

Supplementary Information

Effect of Pd precursor salts on the chemical state, particle size, and performance of activated carbon-supported Pd catalysts for the selective hydrogenation of palm biodiesel

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Preparation of 1%Pd/AC (nit) and 1%Pd/AC (amc) catalysts

The preparation of 1%Pd/AC(nit) and 1%Pd/AC(amc) catalysts was used the same manner of section 3.2, which is described below. Before impregnation, AC was dried at 110 °C. Two Pd/AC catalysts with Pd loadings of 1 wt.% were prepared via the impregnation of Pd aqueous solutions on AC under vacuum (approximately 0.1 torr) at 25 °C followed by aging for 24 h. The Pd aqueous solutions were obtained by dissolving 0.022 g of Pd(NO₃)₂·xH₂O and 0.025 g Pd(NH₃)₄Cl₂·xH₂O precursors in 0.4 mL of deionized water. The samples were subsequently dried at 60 °C for 6 h using a rotary evaporator followed by calcination at 300 °C in a N₂ flow for 2 h. The prepared samples were labeled 1%Pd/AC (nit) and 1%Pd/AC (amc), where (nit) and (amc) indicate that Pd(NO₃)₂·xH₂O and Pd(NH₃)₄Cl₂·xH₂O were used as precursors, respectively. Prior to using the catalysts for the partial hydrogenation of palm-FAME, they were reduced at 300 °C for 1 h under a H₂ flow of 50 mL min⁻¹.

Preparation of Cl-containing 1%Pd/AC (nit) and Cl-free 1%Pd/AC (amc)

For deep understanding of the effect of Cl residue, the as-prepared 1%Pd/AC (nit) catalyst was impregnated by an aqueous solution (NH₄Cl), and the loading of NH₄Cl was 0.1 wt.%. Then, the sample was dried at 110 °C for 4 h, followed by reduced at 300 °C for 1 h under a H₂ flow of 50 mL min⁻¹. As a result, the Cl-containing 1%Pd/AC (nit) catalyst (termed 1%Pd/AC (nit)-Cl) was obtained. The XPS analysis indicated that the 1%Pd/AC (nit)-Cl catalyst contains approximately 0.08 wt.% of Cl.

On the other hand, the as-prepared 1%Pd/AC (amc) catalyst was further washed by 0.1 M of NH₄OH solution to remove the Cl residues. The washed sample was dried at 110 °C for 4 h, followed by reduced at 300 °C for 1 h under a H₂ flow of 50 mL min⁻¹. As a result, the Cl-free 1%Pd/AC (amc) catalyst (termed 1%Pd/AC (amc)-noCl) was obtained. The XPS analysis indicated that the Cl concentration of 1%Pd/AC (amc)-noCl catalyst was lower than the detection limit.

Table S1. The elemental analysis of 1%Pd/AC(nit) and 1%Pd/AC(amt) catalysts and corresponding Cl-containing and Cl-free counterparts.

Sample	Pd (wt.%)	Cl ¹ (wt.%)
AC	-	n.d. ²
1%Pd/AC (nit)	0.92	n.d. ²
1%Pd/AC (nit)-Cl	0.87	0.08
1%Pd/AC (amt)	1.03	0.11
1%Pd/AC (amt)-noCl	0.95	n.d. ²

¹ Determined by the XPS analysis.

² Not detectable (n.d.). The Cl content was lower than the detection limit of the X-ray fluorescence instrument (< 0.05 wt.%).

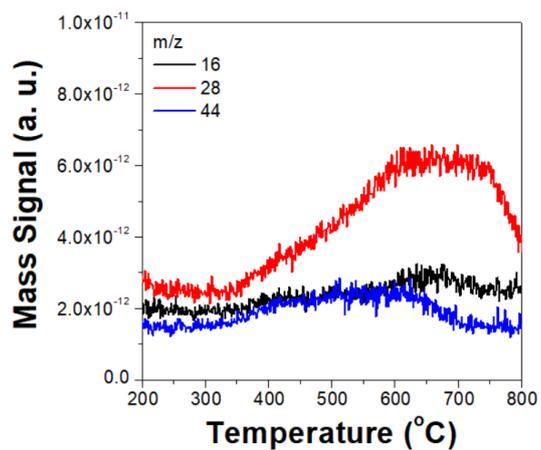


Fig. S1. Temperature dependence on the formation of CH₄, CO, and CO₂ over the 1%Pd/AC(nit) catalyst during the H₂-TPR experiment. The CH₄, CO, and CO₂ were monitored by mass spectrometer using m/z ratios of 16, 28, and 44, respectively.

