LVA Series P.32

		la del LV	A O.	LVAO	LVAA	LVACO	LVACE
	Orifico dia:	lodel LV	A2 🗆	LVA3	LVA4□	LVA5	LVA6
	Tubing O.D. M		04	ø8	ø12	ø20	ø22
T	0.D.		6 /4	10	12	19	
Туре	7 796			3/8	1/2	3/4	1
Basic	ÿPA ÿPB ÿPA N	I.C.		•	•	•	•
		1.0.		•	•	•	•
		ole acting		•	•	•	•
With flow rate adjustment	ÿPA ÿPA N BIIA BIIA ₹ PB Doub	I.C.	•	•	•	•	•
	N.C. Double acting	ole acting		•	•	•	•
With indicator	ÿPA BHILA W N.C.	I.C.		•	•	•	•
High back pressure		I.C.	•	•	•	•	•
		1.0.	•	•	•	•	•
I Take	N.C. N.O. Double acting	ole acting	•	•	•	•	•
High back pressure with flow rate	ÿPA ÿPA N BIIA BIIA ₹ PB Doub	I.C.	•	•	•	•	•
adjustment	₹ PB Doub  N.C. Double acting	ole acting	•	•	•	•	•
High back pressure with indicator	ÿPA BHIHA W N.C.	I.C.		•	•	•	•

### **Manually Operated**

#### **Series Variations**

LVH Series > P.36



**Integrated Fitting Type** 

	Model	LVH20	LVH30	LVH40
Tut	Orifice diameter Oing O.D. Metric	ø4	ø8	ø10
		3, 4, 6	6, 8, 10	10, 12
Type	bol Valve type Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
	N.C.	•	•	•
Manifold (Up to 5 stations)				

#### **Threaded Type**

		0.11	Model	LVH20			LVH30				LVH40				
		Orifice dia	ameter	ø4			ø8				ø12				
		M	aterial	Stainless	steel 316	PPS	PFA	Stainless	steel 316	PPS	PFA	Stainless	steel 316	PPS	PFA
Туре	Symbol	Valve typ	rt size	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic	B I A  Non-locking	B I A	N.C.	•	•		•	•	•	•	•	•	•	•	•
Manifold (Up to 5 stations)															

#### Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

#### LVH□M Series P.45

	Model	LVH20M	LVH30M	LVH40M	LVH50M	LVH60M
	Orifice diameter	ø4	ø8	ø12	ø20	ø22
	Tubing O.D. Metric		10	12	19	_
Туре	Symbol	1/4	3/8	1/2	3/4	1
Basic	T.					
\( \mathred{GR} \)	B + A	•	•	•	•	•
	_					

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Dimensions -

■ Manually Operated
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Organic Solvents Compatible
Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing
LVH□M Series P.5
Manually Operated
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Organic Solvents Compatible
Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubin
LVH□M Series P.45

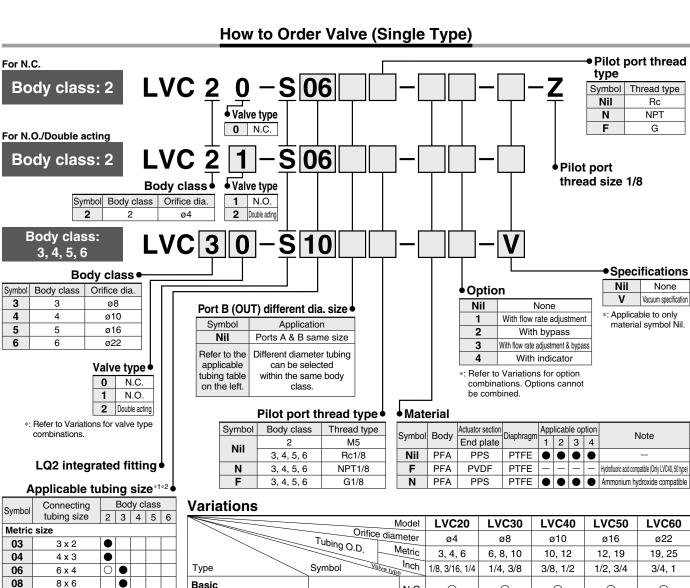


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# Air Operated Insert Bushing Integrated Fitting Type LVC Series



Symbol	Connecting		DUC	iy Ci	ass	1
Symbol	tubing size	2	3	4	5	6
Metric	size					
03	3 x 2					
04	4 x 3					
06	6 x 4	0				
08	8 x 6					
10	10 x 8		0	•		
12	12 x 10			0		
19	19 x 16				0	
25	25 x 22					0
Inch s	ize					
03	1/8" x 0.086"					
05	3/16" x 1/8"					
07	1/4" x 5/32"	0				
11	3/8" x 1/4"		0	•		
13	1/2" x 3/8"			0		
19	3/4" x 5/8"				0	
25	1" x 7/8"					0

○Basic size ●With reducer

<sup>\*1:</sup> Applicable fitting for body class 6 is LQ1.\*2: Refer to page 52 for details of the applicable tubing sizes.

		Model	LVC20	LVC30	LVC40	LVC50	LVC60
	Orifice dia		ø4	ø8	ø10	ø16	ø22
		Metric	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25
Туре	Symbol Valve t	Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
Basic	ÿPA ÿPB ÿPA	N.C.	0	0	0	0	0
	B A B A B A A B A A A A A A A A A A A A	N.O.	0	0	0	0	0
	N.C. N.O. Double acting	Double acting	0	0	0	0	0
With flow rate adjustment	ÿPA ÿPA ₩ B∴A B∴A	N.C.	0	0	0	0	0
	₹ APB N.C. Double acting	Double acting	0	0	0	0	0
With bypass	ÿPA ÿPA B⊟A B⊟A	N.C.	_	0	0	0	_
	N.C. Double acting	Double acting	_	0	0	0	_
With flow rate adjustment	ÿPA ÿPA	N.C.	_	0	0	0	_
& bypass	N.C. Double acting	Double acting	_	0	0	0	_
With indicator	ÿPA B I I A S N.C.	N.C.	0	0	0	0	0

# Air Operated Insert Bushing Integrated Fitting Type LVC Series





LVC20-Z

#### **Standard Specifications**

Mod	del	LVC20	LVC30	LVC40	LVC50	LVC60			
Tubing O.D. *1	Metric size	6	10	12	19	25			
Tubing O.D.	Inch size	1/4	3/8	1/2	3/4	1			
Orifice diameter	•	ø4	ø8	ø10	ø16	ø22			
Flow rate	Kv	0.3	1.4	2.1	5.1	6.8			
characteristics	Cv	0.35	1.7	2.5	6	8			
Withstand press	sure [MPa]			1					
Operating pressure	$A \rightarrow B$	(-94	kPa)*2 0 to	0.5	(-94 kPa)*2 0 to 0.4				
[MPa]	$B \rightarrow A$	(-94 kPa)*2 0 to 0.2 (-94 kPa)*2 0 to							
Back pressure	N.C./N.O.	0.3 or less 0.2 or less							
[MPa]	Double acting		0.4 or less		0.3 o	r less			
Valve leakage [d	cm³/min]		0 (with	h water pres	ssure)				
Pilot air pressu	re [MPa]	0.3 to 0.5							
Pilot port size	Standard	M5*3		Rc1/8, NP	T1/8, G1/8				
Pilot port Size	-Z type*4	Rc1/8, NPT1/8, G1/8 —							
Fluid temperatu	re [°C]	0 to 100							
Ambient temper	rature [°C]	0 to 60							
Weight [kg]		0.09	0.23	0.42	0.86	1.00			

- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*2: When using for vacuum, select the product number ending in "-V". This product cannot be used for vacuum retention. Also, connecting the vacuum to the B port may reduce the life of the product.
- \*3: Applicable for the LVC21 (N.O.) and LVC22 (double acting) types
- \*4: Applicable for the LVC20 (N.C.)-Z type
- $\ast :$  Please contact SMC if the manifold will be used with vacuum and B  $\rightarrow$  A flow.

#### **Different Diameter Tubing Applicable with Reducer**

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

• With reducer

Б.		Tubing C								).D.					
Body class				Metri	c size						Ir	nch siz	ze		
Ciass	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	•	•	0	—	—	_	—	_	•	•	0	—	_	_	_
3		—	•	•	0	_	_	_	_	—	•	0	_	_	_
4	_	-	_	_	•	0	_	_	_	—	_	•	0	_	_
5		-	_	_	—	•	0	_	_	-	_	-	•	0	_
6		_	_	_		_	•	0	_		_	_	_	•	0

<sup>\*:</sup> Refer to page 49 for information on changing tubing sizes.

#### **⚠** Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

#### Piping

#### **⚠** Caution

Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the SMC website.)



#### **∧** Caution

2. Tighten the nut until it touches the end surface of the body, and then tighten it an additional 1/8 turn. If the nut won't turn any further, then it means a sufficient tightening has occurred. Refer to the proper tightening torques shown below.

#### **Tightening Torque for Piping**

Body class	Torque [N⋅m]
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0
5	11.0 to 13.0
6	5.5 to 6.0

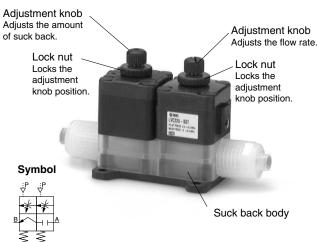
### LVC Series

#### Suck Back

A change of volume inside the suck back valve pulls in liquid at the end of the nozzle to prevent dripping.



#### **Unit type**

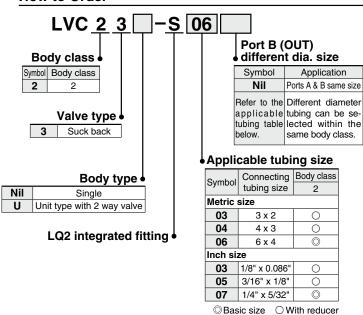


#### **Standard Specifications**

Mod	el	LVC23	LVC23U			
Tubing O.D.	Metric size	(3), (4), 6				
Inch size		(1/8), (3	/16), 1/4			
Orifice diameter		_	ø3			
Flow rate	Kv	_	0.1			
characteristics	Cv	_	0.2			
Withstand pressur	e [MPa]	1				
Operating pressur	e [MPa]	0 to 0.2				
Maximum suck ba	ck volume [cm³]	0.1				
Pilot air pressure [	MPa]	0.3 to 0.5				
Pilot port size		M5				
Fluid temperature	[°C]	0 to 100				
Ambient temperati	ure [°C]	0 to 60				
Weight [kg]		0.08 0.16				

- \*1: Different diameter tubing shown in ( ) can be selected when used with a reducer. Refer to page 49 for details.
- \*2: Refer to page 52 for details of the applicable tubing sizes.

#### **How to Order**



#### **Options**

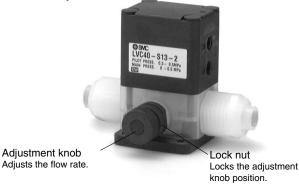
#### ■ With flow rate adjustment

The flow rate is adjusted by controlling the diaphragm stroke.



#### ■ With bypass

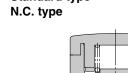
A small amount of fluid from the inlet side is allowed to flow continuously to the outlet side by providing a bypass inside the body.





# Construction

### Standard type

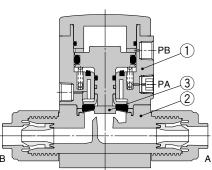




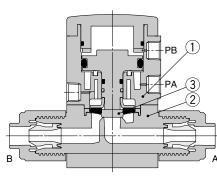
5 6

**(4**)

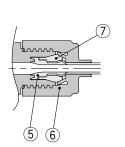
N.O. type



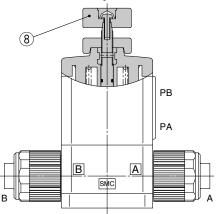
**Double acting type** 



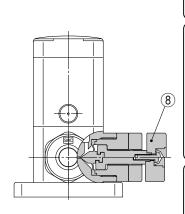
With reducer



With flow rate adjustment



With bypass

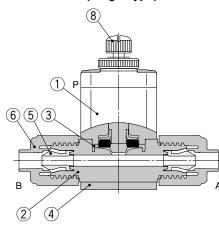


Organic Solvents Compatible LVA

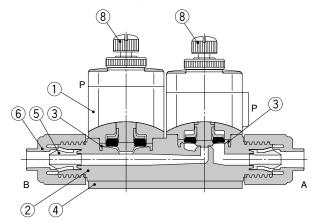
Manually Operated LVH

Organic Solvents Compatible VI

Suck back (Single type)



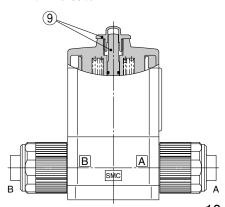
Suck back (Unit type)



**Component Parts** 

No.	Description	Material	Option
1	Actuator section	PPS	PVDF
2	Body	PFA	_
3	Diaphragm	PTFE	_
4	End plate	PPS	PVDF
5	Insert bushing	PFA	_
6	Nut	PFA	_
7	Collar	PFA	_
8	Flow rate adjuster section	PPS	_
9	Indicator	PP	_

