

Power Tool Abrasive Accessories







Buffing Wheels, Compounds & Accessories

Industrial Quality since 1892!

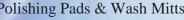








Polishing Pads & Wash Mitts



Specialty Abrasives









Buff Kits for Drills & Bench Grinders





Where's the Mystery?

We've packaged these buff kits to take the mystery out of selecting buffing wheels & compounds. Kits are made for 1/2" arbor bench grinders or 1/4" hex mandrel mounted for drills. Simplified selection: Choose from "All Metals Except Precious Metals" or "Precious Metals only"! We've made it easy to get metal finishing right for the hobbyist & the professional! All in only four items with industrial quality in consumer friendly packaging. Keep it simple they said. We listened!





Item #DescriptionUPC code7500013Precious metal only082123-5001317500014All metals except precious metals 082123-500148



6" Kits for Bench Grinders (includes 1/2" flanges)

7500015 Precious metal only 082123-500155 7500016 All metals except precious metals 082123-500162

Made Better in the USA since 1892!

Description

UPC code



Buffing Wheels

Used with Dico compounds for metal finishing and polishing

"Find Orange Thread-Find Quality Buff!""













- Dico buffs are constructed with industrial grade materials. Strict adherence to quality is evident in all of our finished products.
- Superior quality materials lead to longer life and premium performance.
- All buffs are tightly stitched, turned, and balanced which provides extended, uniform wear and a longer life.
- All buffs are manufactured with a pre-combed nap which facilitates compound application and retention.
- Best results are achieved when used with Dico buffing compounds.
- Dico Products, a division of the Divine Brothers Co., has been manufacturing buffing wheels and compounds in Utica, NY for over 125 years.



Highest quality industrial grade materials.

Packaged with 1" arbor and ½" flanges for use on bench grinders or with Dico arbor adapter for any electric drill.

"Find Orange Thread-Find Quality Buff!""

Flannel



Flannel is extra soft cloth perfect for all final finishing with high color compounds. Used to create a highly reflective, mirror finish on soft metals.

Spiral Sewn Cotton



A firm buff that is tightly stitched, turned, and balanced. For general shop use. Ideal for first cut operations on all metals.

Fray-Rytes



Bias type buff with cardboard center usually used with cutting compounds. Pleated construction holds compound better, runs cooler for longer life.

Mini-Buffs



Mini buffs are ideal for hard to reach areas. Available in four sizes: 1°, 14°, 1 ½°, and 2° diameters. Great for hobbyist use on a rotary tool.

Arbor Adaptors



Mount your buffing wheel in a hand held drill or a stationary drill press. Now available in '%' round or new hex shank mandrel for quick change.

Cushion Sewn Cotton



Sewn in concentric rings to create a "cushion" between the abrasive compounds and the workpiece. Used for cutting or coloring of metals, plastics, and acrylics.

Mandrel Mounted





Mounted at the factory on ¼" hex-shank mandrels for use in drills or flexshafts. Perfect also for polishing small spaces. Bring the buffing to the part!

Loose Sewn Cotton



Sewn with only one row around the arbor. Used in coloring operations with a rouge compond for final finishing. Stocked in many popular sizes and thicknesses.

Sisal



Sisal rope fibers are sewn into full disc buffing wheels for extra coarse cutting action. Made specifically for hard metals such as steel and iron.



Highest quality industrial grade materials.

Packaged with 1" arbor and ½" flanges
for use on bench grinders or with Dico
arbor adapter for any electric drill.

"Find Orange Thread-Find Quality Buff!""

Facer Buffs

Treated Yellow

SatinMaster Non-Woven







Buffs to enable you to polish hard to reach nooks and crannies of any project. Cone, cylinder, and mushroom shapes all include a convenient 1/4" mandrel. Yellow mill treated buffs perform more aggressively than regular cotton cloth. Used on all metals with the appropriate compound where a faster cut is needed. Made from premium non-woven material infused with aluminum oxide. Used to remove finishes from wood, metal, and masonry or create a bright satin finish.