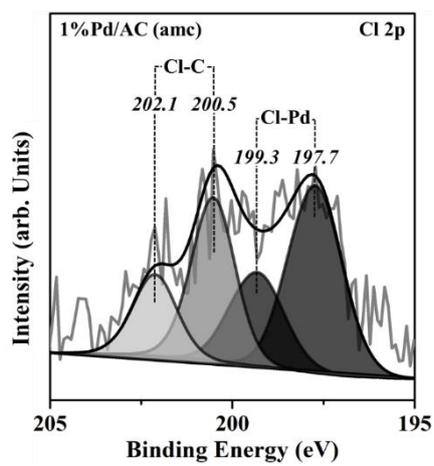


Fig. S2. XPS analysis of the chemical states of Cl in 1%Pd/AC (amc). The dark gray and light gray areas under the fitting curves illustrate the Cl–Pd and Cl–organic compound bonds.

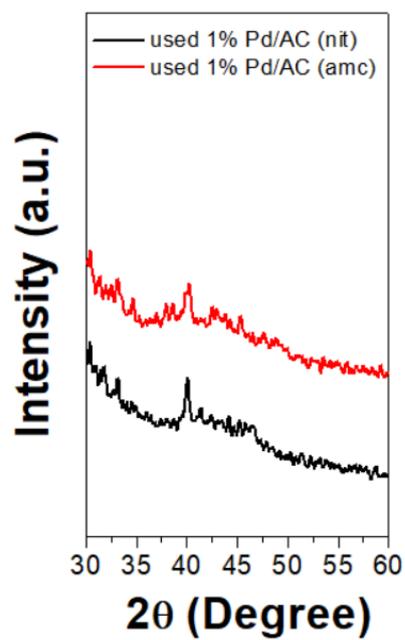


Fig. S3. XRD patterns of used Pd/AC (nit) and Pd/AC (amc) catalysts.

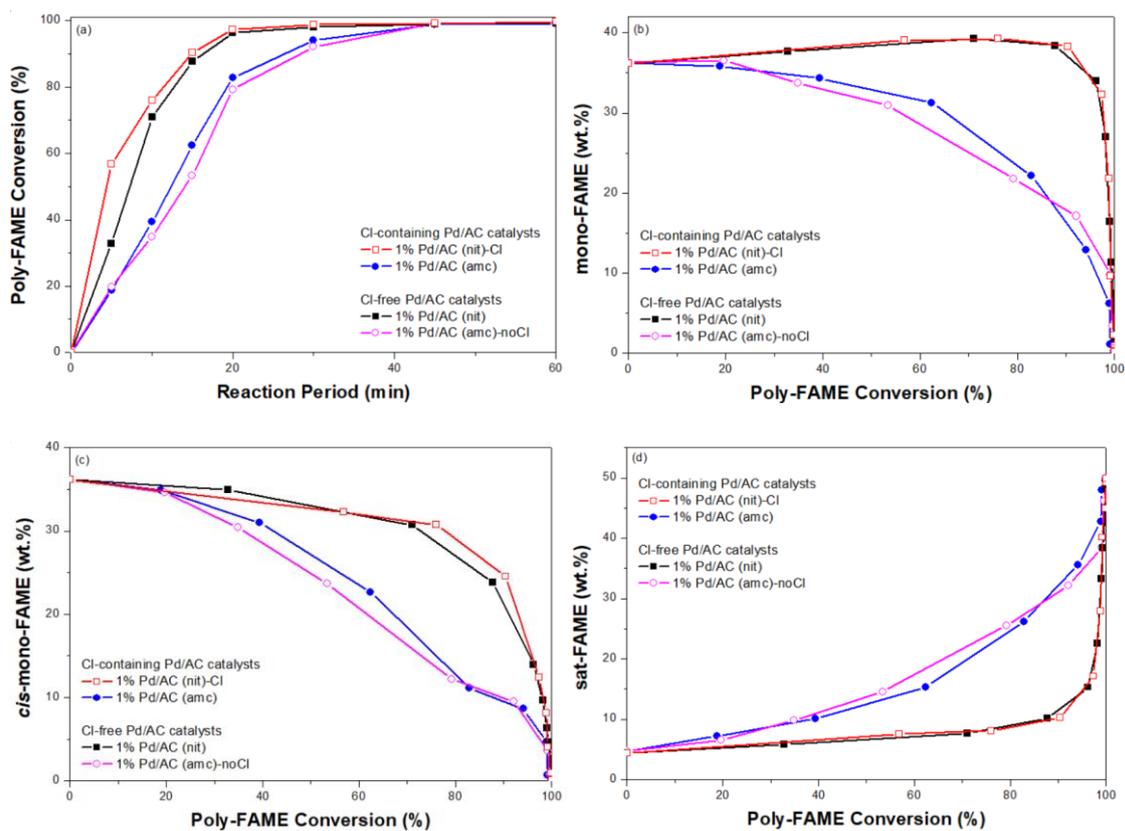


Fig. S4. (a) Poly-FAME conversion as a function of reaction time, and percentages of (b) mono-FAME, (c) *cis*-mono-FAME, and (d) *sat*-FAME as functions of the poly-FAME conversion over the Cl-containing catalysts of (□) 1%Pd/AC (nit)-Cl and (●) 1%Pd/AC (amc), and the Cl-free catalysts of (■) 1%Pd/AC (nit) and (○) 1%Pd/AC (amc)-noCl.