With indicator

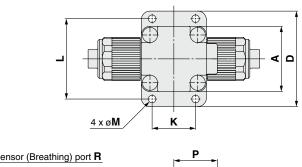


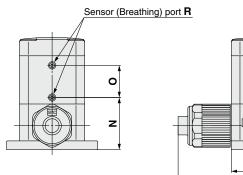


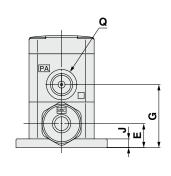
# **LVC** Series

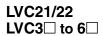
#### **Dimensions**

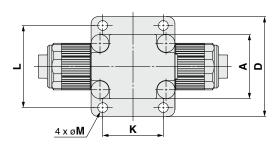
#### LVC20



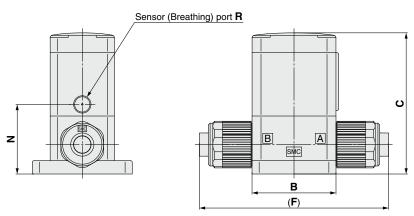


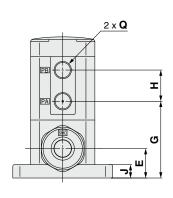






**B** (**F**)



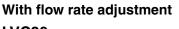


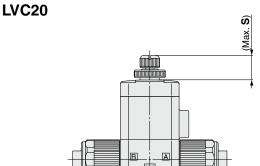
Dim	ensior	าร																[mm]
М	lodel	Α	В	С	D	Е	F	G	Н	J	K	L	М	N	0	Р	Q	R
LV	′C20	30	30	51.7	44	11	79	29	_	4	20	37	3.5	24	14.8	20	Rc1/8 NPT1/8 G1/8	ø2.4
LV	'C2 <sup>1</sup> 2	30	30	54.5	44	11	79	28.5	13	4	20	37	3.5	23.5	_	_	M5 x 0.8	M3 x 0.5
LV	′C3□	36	47	79.1	56	16.5	106	43	17.5	7.5	34	46	5.5	39	_	_		
LV	′C4□	46	60	95.9	68	22	131	55	18	8	42	57	5.5	48	_	_	Rc1/8	Rc1/8 NPT1/8
LV	′C5□	58	75	129	84	26	154	68	27.5	8	56	71	6.5	62	_	_	NPT1/8 G1/8	G1/8
LV	′C6□	58	75	137.8	84	32	164	76.8	27.5	8	56	71	6.5	70.8	_	_		

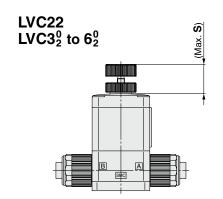
11

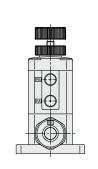


#### **Dimensions**



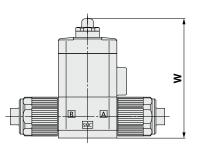




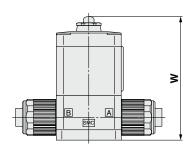


Dimensions	<b>3</b> [mm]
Model	S
LVC2□	14.5
LVC3□	24.4
LVC4□	29
LVC5□	34.5
LVC6□	36

# With indicator LVC20

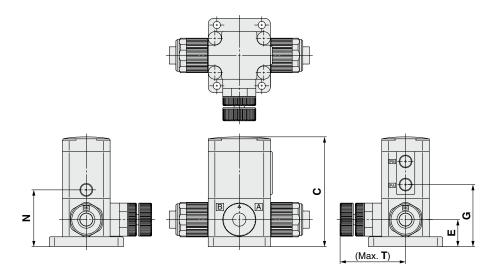


LVC30 to 60



Dimension	S [mm
Model	W
LVC20	61.2
LVC30	89.6
LVC40	110.4
LVC50	147
LVC60	155.8

# With bypass LVC3<sup>0</sup><sub>2</sub> to 5<sup>0</sup><sub>2</sub>



Dimensions [mm											
С	Е	G	N	Т							
83.1	20.5	47	43	50.5							
95.9	22	55	48	54.5							
129	26	68	62	60							
	<b>C</b> 83.1 95.9	C         E           83.1         20.5           95.9         22	C         E         G           83.1         20.5         47           95.9         22         55	C         E         G         N           83.1         20.5         47         43           95.9         22         55         48							

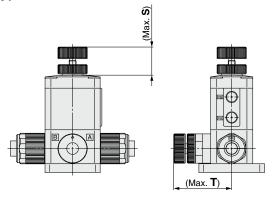


# **LVC** Series

#### **Dimensions**

#### With flow rate adjustment & bypass

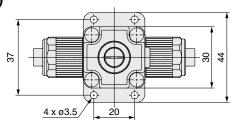
LVC3<sub>2</sub> to LVC5<sub>2</sub>

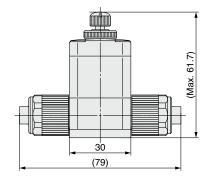


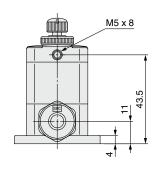
Dimension	[mm]	
Model	S	Т
LVC3□	24.4	50.5
LVC4□	29	54.5
LVC5□	34.5	60

#### Suck back (Single type)

LVC23

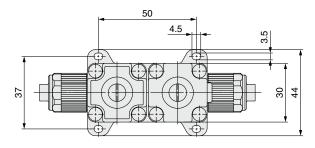


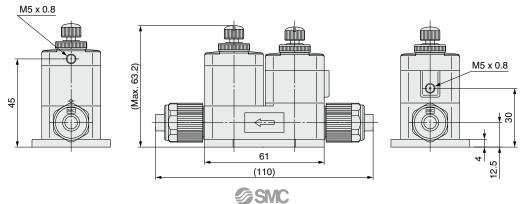




#### Suck back (Unit type)

LVC23U





# LVC Series Manifolds

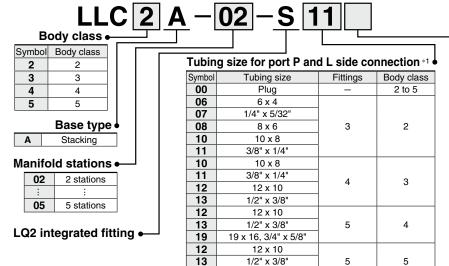


#### **Manifold Specifications**

Model	LLC2A	LLC3A	LLC4A	LLC5A					
Manifold type	Stacking								
P (IN), A (OUT) type	Common IN/Individual OUT								
Valve stations		2 to 5 s	stations						
Tubing size *1 (port P)	3/8" x 1/4" 1/2" x 3/8" 3/4" x 5/8" 3/4" x 5/8"								
Tubing size (port A)	1/4" x 5/32" 3/8" x 1/4" 1/2" x 3/8" 3/4" x								

- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*: Please contact SMC if the manifold will be used with vacuum and  $A \rightarrow P$  flow.

#### **How to Order Manifold Base**



19

\*1: Refer to page 52 for details of the applicable tubing sizes. \*: Port P fitting of the manifold base is one size bigger than

19 x 16, 3/4" x 5/8"

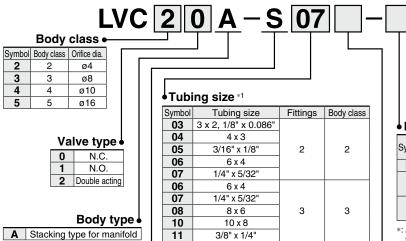
the body class. (except body class 5) When ordering plug only, refer to Blanking plug (LQ series) in the **WEB** catalog after checking the fitting size.

#### Tubing size for port P and R side connection \*¹

	· .				
Symbol	Tubing size	Fittings	Body class		
Nil	L side, R s	ide same size			
00	Plug	_	2 to 5		
06	6 x 4				
07	1/4" x 5/32"				
80	8 x 6	3	2		
10	10 x 8				
11	3/8" x 1/4"				
10	10 x 8		3		
11	3/8" x 1/4"	4			
12	12 x 10	4			
13	1/2" x 3/8"				
12	12 x 10				
13	1/2" x 3/8"	5	4		
19	19 x 16, 3/4" x 5/8"				
12	12 x 10				
13	1/2" x 3/8"	5	5		
19	19 x 16, 3/4" x 5/8"				

- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*: Port P fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to Blanking plug (LQ series) in the **WEB** catalog after checking the fitting size.

#### **How to Order Valve**



10 x 8

3/8" x 1/4'

12 x 10

1/2" x 3/8'

12 x 10

1/2" x 3/8'

19 x 16, 3/4" x 5/8"

10

11

12

13

12

13

19

LQ2 integrated fitting •

It is not possible to order single unit valves for the manifold. For details, refer to Maintenance 4. in the High Purity Chemical Liquid Valve Precautions 2 on page 52.

#### 

With indicator

Options cannot be combined.

#### Material

Symbol	Body	Actuator section End plate	Dia- phragm	O-ring	Applicable option 1 4		Note
Nil	PFA	PPS	PTFE	FKM	•	•	_
F	PFA	PVDF	PTFE	FKM	-	_	Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	EPDM	•	•	Ammonium hydroxide compatible

\*: An O-ring is in place for outlet sealing on the outside of the main sealing of the manifold body connection (wetted part). Refer to page 15 for details.

#### Pilot port thread type

Symbol	Body class	Thread type			
Nil	2	M5			
INII	3/4/5	Rc1/8			
N	3/4/5	NPT1/8			
F	3/4/5	G1/8			

\*1: Refer to page 52 for details of the applicable tubing sizes.

4

5

\*: When ordering plug only, refer to Blanking plug (LQ series) in the WEB catalog after checking the fitting size.



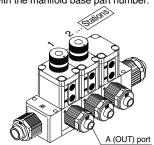
4

5

## **LVC** Series

#### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLC2A-03-S11 ····· 1 set Manifold base part no.

- \* LVC20A-S07-1---- 2 sets Valve part no. (Stations 1 & 2)

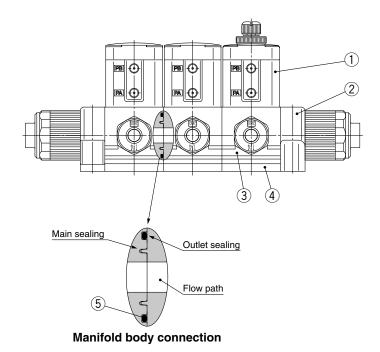
  \*\*LVC20A-S07 ---- 1 set Valve part no. (Station 3)

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

#### **Manifold Variations**

	Mount	Model	LVC20A	LVC30A	LVC40A	LVC50A		
	Manifold n	naterial	PFA					
	Orifice di Valve to	ng size	1/4	3/8	1/2	3/4		
Туре	Symbol Symbol	ameter	ø4	ø8	ø10	ø16		
Basic		N.C.	0	0	0	0		
	A PB APB	N.O.	0	0	0	0		
	N.C. N.O. Doubl acting		0	0	0	0		
With flow rate adjustment		N.C.	0	0	0	0		
	N.C. Double acting	Double acting	0	0	0	0		

#### Construction



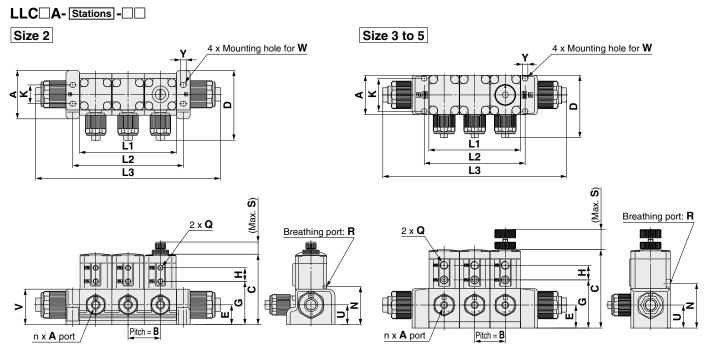
**Component Parts** 

No.	Description	Material			
1	Actuator section	PPS			
'	Actuator Section	PVDF			
2	Manifold	PFA			
3	Body	PFA			
4	End plata	PPS			
4	End plate	PVDF			
5	O-ring	FKM			
	O-filing	EPDM			

Prefix the asterisk to the part no. of the valves, etc.

[mm]

#### **Dimensions**



Din	nen	sic	ns

	Į.											[mmn]				
Model	Α	В	C	D	Е	G	Н	K	N	Q	R	S	U	٧	W	Υ
LLC2A	46.5	31	67.5	67	19	41.5	13	18	36.5	M5 x 0.8	M3 x 0.5	14.5	19	34	M4	5.5
LLC3A	47	36.5	93.6	76	27.5	57.5	17.5	39	53.5	Rc1/8	PT1/8 NPT1/8	24.4	27.5	47	M5	6.5
LLC4A	60	47	111.4	95	33.5	70.5	18	50	63.5	NPT1/8		29	33.5	56	М6	7.5
LLC5A	75	59	131	114	33.5	70	27.5	62	64	G1/8	G1/8 G1/8		27.5	56.5	M6	7.5

		L1	62	93	124	155
	LLC2A	L2	75	106	137	168
		L3	146	177	208	239
		L1	73	109.5	146	182.
	LLC3A	L2	84	120.5	157	193.
		L3	183	219.5	256	292.
		L1	94	141	188	235
	LLC4A	L2	109	156	203	250

2 3 4 5

**Dimensions** 

Model

[mm]

1.5 313 360 L3 219 266 236 295 L1 118 177 LLC5A L2 130 189 248 307

240 299

358 417

L3

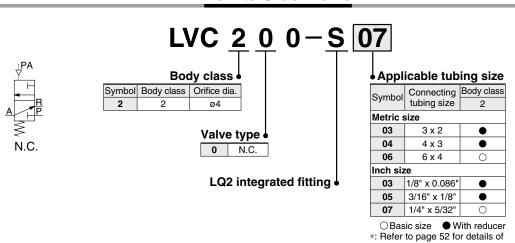
# LVC Series 3 Port

#### **Standard Specifications**

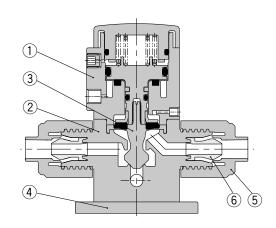


Mo	odel	LVC200		
Orifice diameter		ø4		
Flow rate	Kv	0.2		
characteristics	Cv	0.3		
Withstand pressure [MPa]		1		
Operating pressure [MPa]		0 to 0.5		
Valve leakage [c	:m³/min]	0 (with water pressure)		
Pilot air pressur	e [MPa]	0.4 to 0.5		
Pilot port size		M5 x 0.8		
Fluid temperatur	re [°C]	0 to 100		
Ambient temper	ature [°C]	0 to 60		
Weight [kg]		0.120		

#### **How to Order Valve**



#### Construction



#### **Component Parts**

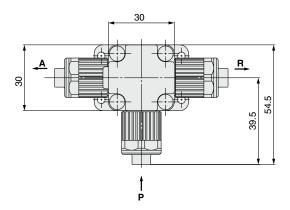
the applicable tubing sizes.