Combine el color de la marca con el celor de la pesta. Agencez les couleurs du point aux eculeurs du bouchen de la pate de polissage.		d. D.c			0	9
MATERIAL	HARD N	METALS	SOFT N	METALS	JEWI	ELRY
Match the color of the Compound	STEP 1 CLEAN POLISH	STEP 2 & 3 BUFF SHINE	STEP1 CLEAN POLISH	STEP 2 & 3 BUFF SHINE	STEP1 CLEAN POLISH	STEP 2 & 3 BUFF SHINE
SPIRAL SEWN	•					
CUSHION SEWN		0		0	0	
FLANNEL SEWN				0		•
Combine et celor de la marca con et coole de la parta. Agencez les couleurs du point aux eculeurs du bouchon de la pate de polissage.				O uch	0	
MATERIAL	BRASS &	COPPER	NICKEL 8	CHROME	PLAS	TICS
Match the color of the Compound	STEP1 CLEAN POLISH	STEP 2 & 3 BUFF SHINE	CLEAN POLISH	STEP 2 & 3 BUFF SHINE	STEP 1 CLEAN POLISH	STEP 2 & 3 BUFF SHINE
SPIRAL SEWN						
CUSHION SEWN		0		0		0
FLANNEL SEWN		•				

Finishing Applications Legend:

Emery - E5

Tripoli -TC6

Stainless - SCR

Plastic - PBC

White Rouge -WR1

Jewlers Rouge - JR1

Green Rouge - GRN



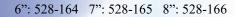
	Stock Cod	•	Description
Bulk	Corded	Poly Bog	
		Spiral Sew	Cotton
7000115	7000111	7000108	4° diameter x 1/4° face
7000142	7000128	7000129	4" diameter x 1/2" face
7000130		7000140	4*diameter x1"face
7000180	7000167	7000173	6" diameter x 1/4" face
7000209	7000194	7000195	6" diameter x 1/2" face
7000215		7000213	6" diameter x I" face
7000236	7000231	7000232	8" diameter x 1/4" face
7000261	7000247	7000248	8° diameter x 1/2° foce
7000267	-	7000271	8" diameter x1" face
7000013	-	7000009	10" diameter x 1/4" foce
7000027		7000020	10° diameter x 1/2' face
7000008		7000036	10° diameter x 1° face
		Cushion Sew	n Cotton
7000105	7000106	7000107	4* diameter x 1/4* face
7000118	7000120	7000121	4*diameter x1/2 face
7000144	7000134	7000135	4" diameter x 3/4" face
7000151	-	7000152	4" diameter x 1" face
7000182	7000191	7000193	6" diameter x 1/4" face
7000184	7000186	7000187	6" diameter x 1/2" face
7000211	7000203	7000204	6" diameter x 3/4" face
7000216	-	7000219	6" diameter x 1" foce
7000228	7000229	7000230	8° diameter x 1/4° face
7000241	7000244	7000245	8' diameter x 1/2' face
7000264	7000258	7000259	8" diameter x 3/4" face
7000268		7000276	8' diameter x l'foce
7000002	-	7000040	10" diameter x 1/4" face
7000017	-	7000019	10" diameter x 1/2" face
7000004	1	7000043	10" diameter x 1" face
	Met	ol Center Ru	ffled Cotton
7000275	7000276	-	4" diameter x 1/2" face
7000278	7000277		6" diameter x 1/2" face
	1/4" Mo	ndrel Mount	ed Facer Cotton
7000087	-	7000088	1 1/2" Mushroom
7000089	- 4	7000090	11/2*Cone
7000077	1.	7000078	1 1/2" Cylinder
7000085	-	7000095	3" Mushroom
	Ple	ated Fray-F	tyte Cotton
310000AG	7000071	-	6" diameter x1/2" face
310002A6	-	-	8" diameter x1/2" face
		Felt Buffing	Wheels
7300048	-	-	6" diameter x 1/2" face med
7300039	-	100	6" diameter x 1" face med
7300080	-	-	8' diameter x 1/2' face med
7300076	- 40	-	8* diameter x1* face med