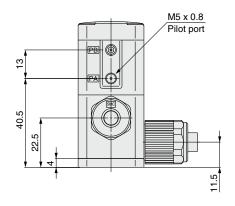
No.	Description	Material
1	Actuator section	PPS
2	Body	PFA
3	Diaphragm	PTFE
4	End plate	PPS
5	Nut	PFA
6	Insert bushing	PFA
-		

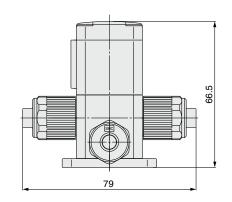


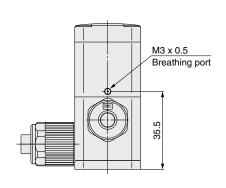
# LVC Series

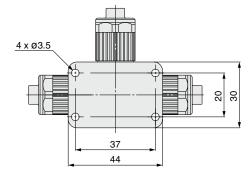
#### **Dimensions**







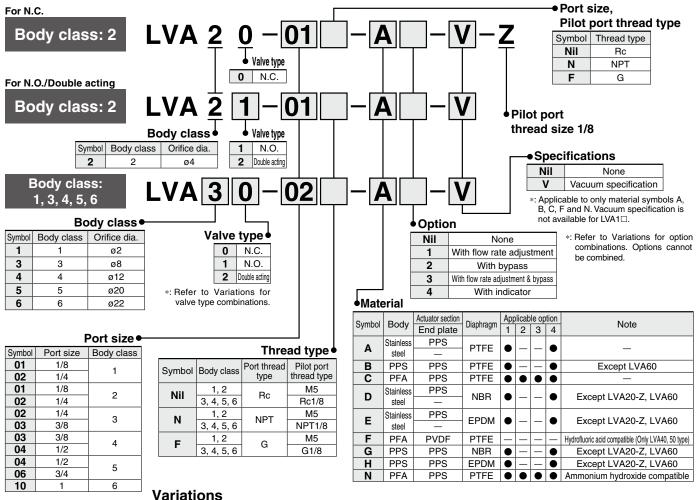




# **Air Operated Threaded Type**

# LVA Series





		O ://	/lodel	LV	110	LV/	<b>\20</b>	LV/	<b>430</b>	LV	<b>A40</b>	LV/	<b>150</b>	LVA60
		Orifice dia	meter	ø2		ø4		ø8		ø12		øź	20	ø22
		Body Stainless	t size	1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
	material*1 Stainless steel 316 PPS		0	0	0	0	0	0	0	0	0	0	0	
		Val	PFA -	0	0	_	0	_	0	_	0	_	0	_
Туре	$\overline{}$	Symbol Symbol	<u>'^</u>	0	_	_	0	_	0	_	0		0	0
Basic	<b>€</b>	ÿPA ÿPB ÿPA □ □□ □□	N.C.	0	0	0	0	0	0	0	0	0	0	0
		B A B A B A B A A B A A A A A A A A A A	N.O.	_	_	0	0	0	0	0	0	0	0	0
		N.C. N.O. Double acting	Double acting	0	0	0	0	0	0	0	0	0	0	0
With flow rate adjustment		ÿPA ÿPA B∵A B∵A	N.C.	_	_	0	0	0	0	0	0	0	0	0
		₹ PB  N.C. Double acting	Double acting	_	_	0	0	0	0	0	0	0	0	0
With bypass		ÿPA ÿPA B∴A B∴A	N.C.	_	_	_	_	_	0	_	0	_	0	_
		B A B A A A A A A A A A A A A A A A A A	Double acting	_	_	_	_	_	0	_	0	_	0	_
With flow rate adjustment &		ÿPA ÿPA B₩A B₩A	N.C.	_	_	_	_	_	0	_	0	_	0	_
bypass		FPB  N.C. Double acting	Double acting	_	_	_	_	_	0	_	0	_	0	_
With indicator		ÿPA B I I N.C.	N.C.	_	_	0	0	0	0	0	0	0	0	0

<sup>\*1:</sup> Refer to Material for the applicable optional body materials.





**Basic type** 



LVA-Z



With flow rate adjustment

#### **Standard Specifications**

Mod	el	LVA10	LVA20	LVA30	LVA40	LVA50	LVA60		
Orifice diamet	er	ø2	ø4	ø8	ø12	ø20	ø22		
Port size		1/8, 1/4	1/8, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	1		
Flow rate	Kv	0.06	0.3	1.4	2.8	5.1	6.8		
characteristics	Cv	0.07	0.35	1.7	3.3	6	8		
Withstand pres	ssure [MPa]			-	1				
Operating pressure	$A \rightarrow B$	0 to 0.5	(-94	kPa)*3 0 t	o 0.5	(-94 kPa)	*3 0 to 0.4		
[MPa]	$\mathbf{B}  o \mathbf{A}$	0 to 0.05	(-94	kPa)*3 0 t	(-94 kPa)*3 0 to 0.1				
Back pressure	N.C./N.O.*2	0.15 or less		0.2 or less					
[MPa]	Double acting	0.3 or less		0.3 o	r less				
Valve leakage	[cm³/min]	0 (with water pressure)							
Pilot air press	ure [MPa]	0.3 to 0.5							
Pilot port size	Standard	M5	M5*4		Rc1/8, NP	T1/8, G1/8			
Pilot port size	-Z type*5	_	Rc1/8, NPT1/8, G1/8		-	_			
Fluid tempera	ture [°C]			0 to	100*1				
Ambient temp	erature [°C]			0 to	60				
	Stainless steel	0.12	0.18	0.44	0.86	1.67	1.96		
Weight [kg]	PPS	0.05	0.08	0.18	0.32	0.73	_		
	PFA	0.05	0.09	0.20	0.35	0.78	0.90		

- \*1: 0 to  $60^{\circ}$ C when the diaphragm is NBR or EPDM.
- \*2: The N.O. type is not available for LVA10.
- \*3: When using for vacuum, select the product number ending in "-V". This product cannot be used for vacuum retention. Also, connecting the vacuum to the B port may reduce the life of the product. \*4: Applicable for the LVC21 (N.O.) and LVC22 (double acting) types \*5: Applicable for the LVC20 (N.C.)-Z type

#### Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity **Chemical Liquid Valve Precautions.** 

#### **Piping**

#### **⚠** Caution

1. Avoid using metal fittings with a resin body (taper threads). This can cause damage to the valve body.

#### **Option**

#### ■ With flow rate adjustment

Adjusts the flow rate by controlling the diaphragm stroke.

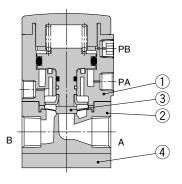


Adjustment knob Adjusts the flow rate.

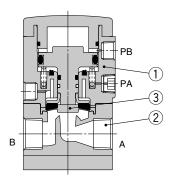
Lock nut Locks the adjustment knob position.

#### Construction

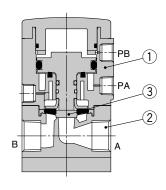
# Standard type N.C. type



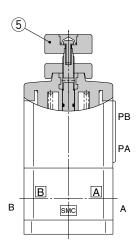
N.O. type



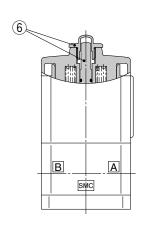
Double acting type



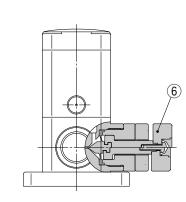
With flow rate adjustment



With indicator



With bypass (Body material: PFA)



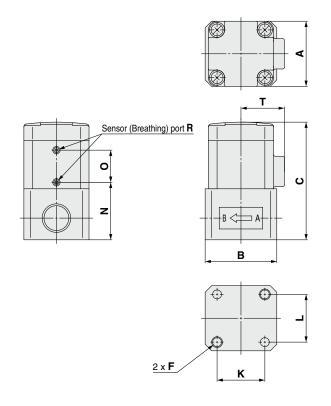
#### **Component Parts**

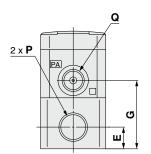
No.	Description	Material	Option		
1	Actuator section	PPS	PVDF		
		Stainless steel			
2	Body	PPS	_		
		PFA			
		PTFE			
3	Diaphragm	NBR	_		
		EPR			
4	End plate (PFA body only)	PPS	PVDF		
5	Flow rate adjuster section	PPS	_		
6	Indicator	PP	_		

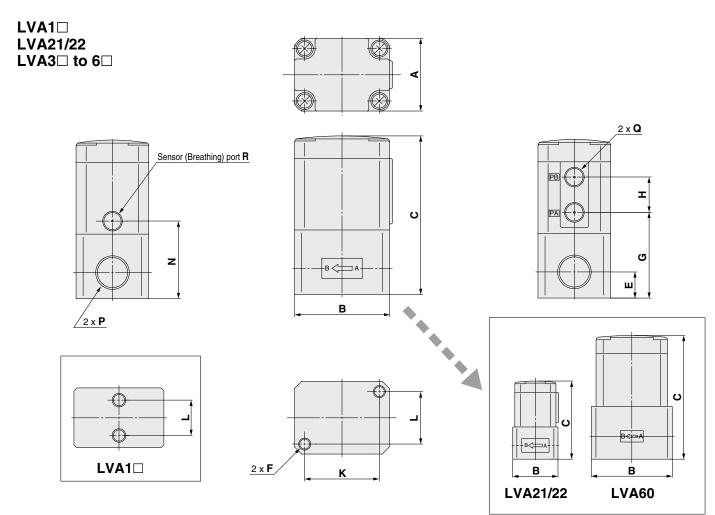
#### **Dimensions**

#### **Body material: Stainless steel**

LVA20



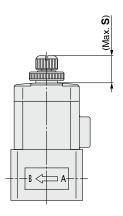




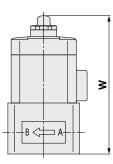
**SMC** 

#### **Dimensions**

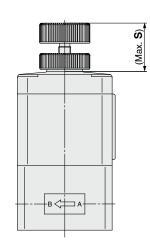
Body material: Stainless steel With flow rate adjustment LVA20



With indicator LVA20

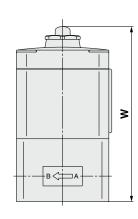


LVA22 LVA3<sub>2</sub> to 6<sub>2</sub>



Dimensions [mm]								
Model	S							
LVA2□	14.5							
LVA3□	24.4							
LVA4□	29							
LVA5□	34.5							
LVA6□	36							

LVA30 to 60



Dimensio	ns [mm]
Model	W
LVA20	63.7
LVA30	89.1
LVA40	109.9
LVA50	140.5
LVA60	147.8

Dimension	ns														[mm]
Model	Α	В	С	Е	F	G	Н	K	L	N	0	Р	Q	R	Т
LVA1	20	33	49.5	10	M5 x 0.8 x 4	27.5	11	_	13	27.5	_		M5 x 0.8	ø4.2	_
LVA20	30	33	54.2	10	M5 x 0.8 x 5	31.5	_	22	22	26.5	14.8	Rc1/8, 1/4 NPT1/8, 1/4 G1/8, 1/4*	Rc1/8 NPT1/8 G1/8*	ø2.4	20
LVA21	30	33	57	10	M5 x 0.8 x 5	31	13	22	22	26	_		M5 x 0.8	M3 x 0.5	_
LVA3	36	47	78.6	13	M6 x 1.0 x 8	42.5	17.5	37	26	38.5	_	Rc1/4, 3/8 NPT1/4, 3/8 G1/4, 3/8*			_
LVA4□	46	60	95.4	16	M8 x 1.25 x 10	54.5	18	47.5	33.5	47.5	_	Rc3/8, 1/2 NPT3/8, 1/2 G3/8, 1/2*	Rc1/8 NPT1/8	Rc1/8 NPT1/8	_
LVA5□	58	75	122.5	19	M8 x 1.25 x 10	61.5	27.5	60	43	55.5	_	Rc1/2, 3/4 NPT1/2, 3/4 G1/2, 3/4*	G1/8*	G1/8*	_
LVA6□	58	85	129.8	24	M8 x 1.25 x 10	68.8	27.5	60	43	62.8	_	Rc1 NPT1 G1*			_

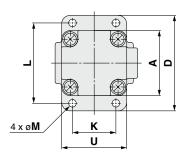
<sup>\*:</sup> For details on G threads and thread depths, refer to page 51-1.