	Stock Cod	ė	Description
Bulk	Corded	Poly Bog	
		Loose Sewi	Cotton
0000116	7000125	7000127	4" diameter x1/4" face
000143	7000133	7000139	4" diameter x 1/2" face
000136		7000141	4" diameter x1" face
7000181	7000176	7000175	6" diameter x1/4" face
0000210	7000205	7000201	6" diameter x1/2" face
7000214		7000220	6" diameter x1" face
000237	7000233	7000234	8" diameter x1/4" face
000262	7000250	7000255	8" diameter x1/2" face
000266	-	7000274	8" diameter x1" face
000014	-	7000011	10° diameter x 1/4° face
850000	10.71	7000255	10° diameter x 1/2° face
0000016		7000046	10° diameter x1° face
		Flann	el
000097	7000098	7000039	4* diameter x1/2" face
000168	7000169	7000170	6° diameter x1/2° face
000225	7000226	7000227	8" diameter x1/2" face
000006	-	7000007	10° digmeter x1/2° foce
	Solral		-Covered Sisal
000153	7000155	7000154	4" diameter x1/2" face
000218	7000222	7000127	6" diameter x 1/2" face
000270	7000265	7000269	8° diameter x 1/2° face
2000032		7000031	10° digmeter x 1/2° face
	1/4" Mor		ed x 4" Diameter
000104	7000103	-	Cushion Sewn Flannel
000150	7000149	-	Cushion Sewn Cotton
000147	7000148		Spiral Sewn Cotton
		Mounted S	otin Moster Buff
000294	7000297		Fine Non-Woven
200295	7000298	14.1	Medium Non-Woven
000296	7000299		Coarse Non-Woven
		Cushion Se	wn Treated Yellow
000300	7000301	-	4" diameter x1/2" face
000310	7000311	-	6" diameter x1/2" face
000320	7000321	7.0	8" diameter x1/2" face
	-	i Cushion S	
000001	-	- CIBIROTS	1' diameter x1/4' foce
000041	-	1.	1 1/4" diameter x 1/4" face
000037	-		11/2" diameter x1/4" face
000057	-	-	2" diameter x1/4" face
	27.1.7.7	1	
17	7500026	-	12 pc. asstd MiniBuffs
-	7500024	-	6 pc .asstd MiniBuffs w/m



Fray-Ryte® Buffs







6": 527-164

8": 527-166

Cut down your cutdown time

Examine Dico's new Fray-Ryte® buff and you'll find quality. Each Fray Ryte® is made from 15 compressed layers of biased industrial grade cloth. With a closed face, its narrow profile makes work faster and easier in tight places. Pleating creates pockets for holding compounds more efficiently while streaking is virtually eliminated. The cardboard center on a Fray-Ryte® prevents marring and scratching. And, the small center makes the work area larger. That means each buff lasts longer!

6"	Bulk 528-164	Individually polybagged 526-164	Blister Packed for retail sale 527-164
7":	528-165	526-165	
8"	528-166	526-166	527-166

Fray-Ryte®: It works better...because it's made better.

Made in the USA!



NEW!

7600076 Arbor Adapter for Drills





7600073:bulk, 100 pack

7600076: retail packaged,10 pack

Hex shank Arbor Adapter

Use your drill in more ways than ever! UPC Code: 082123-76076-4

- 1/4" hex shank provides best grip in power drills.
- Quickly change accessories!
- 1/2" threaded stud adapts Dico packaged buff wheels.
- Ideal for any drill accessory that has a 1/2" arbor hole.
- Includes two washers & hex nut.
- Solid steel construction.
- Always wear safety glasses & dust masks when using Dico power tool accessories!

Dico Products division of the Divine Brothers Co. 200 Seward Ave. Utica, NY 13502 315-797-9088

www.dicoproducts.com sales@dicoproducts.com



Buffing Compounds

Use with Dico buffing wheels for metal finishing & polishing















- Dico Products division of Divine Brothers Company is a manufacturer of buffing compounds since 1892.
- All compounds formulated with the highest abrasive content for best polishing action
- Best results achieved when used with Dico buffing wheels.
- All compounds made in USA.