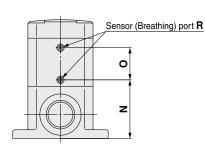


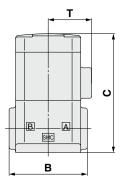
#### **Dimensions**

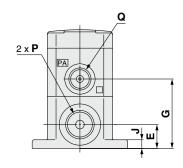
Body material: PPS

LVA20

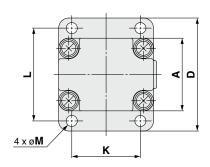


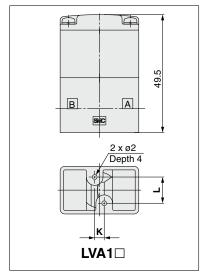


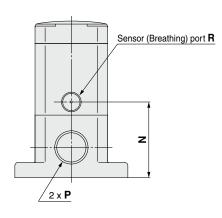


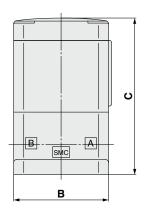


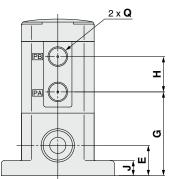
LVA1□ LVA21/22 LVA3□ to 6□









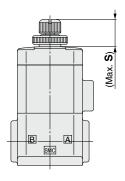


#### **Dimensions**

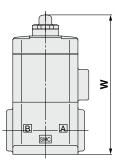
**Body material: PPS** 

With flow rate adjustment

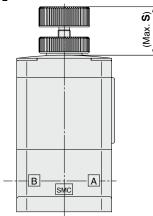
LVA20



With indicator LVA20

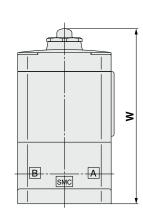


LVA22 LVA3<sup>0</sup><sub>2</sub> to 5<sup>0</sup><sub>2</sub>



Dimensions [mm]									
Model	S								
LVA2□	14.5								
LVA3□	24.4								
LVA4□	29								
LVA5□	34.5								

LVA30 to 50



Dimensio	ns [mm]
Model	W
LVA20	64.2
LVA30	88.1
LVA40	110.4
LVA50	147

Dimensic	ns																	[mm]
Model	Α	В	С	D	Е	G	Н	J	K	L	М	N	0	Р	Q	R	Т	U
LVA1□	20	33	49.5	_	10	27.5	11	_	4	11	_	27.5	_	Rc1/8, 1/4 NPT1/8, 1/4 G1/8, 1/4*	M5 x 0.8	ø4.2	_	_
LVA20	30	36	54.7	44	11	32	_	4	20	37	3.5	27	14.8	Rc1/4 NPT1/4	Rc1/8 NPT1/8 G1/8*	ø2.4	20	30
LVA21	30	36	57.5	44	11	31.5	13	4	20	37	3.5	26.5	_	G1/4*	M5 x 0.8	M3 x 0.5	_	_
LVA3□	36	47	77.6	56	15	41.5	17.5	7.5	34	46	5.5	37.5	_	Rc3/8 NPT3/8 G3/8*			_	_
LVA4□	46	60	95.9	68	22	55	18	8	42	57	5.5	48	_	Rc1/2 NPT1/2 G1/2*	Rc1/8 NPT1/8 G1/8*	Rc1/8 NPT1/8 G1/8*	_	_
LVA5□	58	75	129	84	26	68	27.5	8	56	71	6.5	62	_	Rc3/4 NPT3/4 G3/4*			_	_

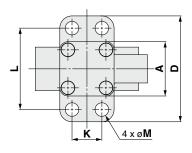
<sup>\*:</sup> For details on G threads and thread depths, refer to page 51-1.

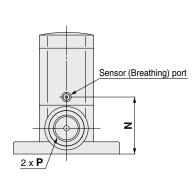


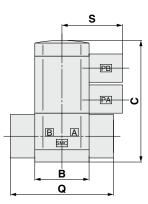
#### **Dimensions**

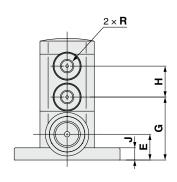
#### **Body material: PFA**

#### LVA1□

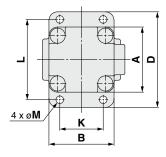


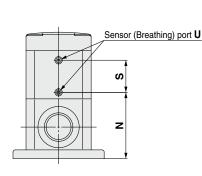


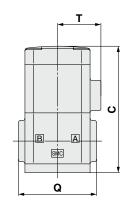


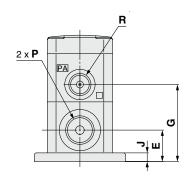


#### LVA20









Dimensio	ns																	[mm]
Model	Α	В	С	D	Е	G	Н	J	K	L	М	N	Р	Q	R	S	Т	U
LVA1□	20	20	44.8	39	9.5	23.2	11.4	4.5	11	30	5	21	Rc1/8 NPT1/8 G1/8*	38	M5 x 0.8	22.3	_	_
LVA20	30	30	58.2	44	14.5	35.5	_	4	20	37	3.5	30.5	Rc1/4 NPT1/4 G1/4*	36	Rc1/8 NPT1/8 G1/8*	14.8	20	ø2.4

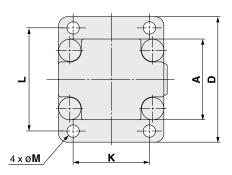
<sup>\*:</sup> For details on G threads and thread depths, refer to page 51-1.

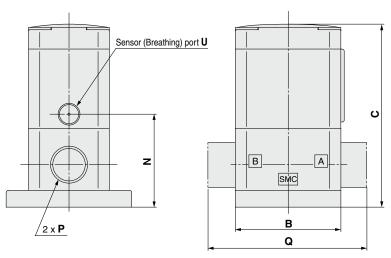


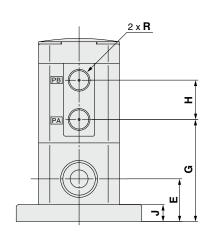
#### **Dimensions**

**Body material: PFA** 

LVA21/22 LVA3□ to 6□







Dillicitato	113
Model	Α

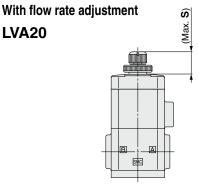
Dimension	ns															[mm]
Model	Α	В	С	D	E	G	Н	J	K	L	М	N	Р	Q	R	U
LVA21	30	36	61	44	14.5	35	13	4	20	37	3.5	30	Rc1/4 NPT1/4 G1/4*	_	M5 x 0.8	M3 x 0.5
LVA3□	36	47	81.6	56	19	45.5	17.5	7.5	34	46	5.5	41.5	Rc3/8 NPT3/8 G3/8*	_		
LVA4□	46	60	95.9	68	22	55	18	8	42	57	5.5	48	Rc1/2 NPT1/2 G1/2*	_	Rc1/8	Rc1/8 NPT1/8 G1/8*
LVA5□	58	75	129	84	26	68	27.5	8	56	71	6.5	62	Rc3/4 NPT3/4 G3/4*	_	NPT1/8 G1/8*	
LVA6□	58	75	137.8	84	32	76.8	27.5	8	56	71	6.5	70.8	Rc1 NPT1 G1*	117		

<sup>\*:</sup> For details on G threads and thread depths, refer to page 51-1.

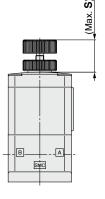
#### **Dimensions**





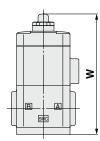


LVA22 LVA3<sub>2</sub> to 6<sub>2</sub>

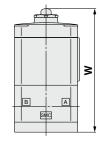


Dimensions [mm]								
Model	S							
LVA2□	14.5							
LVA3□	24.4							
LVA4□	29							
LVA5□	34.5							
LVA6□	36							

#### With indicator LVA20

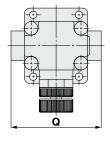


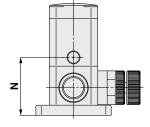
LVA30 to 60

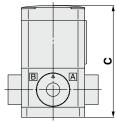


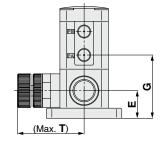
Dimension	<b>S</b> [mm
Model	W
LVA20	67.7
LVA30	92.1
LVA40	110.4
LVA50	147
LVA60	155.8

#### With bypass LVA $3_2^0$ to $5_2^0$

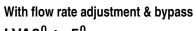




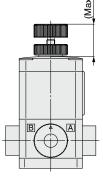


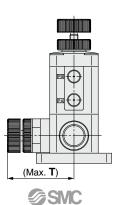


Dimensions [mm]													
Model	С	E	G	N	Т	Q							
LVA3□	83.1	20.5	47	43	50.5	67							
LVA4□	95.9	22	55	48	54.5	86							
LVA5□	129	26	68	62	60	104							



LVA $3_2^0$  to  $5_2^0$ 





Dimensio	[mm]	
Model	S	Т
LVA3□	24.4	50.5
LVA4□	29	54.5
LVA5□	34.5	60

# LVA Series Manifolds

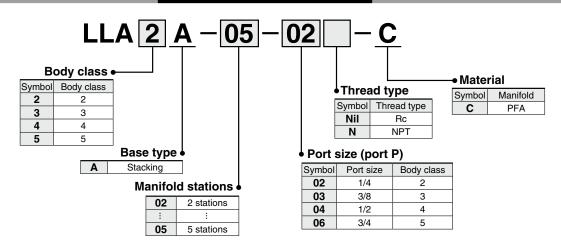


#### **Manifold Specifications**

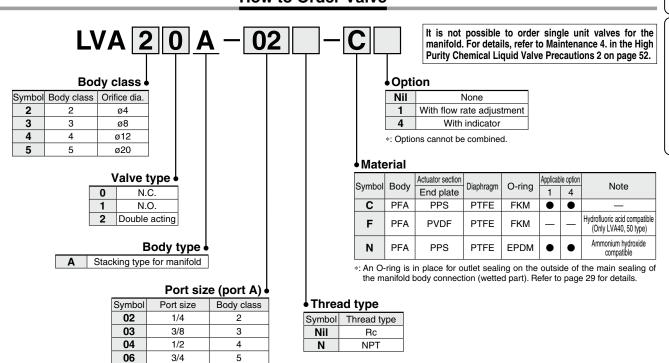
Model	LLA2A	LLA5A								
Manifold type	Stacking									
P (IN), A (OUT) type	Common IN/Individual OUT									
Valve stations		2 to 5 s	stations							
Port size (port P)	1/4	3/8	1/2	3/4						
Port size (port A)	1/4	3/8	1/2	3/4						

<sup>\*</sup>: Please contact SMC if the manifold will be used with vacuum and A  $\rightarrow$  P flow.

#### **How to Order Manifold Base**

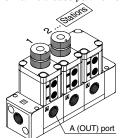


#### **How to Order Valve**



#### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

#### <Example>

LLA2A-03-02-C ..... 1 set Manifold base part no.

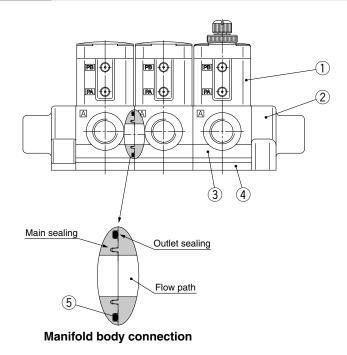
- \* LVA20A-02-C1 ..... 2 sets Valve part no. (Stations 1 & 2)
  \* LVA20A-02-C ..... 1 set Valve part no. (Station 3)
- Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

#### **Manifold Variations**

	M	N	<b>Model</b>	LVA20A	LVA30A	LVA40A	LVA50A
	M	anifold ma	aterial		PI	-A	
		Orifice	t size	1/4	3/8	1/2	3/4
Туре	Symbol	Valve typ	meter	ø4	ø8	ø12	ø20
Basic	PA P PE		N.C.	0	0	0	0
	A WA		N.O.	0	0	0	0
	N.C. N.C	D. Double acting	Double acting	0	0	0	0
With flow rate adjustment	A WA	A PB	N.C.	0	0	0	0
	<b>A *</b>	Double acting	Double acting	0	0	0	0

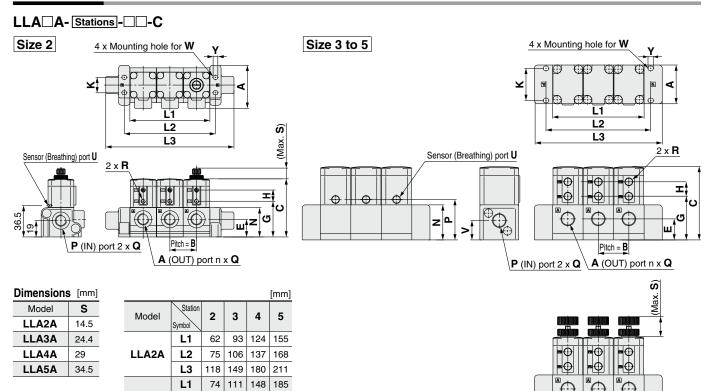
#### Construction



#### **Component Parts**

No.	Description	Material
1	Actuator section	PPS
	Actuator section	PVDF
2	Manifold	PFA
3	Body	PFA
4	End plata	PPS
4	End plate	PVDF
	Oring	FKM
5	O-ring	EPDM