Buffing Compounds

"For the Finest Finish"

Features and Benefits:

- For use on ferrous, non ferrous, precious metals and plastics
- Consistent, predictable finish due to the high quality formulations
- Conveniently color coded
- Choose a compound based on your application for superior results

Packaging:

- Customer friendly packaging in resealable clamshells. Four sizes available.
- Greaseless compounds are packaged in traditional poly bags
- Lapping compounds in pint cans
- NuGlu abrasive cement in quart cans

Greaseless Compounds

greaseless

Provides a satin finish to any metal, clean and grease free. Various uses include polishing, burr removal, blending and is ideal for highly contoured surfaces and parts. Stocked in grades 80, 120, 220, 320 grit. Other grits available for special order.

NuGLu Liquid Cement







A liquid cold cement with premixed abrasive applied to set-up/polishing wheels. This provides the user with renewable abrasive that can be as mild or aggressive as needed. A very economical solution when used in lieu of other conventional abrasives. Applications with felt bobs allow work on small, hard to reach areas. An abrasive adhesive available in 60, 120, 220, and 320 grit.

Used to produce a flat surface for gauge blocks, valve seats, and mechanical seal surfaces. A final finishing for material surfaces not practical with standard mechanical methods. A finishing material for shaft surfaces, industrial valves, synchronized gears and bearing races that provides a perfect final fit.





Buffing Compounds

"For the Finest Finish"

E5 - Emery (Black)



Most aggressive. Used for coarse buffing to remove scratches, rust, corrosion or to de-burr stainless steel and other hard metals.

*Use with Spiral Sewn or Sisal buffs

SCR - Stainless (Gray)



Cut and color compound used to restore the natural luster of ferrous metals. Excellent for coloring stainless and other steels, chromium or nickel plate when a mild cut is required.

*Use with Spiral Sewn buffs

WR1 - White Rouge (White)



Designed to restore a natural luster to all metals. May be used on plastic as well, for mild scratch removal and a highly reflective finish.

*Use with Cushion Sewn buffs

TC6 - Tripoli (Brown)



Designed for brass, aluminum, pewter, and other non ferrous metals. This natural abrasive removes surface imperfections on plastics as well. This time tested formula provides fast cutting and colors nicely.

* Use with Spiral Sewn buffs

GRN - Green Rouge (Green)



Used for extremely fine color buffing jobs on all classes of metals. Also used for buffing precision tools, dies, and plug gauges to a mirror bright finish. *Use with Cushion Sewn buffs

JR1 - Jewelers Rouge (Red)



The finest abrasive for your most treasured pieces. A premium compound for the finest finish on gold, silver, or any precious metal.

*Use with Flannel buffs



PBC - Plastic (Blue)

Excellent for edge finishing of acrylic sheeting and restoring a crystal clear finish to solid plastics. Removes scratches and produces a brilliant high-gloss finish.

*Use with Cushion Sewn buffs



	Stock Cod	Description		
Codo	Code Part# Upc Code		Description	
Code		ounds Clam Sh	olle Small	
7100910	TC6-S	082123009108	Tripoli	
7100920	E5-S	082123009207	Emery	
7100930	SCR-S	082123009306	Stainless	
7100950	PBC-S	082123009504	Plastic	
7100960	WR1-S	082123009603	White Rouge	
7100970	GRN-S	082123009702	Emerald Green	
7100970	JR1-S	082123009405	Jewelers Rouge	
7100340		ınds Clam She		
7100911	тс6-м	082123009115	Trípoli	
7100911	E5-M	082123009113	Emery	
7100931	SCR-M	082123009214	Stainless	
7100951	PBC-M	082123009511	Plastic	
7100961	WR1-M	082123009610	White Rouge	
7100901	GRN-M	082123009719	Emerald Green	
7100971	JR1-M	082123009412	Jewelers Rouge	
Compounds Clam Shells Jumbo				
7100054 529-TC6-J 082123529224		Trípoli		
7100034	529-100-0 529-E5-J	082123529248	Emery	
7100049	529-SCR-J	082123529309	Stainless	
7100052	529-PBC-J	082123529323	Plastic	
7100052	529-WR1-J	082123529347	White Rouge	
7100055	529-GRN-J	082123529576	Emerald Green	
7100051	529-JR1-J	082123529376	Jewelers Rouge	
7100000		ounds Clam Sh		
7100912	тс6-в	082123009122	Trípoli	
7100922	E5-B	082123009221	Emery	
7100922	SCR-B	082123009221	Stainless	
7100952	PBC-B	082123009528	Plastic	
7100952	WR1-B	082123009528	White Rouge	
7100962	GRN-B	082123009627	Emerald Green	
7100972	JR1-B	082123009726	Jewelers Rouge	
7100942	JK1-B	002123009429	Jeweiers Rouge	