#### **Dimensions**



Model	Α	В	С	E	G	Н	K	N		Р	Q	
Dimensi	ons											
					L3	178	237	296	355			
			L	LA5A	L2	140	199	258	317			
					L1	118	177	236	295			
					L3	144	191	238	285			
			L	LA4A	L2	112	159	206	253			
					L1	94	141	188	235			

L1

L2

90 127 164 201

118 155 192 229

LLA3A

Dimensi	ons														[mm]
Model	Α	В	С	Е	G	Н	K	N	Р	Q	R	U	٧	W	Υ
LLA2A	50	31	67.5	20.5	41.5	13	18	34	36.5	Rc1/4, NPT1/4	M5 x 0.8	M3 x 0.5	19	M4	5.5
LLA3A	47	37	89.1	25.5	53	17.5	39	42.5	49	Rc3/8, NPT3/8			23.5	M5	6.5
LLA4A	60	47	103.4	29	62.5	18	50	48	55.5	Rc1/2, NPT1/2	Rc1/8 NPT1/8	Rc1/8 NPT1/8	26	M6	7.5
LLA5A	75	59	135.5	32.5	74.5	27.5	61	61	68.5	Rc3/4, NPT3/4	141 11/0	141 11/0	29	M6	7.5

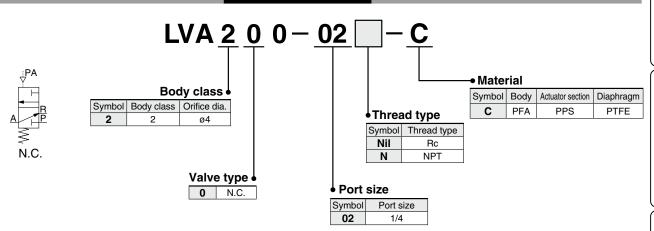
# LVA Series 3 Port

#### Standard Specifications

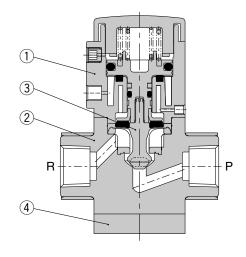


Mo	odel	LVA200					
Orifice diameter		ø4					
Port size		1/4					
Flow rate	Kv	0.2					
characteristics	Cv	0.3					
Withstand press	ure [MPa]	1					
Operating pressure [MPa]		0 to 0.5					
Valve leakage [c	m³/min]	0 (with water pressure)					
Pilot air pressur	e [MPa]	0.4 to 0.5					
Pilot port size		M5 x 0.8					
Fluid temperatur	re [°C]	0 to 100					
Ambient temper	ature [°C]	0 to 60					
Weight [kg]		0.162					

#### **How to Order Valve**



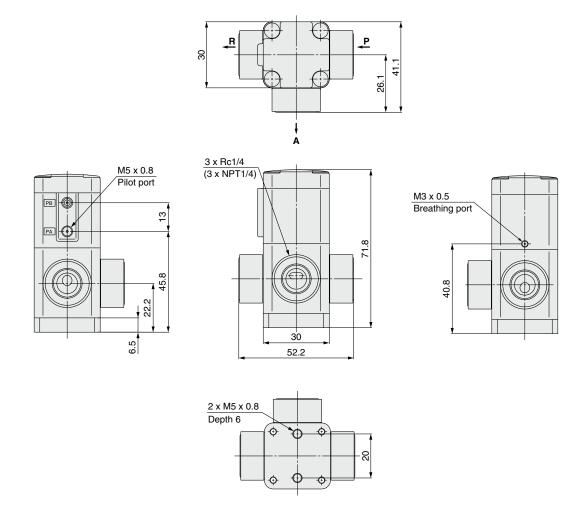
#### Construction



#### **Component Parts**

No.	Description	Material
1	Actuator section	PPS
2	Body	PFA
3	Diaphragm	PTFE
4	End plate	Stainless steel

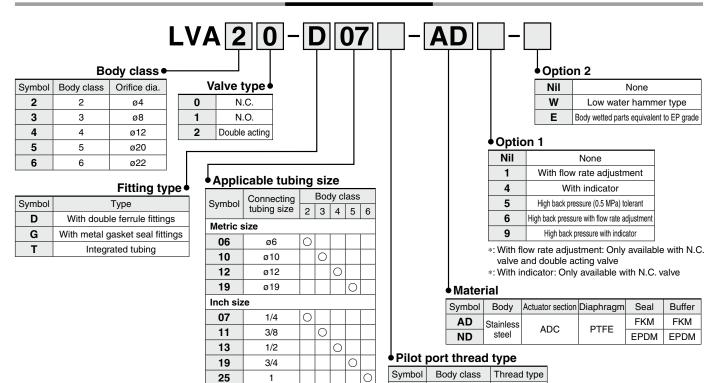
#### **Dimensions**



# Air Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

# LVA Series

#### **How to Order Valve**



<sup>\*:</sup> Metric size is only available for fitting types D and T.

#### **Standard Specifications**

Nil

3, 4, 5, 6

3, 4, 5, 6



LVA30-D11-AD
Double ferrule fittings

LVA60-T25-AD Integrated tubing



LVA50-G19-AD Metal gasket seal fittings

	Mode	I	LVA20	LVA30	LVA40	LVA50	LVA60				
Tubina	0 D	Metric size*1	6	10	12	19	_				
Tubing	О.Б.	Inch size	1/4	3/8	1/2	3/4	1				
Orifice of	diameter		ø4	ø8	ø12	ø20	ø22				
Flow rat	Flow rate Kv		0.3	1.4	2.8	5.1	6.8				
charact	eristics	Cv	0.35	1.7	3.3	6	8				
Withsta	nd pressu	re [MPa]			1						
	Standard	A→B		0 to 0.5		0 to	0.4				
Operating pressure	erating ssure	B→A		0 to 0.2	0 to 0.1						
[MPa]		A→B	0 to 0.5								
		B→A									
Back	Standard	N.C./N.O.		0.3 or less	0.2 o	r less					
pressure	Stariuaru	Double acting		0.4 or less		0.3 or less					
[MPa]	High back pressure*2	N.C./N.O./Double acting			0.5 or less						
Valve le	akage [cm	ı³/min]		0 (wit	h water pres	ssure)					
Pilot air	pressure	[MPa]	0.3 t	o 0.5 (High	back pressi	ure: 0.5 to 0	.8)* <sup>2</sup>				
Pilot po	rt size		M5		Rc1/8,	NPT1/8					
Fluid ter	nperature	[°C]			0 to 100						
Ambient	t temperat	ure [°C]	0 to 60								
Fitting type			With double ferrule fittings, With metal gasket seal fittings, Integrated tubing								

M5 x 0.8

Rc1/8

NPT1/8

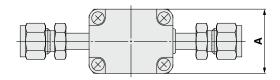
<sup>\*2:</sup> High back pressure is optional.

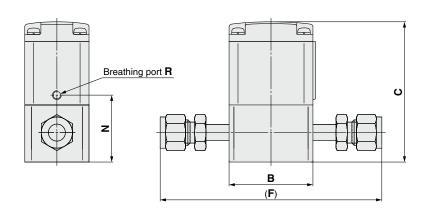


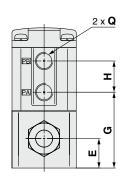
<sup>\*1:</sup> Metric size is only available for fitting types D and T.

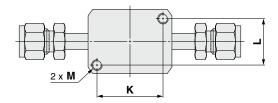
#### **Dimensions**

# Body material: Stainless steel With double ferrule fittings

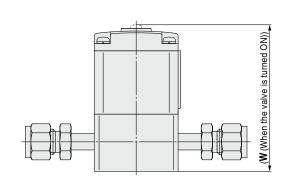


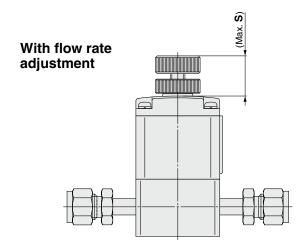






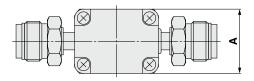
#### With indicator

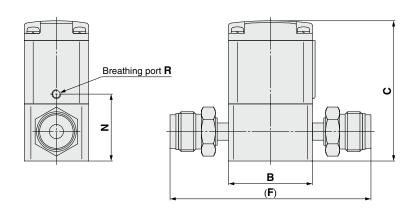


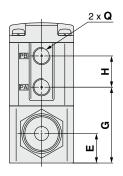


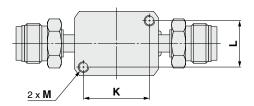
<b>Dimensions</b> [n													[mm]		
Model	Α	В	С	Е	F	G	Н	K	L	M	N	Q	R	S	W
LVA2□-D□-AD	30	30	54.5	12	96.4	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3 -D -AD	36	47	78.6	16.5	127	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc1/8 NPT1/8	M5 x 0.8	24.9	82.1
LVA4□-D□-AD	46	60	85.9	16.5	147.2	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc1/8 NPT1/8	M5 x 0.8	30	89.9
LVA5□-D19-AD	58	75	120	23	166.8	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc1/8 NPT1/8	M5 x 0.8	36.1	125.5
LVA6□-D25-AD	58	75	129	27	190.2	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc1/8 NPT1/8	M5 x 0.8	36.1	136

Body material: Stainless steel With metal gasket seal fittings

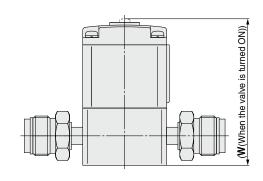


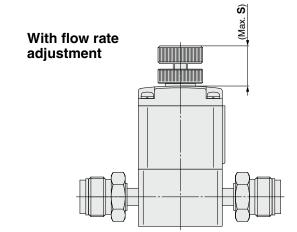






#### With indicator





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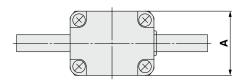
Dillielisiolis															[mm]
Model	Α	В	С	Е	F	G	Н	K	L	M	N	Q	R	S	W
LVA2 -G07-AD	30	30	54.5	12	91	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3□-G11- <sup>AD</sup> <sub>ND</sub>	36	47	78.6	16.5	112.6	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc1/8 NPT1/8	M5 x 0.8	24.9	82.1
LVA4□-G13-AD	46	60	85.9	16.5	131.6	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc1/8 NPT1/8	M5 x 0.8	30	89.9
LVA5□-G19-AD	58	75	120	23	178.2	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc1/8 NPT1/8	M5 x 0.8	36.1	125.5
LVA6□-G25- <sup>AD</sup> <sub>ND</sub>	58	75	129	27	192.8	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc1/8 NPT1/8	M5 x 0.8	36.1	136

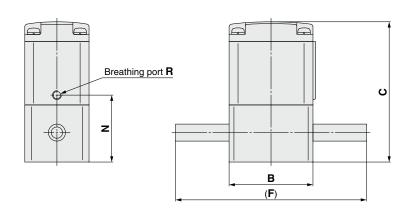
# **LVA** Series

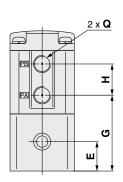
#### **Dimensions**

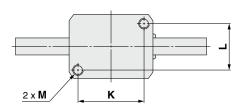
# Body material: Stainless steel

Integrated tubing

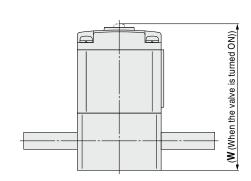


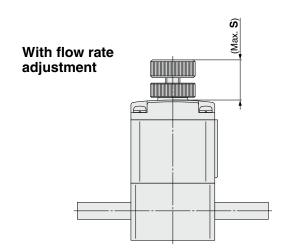






#### With indicator

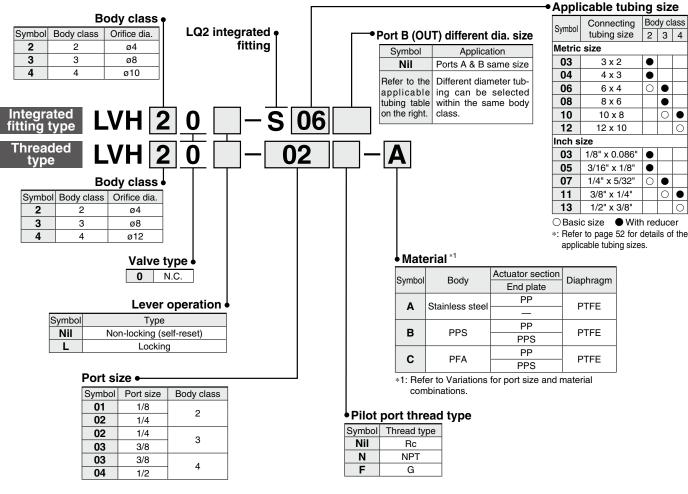




Dimensions															[mm]
Model	Α	В	С	E	F	G	Н	K	L	М	N	Q	R	S	W
LVA2□-T□-AD	30	30	54.5	12	70	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3 -T -AD	36	47	78.6	16.5	107	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc1/8 NPT1/8	M5 x 0.8	24.9	82.1
LVA4□-T□-AD	46	60	85.9	16.5	120	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc1/8 NPT1/8	M5 x 0.8	30	89.9
LVA5□-T19-AD	58	75	120	23	155	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc1/8 NPT1/8	M5 x 0.8	36.1	125.5
LVA6□-T25-AD	58	75	129	27	155	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc1/8 NPT1/8	M5 x 0.8	36.1	136

# Manually Operated Integrated Fitting Type/Threaded Type LVH Series

#### **How to Order Valve (Single Type)**



#### **Integrated Fitting Type Variations**

	Ovin	Model	LVH20	LVH30	LVH40
	Tubing O.D.	diameter	ø4	ø8	ø10
		_	3, 4, 6	6, 8, 10	10, 12
Туре	Symbol	Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
Basic	B A B W W Non-locking Lock	N.C.	0	0	0

#### **Threaded Type Variations**

		wis:	Model		LVI	H20			LVI	H30			LVI	140	
		rifice dia			Ø	4			Ø	8			ø.	12	
Туре	Symbol	Valve type	rt size	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic				Stair stee		PPS	PFA	Stair steel	nless 316	PPS	PFA	Stair steel		PPS	PFA
	B I A	B A	N.C.	0	0	0	0	0	0	0	0	0	0	0	0
	Non-locking	Locking													



# LVH Series



#### **⚠**Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

#### **Piping**

## **⚠** Caution

#### Integrated fitting type

Connect tubing with special tools.
 Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the SMC website.)



2. Tighten the nut until it touches the end surface of the body, and then tighten it an additional 1/8 turn. If the nut won't turn any further, then it means a sufficient tightening has occurred. Refer to the proper tightening torques shown below.

#### **Tightening Torque for Piping**

riginterining i	orque for i ipilig
Body class	Torque [N⋅m]
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0

#### Threaded type

1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

#### **Standard Specifications: Integrated Fitting Type**

Mod	el	LVH20	LVH30	LVH40							
*1	Metric size	6	10	12							
Tubing O.D.	Inch size	1/4	3/8	1/2							
Orifice diamet	ter	ø4	ø8	ø10							
Flow rate	Kv	0.3	1.4	2.1							
characteristics	Cv	0.35	1.7	2.5							
Withstand pre	ssure [MPa]	1 0 to 0.5 0 to 0.2 0.3 or less 0 (with water pressure)									
Operating pressure	$A \rightarrow B$		0 to 0.5 0 to 0.2 0.3 or less								
[MPa]	$\mathbf{B} \rightarrow \mathbf{A}$		0 to 0.2								
Back pressure	e [MPa]		0.3 or less								
Valve leakage	[cm³/min]										
Action		Toggle type (non-locking/locking)									
Fluid tempera	ture [°C]		0 to 60								
Ambient temp	erature [°C]		0 to 60								
Weight [kg]		0.06	0.14	0.26							

<sup>\*1:</sup> Refer to page 52 for details of the applicable tubing sizes.

#### **Different Diameter Tubing Applicable with Reducer**

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

With reducer

					Tu	ibing O	D.				
Body class			Metri	c size				ı	nch size	Э	
	3	4	6	8	10	12	1/8	3/16	1/4	3/8	1/2
2	•	•	0	_	_	_	•	•	0	_	_
3	_	_	•	•	0	_	_	_	•	0	_
4	_	_	_	_	•	0	_	_	_	•	0

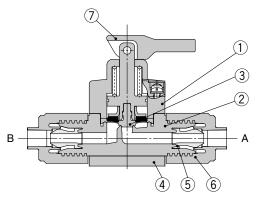
 $<sup>\</sup>ast :$  Refer to page 49 for information on changing tubing sizes.

### Standard Specifications: Threaded Type

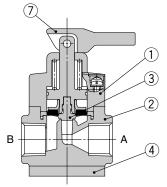
Mod	lel	LVH20	LVH30	LVH40
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2
Orifice diame	ter	ø4	ø8	ø12
Flow rate	Kv	0.3	1.4	2.1
characteristics	Cv	0.35	1.7	2.5
Withstand pre	ssure [MPa]		1	
Operating pressure	$A \rightarrow B$		0 to 0.5	
[MPa]	$\mathbf{B} \rightarrow \mathbf{A}$		0 to 0.2	
Back pressure	e [MPa]		0.3 or less	
Valve leakage	[cm³/min]		0 (with water pressure	e)
Action		Toggl	e type (non-locking/lo	cking)
Fluid tempera	ture [°C]		0 to 60	
Ambient temp	erature [°C]		0 to 60	
	Stainless steel	0.15	0.36	0.71
Weight [kg]	PPS	0.04	0.09	0.17
	PFA	0.05	0.11	0.20



#### Integrated fitting type



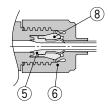
#### Threaded type



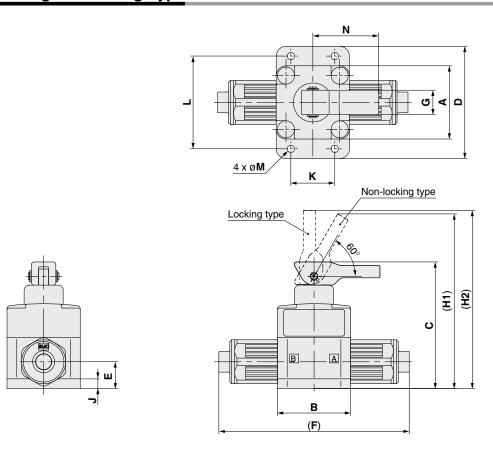
#### **Component Parts**

1 Actuator section PP —  PFA Integrated fit type	iting		
type	ting		
2 Body Stainless steel			
PPS Threaded to	ype		
PFA			
3 Diaphragm PTFE -			
4 End plate PPS PFA body of	only		
5 Insert bushing PFA -			
6 Nut PFA –			
7 Lever PP –			
8 Collar PFA –	_		

#### With reducer



#### **Dimensions: Integrated Fitting Type**



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	10113	ופווסווום

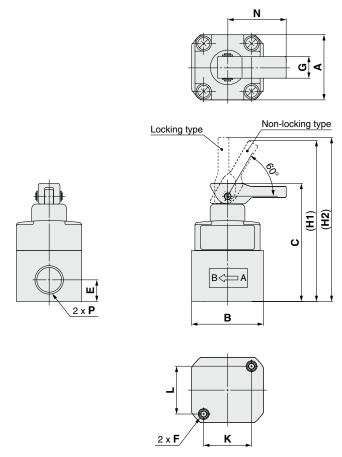
Dillicitato	13													[mm]
Model	Α	В	С	D	Е	F	G	H1	H2	J	K	L	М	N
LVH20□	30	30	52	44	11	79	10	72.5	74	4	20	37	3.5	27
LVH30□	36	47	81.5	56	16.5	106	19	111	113	7.5	34	46	5.5	37.5
LVH40□	46	60	100	68	22.5	131	20.5	139	143	8	42	57	5.5	50



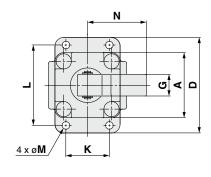
# **LVH** Series

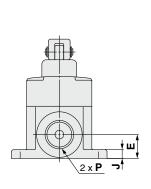
## **Dimensions: Threaded Type**

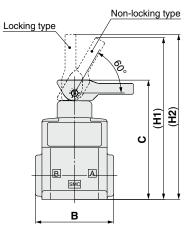
#### **Body material: Stainless steel**



#### **Body material: PPS**

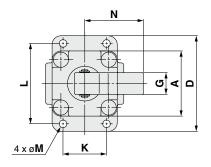


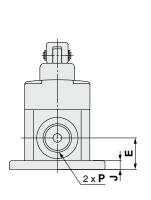


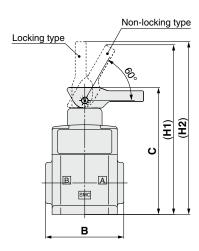


# **Dimensions: Threaded Type**

**Body material: PFA** 







Dimension	<b>Dimensions</b> [mm]															
Body material	Model	Α	В	С	D	E	F	G	H1	H2	J	K	L	М	N	Р
01	LVH20□	30	33	54.5	_	10	M5 x 0.8	10	75	76.5	_	22	22	_	27	Rc1/8, 1/4, NPT1/8, 1/4, G1/8, 1/4
Stainless steel	LVH30□	36	47	81	_	13	M6 x 1	19	110.5	112.5	_	37	26	_	37	Rc1/4, 3/8, NPT1/4, 3/8, G1/4, 3/8
31001	LVH40□	46	60	99	_	16	M8 x 1.25	20.5	138	142	_	47.5	33.5	_	50	Rc3/8, 1/2, NPT3/8, 1/2, G3/8, 1/2
	LVH20□	30	36	55	44	11	_	10	75.5	77	4	20	37	3.5	27	Rc1/4, NPT1/4, G1/4
PPS	LVH30□	36	47	80	56	15	_	19	109.5	111.5	7.5	34	46	5.5	37	Rc3/8, NPT3/8, G3/8
	LVH40□	46	60	99.5	68	22	_	20.5	138.5	142.5	8	42	57	5.5	50	Rc1/2, NPT1/2, G1/2
	LVH20□	30	36	58.5	44	14.5	_	10	79	80.5	4	20	37	3.5	27	Rc1/4, NPT1/4, G1/4
PFA	LVH30□	36	47	84	56	19	_	19	113.5	115.5	7.5	34	46	5.5	37	Rc3/8, NPT3/8, G3/8
	LVHAO	16	60	00.5	60	22		20.5	120 E	140 5	0	40	E7	- E	EΩ	Po1/2 NDT1/2 C1/2

# LVH Series Integrated Fitting Type Manifolds

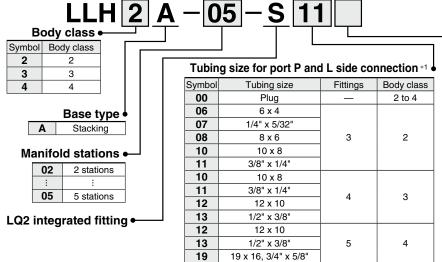


#### **Manifold Specifications**

Model	LLH2A	LLH4A						
Manifold type	Stacking							
P (IN), A (OUT) type	Common IN/Individual OUT							
Valve stations		2 to 5 stations						
Tubing size *1 (port P)	3/8" x 1/4" 1/2" x 3/8" 3/4" x 5/8"							
Tubing size (port A)	1/4" x 5/32" 3/8" x 1/4" 1/2" x							

- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*: Please contact SMC if the manifold will be used with A  $\rightarrow$  P flow.

#### **How to Order Manifold Base**



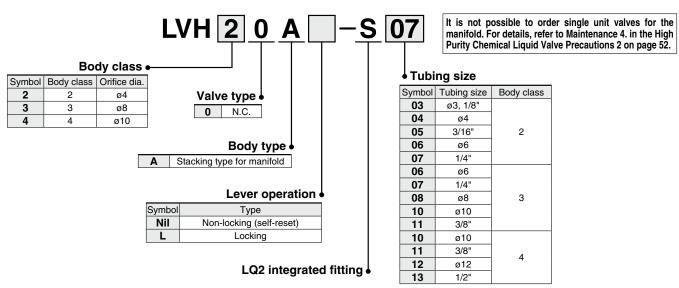
- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*: Port P fitting of the manifold base is one size bigger than the body class. When ordering plug only, refer to Blanking plug (LQ series) in the WEB catalog after checking the fitting size.

#### 

Symbol	Tubing size	Fittings	Body class				
Nil	L side, R s	side same size					
00	Plug	_	2 to 4				
06	6 x 4						
07	1/4" x 5/32"						
08	8 x 6	3	2				
10	10 x 8						
11	3/8" x 1/4"						
10	10 x 8						
11	3/8" x 1/4"	4	3				
12	12 x 10	4	3				
13	1/2" x 3/8"						
12	12 x 10						
13	1/2" x 3/8"	5	4				
19	19 x 16, 3/4" x 5/8"						

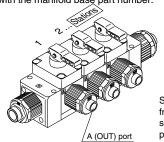
- \*1: Refer to page 52 for details of the applicable tubing sizes.
- \*: Port P fitting of the manifold base is one size bigger than the body class. When ordering plug only, refer to Blanking plug (LQ series) in the **WEB catalog** after checking the fitting size.

#### **How to Order Valve**



#### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLH2A-03-S11 ····· 1 set Manifold base part no.

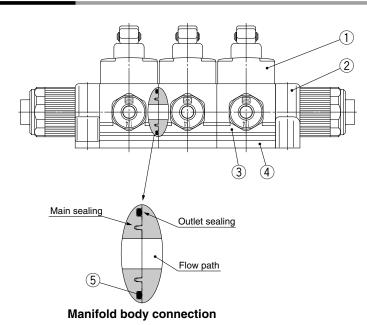
- \* LVH20A-S07 ····· 2 sets Valve part no. (Stations 1 & 2)
- \* LVH20AL-S07 ····· 1 set Valve part no. (Station 3)
- Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

#### **Integrated Fitting Type Manifold Variations**

		N4	Model	LVH20	LVH30	LVH40
		Manifold m	aterial		PFA	
		Orifice dia	ig size	1/4	3/8	1/2
Туре	Symbol	Valve typ	meter	ø4	ø8	ø10
Manifold	Non-lockin	% 11 ± W	N.C.	0	0	0

#### Construction

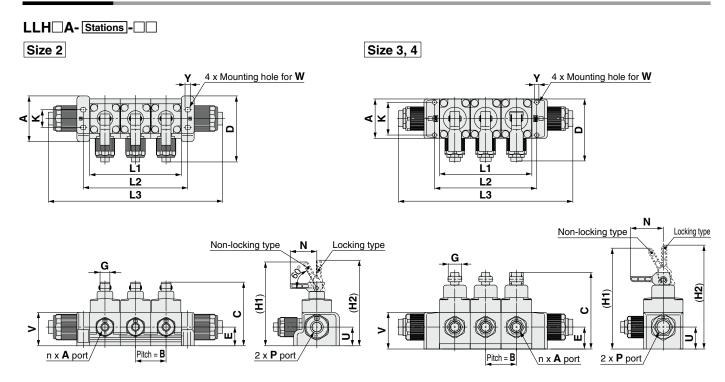


#### **Component Parts**

No.	Description	Material
1	Actuator section	PP
2	Manifold	PFA
3	Body	PFA
4	End plate	PPS
5	O-ring	FKM
	1 2 3 4	1 Actuator section 2 Manifold 3 Body 4 End plate

# **LVH** Series

## **Dimensions**



Dimensions [mm]														
Model	Α	В	С	D	Е	G	H1	H2	K	N	U	٧	W	Υ
LLH2A	46.5	31	65	67	19	10	85.5	87	18	27	19	34	M4	5.5
LLH3A	47	36.5	94.5	76	27.5	19	125.5	127.5	39	37	27.5	47	M5	6.5
LLH4A	60	47	115	95	33.5	20.5	154	158	50	50	33.5	56	M6	7.5

					[mm]
Model	Station Symbol	2	3	4	5
	L1	62	93	124	155
LLH2A	L2	75	106	137	168
	L3	146	177	208	239
	L1	73	109.5	146	182.5
LLH3A	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
	L1	94	141	188	235
LLH4A	L2	109	156	203	250
	L3	219	266	313	360

# LVH Series Threaded Type Manifolds

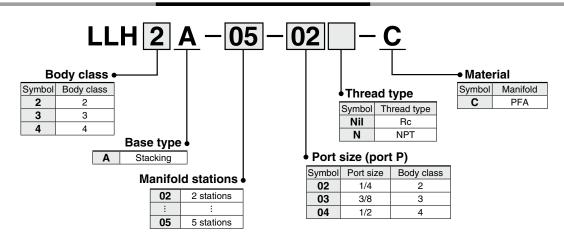


#### **Manifold Specifications**

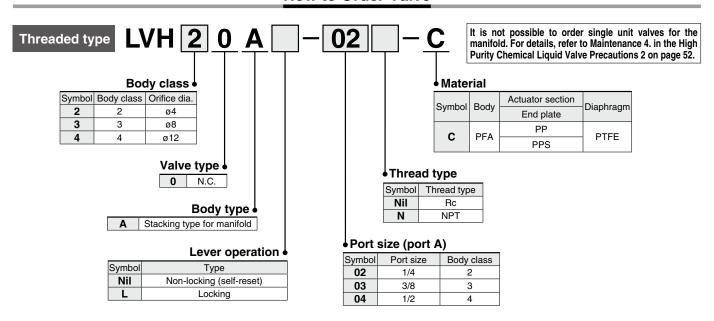
Model	LLH2A	LLH4A							
Manifold type	Stacking								
P (IN), A (OUT) type	Common IN/Individual OUT								
Valve stations		2 to 5 stations							
Port size (port P)	1/4 3/8 1/2								
Port size (port A)	1/4	3/8	1/2						

<sup>\*:</sup> Please contact SMC if the manifold will be used with flow  $A \rightarrow P$ .

#### **How to Order Manifold Base**

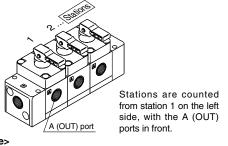


#### **How to Order Valve**



#### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



<Example>

LLH2A-03-02-C ..... 1 set

Manifold base part no.

\* LVH20AL-02-C ..... 1 set

\* LVH20A-02-C ..... 2 sets Valve part no. (Stations 1 & 2) Valve part no. (Station 3)

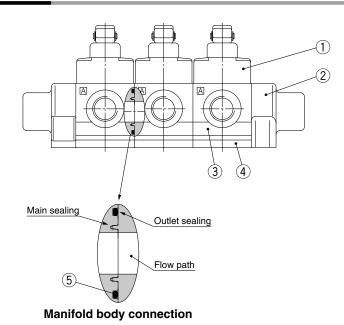
Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

#### **Threaded Type Manifold Variations**

	•					
		Ac. II	Model	LVH20	LVH30	LVH40
	,	Manifold m	aterial		PFA	
		Orifice dia	rt size	1/4	3/8	1/2
Туре	Symbol	Valve typ	meter	ø4	ø8	ø12
Manifold	Non-lockin	A	N.C.	0	0	0

#### Construction

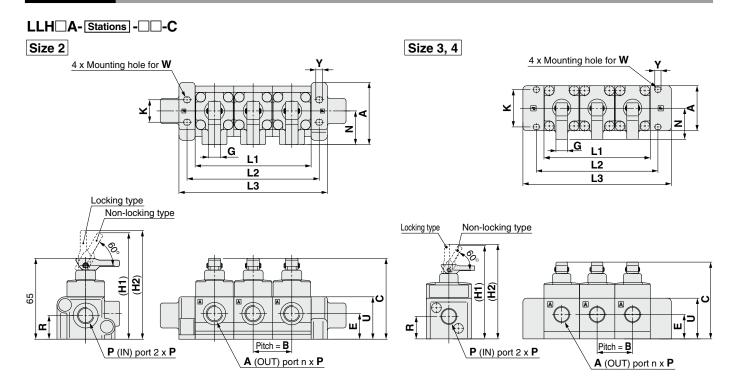


#### **Component Parts**

No.	Description	Material
1	Actuator section	PP
2	Manifold	PFA
3	Body	PFA
4	End plate	PPS
5	O-ring	FKM

# **LVH** Series

#### **Dimensions**



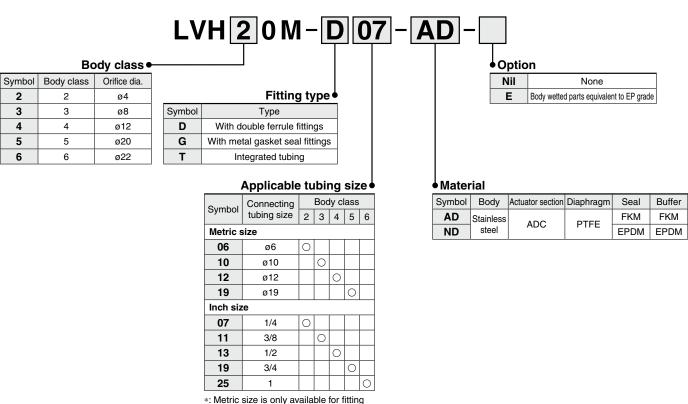
Dimer	Dimensions [mm														
Model		Α	В	С	Е	G	H1	H2	K	N	Р	R	U	W	Υ
LLH2	A	50	31	65	20.5	10	85.5	87	18	27	Rc1/4, NPT1/4	19	34	M4	5.5
LLH3	A	47	37	90	25.5	19	112.5	114.5	39	37	Rc3/8, NPT3/8	23.5	42.5	M5	6.5
LLH4	A	60	47	107	29	20.5	146	150	50	50	Rc1/2, NPT1/2	24	48	M6	7.5

					[mm]
Model	Station Symbol	2	3	4	5
	L1	62	93	124	155
LLH2A	L2	75	106	137	168
	L3	118	149	180	211
	L1	74	111	148	185
LLH3A	L2	90	127	164	201
	L3	118	155	192	229
	L1	94	141	188	235
LLH4A	L2	112	159	206	253
	L3	144	191	238	285

# Manually Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

# LVH M Series

#### **How to Order Valve**



Metric size is only available for fitting types D and T.

#### **Standard Specifications**



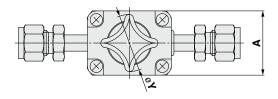
LVH20M-D07-AD

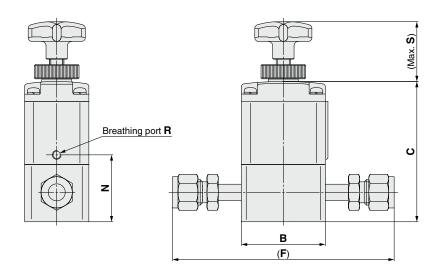
Double ferrule fittings

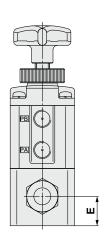
Mod	el	LVH20M	LVH30M	LVH40M	LVH50M	LVH60M			
Tubing O.D.	Metric size*1	6	10	12	19	_			
Tubing O.D.	Inch size	1/4	3/8	1/2	3/4	1			
Orifice diameter	•	ø4	ø8	ø12	ø20	ø22			
Flow rate	Kv	0.3	1.4	2.8	5.1	6.8			
characteristics	Cv	0.35	1.7	3.3	6	8			
Withstand press	sure [MPa]	1							
Operating pressure [N	//Pa] <a b="" flow="" →=""></a>	0 to 0.5							
Valve leakage [c	:m³/min]	0 (with water pressure)							
Fluid temperatu	re [°C]	0 to 100							
Ambient temper	ature [°C]	0 to 60							
Fitting type		With double ferrule fittings, With metal gasket seal fittings, Integrated tubing							

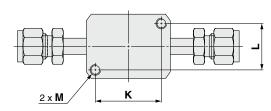
<sup>\*1:</sup> Metric size is only available for fitting types D and T.

Body material: Stainless steel With double ferrule fittings







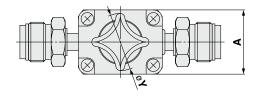


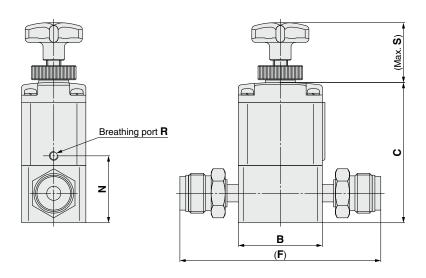
Dimensions												[mm]
Model	Α	В	С	E	F	K	L	M	N	R	S	Υ
LVH20M-D□-AD	30	30	54.5	12	96.4	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-D□-AD	36	47	78.6	16.5	127	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-D□-AD	46	60	85.9	16.5	147.2	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-D19-AD	58	75	120	23	166.8	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-D25-AD	58	75	129	27	190.2	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

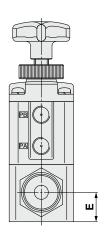


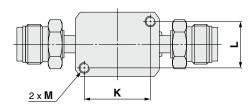


Body material: Stainless steel With metal gasket seal fittings





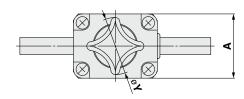


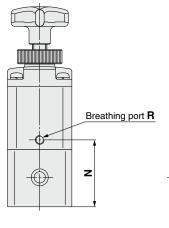


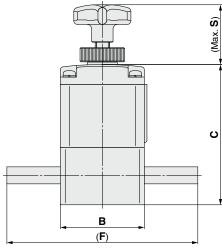
Dimensions												[mm]
Mode	Α	В	С	E	F	K	L	M	N	R	S	Υ
LVH20M-G07-AD	30	30	54.5	12	91	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-G11-AD	36	47	78.6	16.5	112.6	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-G13-AD	46	60	85.9	16.5	131.6	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-G19-AD	58	75	120	23	178.2	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-G25-AD	58	75	129	27	192.8	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

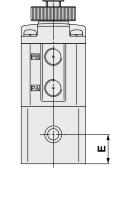
Body material: Stainless steel

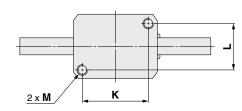
Integrated tubing











Dimensions												[mm]
Model	Α	В	С	E	F	K	L	M	N	R	S	Y
LVH20M-T□- <sup>AD</sup> <sub>ND</sub>	30	30	54.5	12	70	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-T□-AD	36	47	78.6	16.5	107	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-T□-AD	46	60	85.9	16.5	120	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-T19-AD	58	75	120	23	155	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-T25-AD	58	75	129	27	155	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50



# **LV**□ Series

# **Fittings and Special Tools**

#### **Fittings**

#### **Changing Tubing Sizes**

The tubing size can be changed within the same body class (body size) by replacing the nut and insert bushing.

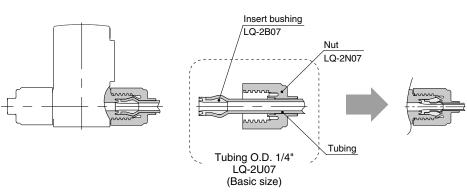
							Tul	oing C	.D.						
Body class		Metric size							Inch size						
Class	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	•	•	0	_	_	_	_	_	•	•	0	_	_	_	_
3	<u> </u>	_	•	•	0	_	_	_	_	<u> </u>	•	0	_	_	
4		_	_	_	•	0	_	_	_	_	_	•	0	_	<b>-</b>
5	_	_	_	_	_	•	0	_	_	_	_	_	•	0	_
6	_	_		_	_	_	•	0	_	_	_		_	•	0

#### Changing the tubing size

Example) Changing the tubing from an O.D. 1/4" to O.D. 1/8" in body class 2.

Prepare an insert bushing and nut for 1/8" O.D. tubing (LQ-2U03) and change the tubing size. (Refer to How to Order Fitting Parts.)

\*: Tubing is sold separately.



#### **Part Components**

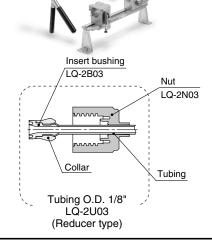
	Component parts						
	Nut	Insert	Collar (insert assembly)				
O Basic size	Yes	Yes	No				
<ul> <li>Reducer type</li> </ul>	Yes	Yes	Yes				

#### 

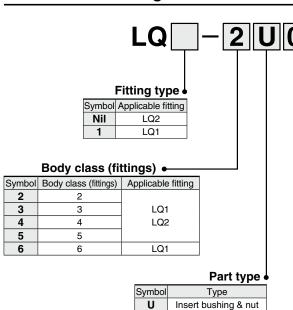
1. Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools.

(Downloadable from the SMC website.)



#### **How to Order Fitting Parts**



В

N

Insert bushing

\*: Type U is recommended when changing tubing sizes.

Tubing size\*1

• I ubii	ig Size				
Symbol	Tubing size	Body class (fittings)	Applicable fitting		
03	1/8" x 0.086", 3 x 2				
04	4 x 3				
05	3/16" x 1/8"	2			
06	6 x 4				
07	1/4" x 5/32"				
06	6 x 4				
08	8 x 6				
10	10 x 8	3	LQ1		
07	1/4" x 5/32"		LQ1 LQ2		
11	3/8" x 1/4"		LQZ		
10	10 x 8				
12	12 x 10	4			
11	3/8" x 1/4"	4			
13	1/2" x 3/8"				
12	12 x 10				
13	1/2" x 3/8"	5			
19	3/4" x 5/8", 19 x 16				
19	3/4" x 5/8", 19 x 16	6	LQ1		
25	1" x 7/8", 25 x 22	U	LQI		

\*1: Refer to page 52 for details of the applicable tubing sizes.





#### **High Purity Air and Manually Operated Chemical Liquid Valves** Material and Fluid Compatibility Check List

		Body materia	ı	Dia	aphragm mate	rial
Chemicals	Stainless steel 316	Fluoro resin PFA	Polyphenylene sulfide resin PPS	Fluoro resin PTFE	Nitrile rubber NBR	Ethylene propylene rubber EPR
Acetone	0	O*1	O *1	○*2	×	×
Ammonium hydroxide	0	0	0	○*2	×	×
Isobutyl alcohol	0	O*1	O *1	○*2	0	0
Isopropyl alcohol	0	O*1	O *1	○*2	0	0
Hydrochloric acid	×	0	0	0	×	×
Ozone (dry)	0	0	0	0	×	0
Hydrogen peroxide Concentration 5% or less, 50°C or less	×	0	0	0	×	×
Ethyl acetate	0	O*1	O *1	○*2	×	×
Butyl acetate	0	O*1	O *1	○*2	×	×
Nitric acid (except fuming nitric acid) Concentration 10% or less	×	0	0	○*2	×	×
DI water (deionized water)	0	0	0	0	×	0
Sodium hydroxide (caustic soda) Concentration 50% or less	0	0	0	0	×	×
Nitrogen gas	0	0	0	0	0	0
Ultrapure water	×	0	○*3	0	×	×
Toluene	0	O*1	O *1	○*2	×	×
Hydrofluoric acid	×	0	×	○*2	×	×
Sulfuric acid (except fuming sulfuric acid)	×	0	×	○*2	×	×
Phosphoric acid Concentration 80% or less	×	0	×	0	×	×

The material and fluid compatibility check list provides reference values as a guide only.

- \*1: Use a stainless steel body, as static electricity may be generated.
- \*2: Use caution as permeation may occur. The permeated fluid may effect the parts of other materials.
- \*3: This product has corrosion resistance. However, due to the elution of components, the preservation of the purity level of ultrapure water cannot be guaranteed.

Table symbols O: Can be used or can be used under certain conditions.

 $\times$ : Cannot be used.

- Compatibility is indicated for fluid temperatures of 100°C or less.
- The material and fluid compatibility check list provides reference values as a guide only, therefore we do not guarantee the application to our product.
- The data above is based on the information presented by the material manufacturers.
- SMC is not responsible for its accuracy and any damage happened because of this data.
- Set the viscosity of a fluid to 300 cp or less.

If a fluid with a high viscosity is used, this may cause inadequate closing of the valve.



# LV□ Series High Purity Chemical Liquid Valve Precautions 1

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions.

#### **Design / Selection**

# **⚠** Warning

#### 1. Check the specifications.

Give careful consideration to operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

#### 2 Fluide

Operate after confirming the compatibility of the product's component materials with fluids, using the check list on page 50. Please contact SMC regarding fluids other than those in the check list. Operate within the indicated fluid temperature range.

#### 3. Maintenance space

Ensure the necessary space for maintenance and inspections.

#### 4. Fluid pressure range

Keep the supplied fluid pressure within the operating pressure range shown in the catalog.

#### 5. Ambient environment

Install in an environment where there is no effect from radiant heat caused by heat sources, etc., and use within the ambient temperature range. After confirming the compatibility of the product's component materials with the ambient environment, operate so that fluid does not adhere to the product's exterior surfaces.

#### 6. Liquid seals

When circulating fluid:

Provide a relief valve in the system so that fluid does not get into the liquid seal circuit.

#### 7. Countermeasures for static electricity

Since static electricity may be generated depending on the fluid being used, implement suitable countermeasures.

#### Mounting

## **⚠** Warning

# If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

#### 2. Operation Manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

#### **Piping**

## **⚠** Caution

#### 1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

# 2. Use the tightening torques shown below for the pilot port. Tightening Torque for Operating Port

Operating port	Torque [N·m]
M5	1/6 turn with a tightening tool after first tightening by hand
Rc. NPT1/8	0.8 to 1.0

#### **Piping**

#### **⚠** Caution

#### 3. Use of metal fittings

Do not use metal fittings for piping on taper threads made of resin, as this may cause damage to the threads.

#### LVA PPS Body Ported Tightening Torque for Fittings

Size	Breaking torque [N·m]	Tightening torque [N⋅m]	Guideline for tightening torque (Number of turns)		
LVA20	2 to 3	0.5 to 1	2 to 3 turns		
LVA30	6 to 8	2 to 3	3 to 4 turns		
LVA40	11 to 14	5 to 7	3 to 4 turns		
LVA50	18 to 20	8 to 10	3 to 4 turns		

#### \*: Guideline for tightening torque

Number of turns when the fitting is screwed into the body with 2 to 3 windings of sealant tape applied to threaded portion of the piping. The value may differ for types other than sealant type.

#### Use pilot ports and sensor (breathing) ports as indicated below.

	PA port	PB port	Sensor (breathing) port
N.C.	Pressure	Breathing	Breathing
N.O.	Breathing	Pressure	Breathing
Double acting	Pressure	Pressure	Breathing

For N.C. and N.O. types, the port which does not receive operating pressure is released to atmosphere. When intake and exhaust directly from the valve is not desired due to problems with the ambient environment or scattering of dust, etc., install piping and perform intake and exhaust at a location which does not present a problem.

#### 5. Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1)

for connecting tubing and special tools. (Downloadable from the SMC website.)



#### 6. SMC's G threads and thread depths

Body material: Stainless steel [mm									
	Р	Q	R						
LVA1	G1/8: 6.2	_	_						
LVA20	G1/6: 6.2	G1/8: 6.2	_						
LVA21/22	G 1/4. 9.4	_	_						
LVA3	G1/4: 9.4								
LVAJ	G3/8: 9.7								
LVA4	G3/8: 9.7								
LVA4	G1/2: 13	G1/8: 6.2	G1/8: 6.2						
LVA5	G1/2: 13								
LVAS	G3/4: 14.5								
LVA6	G1: 16.2								

ETAV						
Body material: PFA [mm]						
	Р	R	U			
LVA1	G1/8: 6.2 G1/4: 9.4	_	_			
LVA20	G1/4: 9.4	G1/8: 6.2	_			
LVA21/22	G 1/4. 9.4	_	_			
LVA3	G3/8: 9.7					
LVA4	G1/2: 13	C1/0, C 0	G1/8: 6.2			
LVA5	G3/4: 14.5	G 1/0. 0.2				
LVA6	G1: 16.2					

Body ı	[mm]			
	Р	P Q		
LVA1	G1/8: 6.2		_	
LVAI	G1/4: 9.4	_		
LVA20	G1/4: 9.4	G1/8: 6.2	_	
LVA21/22	G 1/4. 9.4	_	_	
LVA3	G3/8: 9.7		G1/8: 6.2	
LVA4	G1/2: 13	G1/8: 6.2		
LVA5	G3/4: 14.5			



# LV□ Series High Purity Chemical Liquid Valve Precautions 2

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions.

#### **Operating Air Supply**

# ⚠ Warning

1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt, or corrosive gases, etc., as this may cause damage or malfunction.

#### **Operating Environment**

# 

- 1. Do not use in a location having an explosive atmosphere.
- Do not operate in locations where vibration or impact occurs.
- 3. Do not use in locations where radiated heat will be received from nearby heat sources.
- 4. Do not use in environments which exceed the ambient temperature specifications of the product.

#### **Maintenance**

# **⚠** Warning

1. Maintenance should be performed in accordance with the procedures in the Operation Manual.

Incorrect handling can cause damage or malfunction of machinery and equipment, etc.

- Before removing equipment or compressed air supply/ exhaust devices, shut off the air and power supplies, and exhaust compressed air from the system.
  - Further, when restarting equipment after remounting or replacement, first confirm safety and then check the equipment for normal operation.
- 3. Perform work after removing residual chemicals and carefully replacing them with DI water (Deionized water) or air, etc.
- 4. Do not disassemble the product. Products which have been disassembled cannot be guaranteed.

If disassembly is necessary, please contact SMC.

In order to obtain optimum performance from valves, perform periodic inspections to confirm that there are no leaks from valves or fittings, etc.

## **⚠** Caution

1. Removal of drainage

Flush drainage from filters regularly.

#### Handling

# **Marning**

 Operate within the ranges of the maximum operating pressure and back pressure.

#### Handling

#### 

1. When the diaphragm is made of PTFE

Please note that when the product is shipped from the factory, gases such as  $N_2$  and air may leak from the valve at a rate of 1 cm<sup>3</sup>/min (when pressurized).

- When operated at a very low flow rate, the LV
   is series with
   flow rate adjustment may vibrate, etc. depending on the
   operating conditions. Therefore, operate it after careful
   examination of the flow rate, pressure and piping conditions.
- 3. In the LV□ series, water hammering may occur depending on the fluid pressure conditions. In most cases, improvement is possible by adjusting the pilot pressure with a speed controller, etc., but the flow rate, pressure and piping conditions should be reviewed.
- 4. To adjust the flow rate for the LV□ series with flow rate adjustment, open gradually starting from the fully closed state.

Opening is accomplished by turning the adjustment knob counterclockwise. Additionally, do not apply excessive force to the adjustment knob when nearing a fully open or closed state. This may result in deformation of the orifice sheet surface or damage to the threaded portion of the adjustment knob. It is in the fully closed state when the product is shipped from the factory.

- 5. After a long period of nonuse, perform a test run before beginning regular operation.
- 6. Since the LVC is packaged in a clean room, use sufficient care in handling when opened.
- 7. Take extra care when setting the operating direction and when handling the lever of the LVH series.

#### **Use of Tubing**

### **∧** Caution

1. Refer to the applicable tubing sizes shown below for tubing to be used.

#### **Applicable Tubing Sizes**

	Connecting	O.D. [mm]		Internal thickness [mm]		
	tubing size	Standard size	Tolerance	Standard size	Tolerance	
Metric size	ø3 x ø2	3.0		0.5	±0.06	
	ø4 x ø3	4.0				
	ø6 x ø4	6.0	+0.2		±0.1	
	ø8 x ø6	8.0	-0.1	1.0		
	ø10 x ø8	10.0		1.0		
	ø12 x ø10	12.0				
	ø19 x ø16	19.0	+0.3	1.5	±0.15	
	ø25 x ø22	25.0	-0.1	1.5		
Inch size	1/8" x 0.086"	3.18		0.5	±0.1	
	3/16" x 1/8"	4.75	.00	0.8	±0.1	
	1/4" x 5/32"	6.35	+0.2 -0.1	1.2	±0.12	
	3/8" x 1/4"	9.53		1.6	±0.15	
	1/2" x 3/8"	12.7				
	3/4" x 5/8"	19.0	+0.3	1.0		
	1" x 7/8"	25.4	-0.1			





# LV□ Series High Purity Chemical Liquid Valve Precautions 3

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions.

#### **Return of Product**

# **Marning**

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.

# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

-----

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **⚠** Caution

#### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision history**

- Edition B \* Body class 6, manifold specifications and options added to the LVC and LVA series.
  - \* Manifold specifications added to the LVH series.
  - \* Number of pages increased from 32 to 44.

Edition C \* 3 port added to the LVC and LVA series.

The models with indicator added to the LVC and LVA series.

- Edition D \* Organic solvents compatible products (LVA/LVH) added.
  - \* Symbol changed.
  - \* LVC-Z type added.
  - \* Number of pages increased from 44 to 56.

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Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

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