Code Part # Upc Code Compounds in blank white 1"x5" Tubes 7100042 529-TC6 ~ Tripoli 7100041 529-E5 ~ Emery 7100098 529-SCR ~ Stainless 7100090 529-PBC ~ Plastic 7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2"x5" Tubes Tripoli Tripoli 7100101 20-TC6-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100088 20-PBC-J-BU ~ Plastic 7100010 20-JR1-J-BU ~ White Rouge 7100084 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1"x x 2.5" Tubes Tripoli 7100015 SCR ~ Stainless 7100						
Compounds in blank white 1"x5" Tubes		Stock Cod	de	Description		
7100042 529-TC6 ~ Tripoli 7100041 529-E5 ~ Emery 7100098 529-SCR ~ Stainless 7100090 529-PBC ~ Plastic 7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TC6-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100100 20-SCR-J-BU ~ Stainless 7100101 20-WR1-J-BU ~ White Rouge 7100101 20-WR1-J-BU ~ Hearld Green 7100084 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes 7100016 TC6 ~ Tripoli 7100015 SCR ~ Stainless						
7100041 529-E5 ~ Emery 7100098 529-SCR ~ Stainless 7100090 529-PBC ~ Plastic 7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TC6-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ Plastic 7100110 20WR1-J-BU ~ Emery 7100048 20-JR1-J-BU ~ Under Rouge Compounds in Blank White 1" x 2.5" Tubes 7100016 TC6 ~ Tripoli 7100015 SCR ~ Stainless 7100015 SCR ~ Stainless 7100017 WRI ~ Plastic 7100018	(Compounds in blank white 1"x5" Tubes				
7100098 529-SCR ~ Stainless 7100090 529-PBC ~ Plastic 7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TCG-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge 8 Emerald Green Plastic 7100110 20WR1-J-BU ~ Lemerald Green 7100084 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100014 TSCR ~ Stainless 7100017 WRI ~ Plastic 7100018	7100042	529-TC6	~	Tripoli		
7100090 529-PBC ~ Plastic 7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TCG-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100080 20-PBC-J-BU ~ Stainless 7100110 20WR1-J-BU ~ White Rouge Remerald Green ~ Emerald Green 7100011 20WR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes 7100016 TC6 ~ Tripoli 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100015 SCR ~ Stainless 7100012 PBC ~ Plastic 7100018 GRN ~ Emerald Green 7100018 GR	7100041	529-E5	~	Emery		
7100116 529-WR1 ~ White Rouge 7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TC6-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge — Emerald Green Plastic 7100014 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100015 SCR ~ Stainless 7100017 WRI ~ Plastic 7100018 GRN ~ Emerald Green 7100019 PBC ~ Plastic 7100019 WRI ~ White Rouge 7100019 WRI	7100098	529-SCR	~	Stainless		
7100078 529-GRN ~ Emerald Green 7100113 529-JR1 ~ Jewelers Rouge Compounds in blank white 2'x5' Tubes 7100101 20-TC6-J-BU ~ Tripoli 7100075 20-E5-J-BU ~ Emery 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge T100014 20-JR1-J-BU ~ Emerald Green 7100015 TC6 ~ Tripoli 7100016 TC6 ~ Tripoli 7100015 SCR ~ Stainless 7100016 SCR ~ Stainless 7100017 WRI ~ Emery 7100018 GRN ~ Emerald Green 7100019 PBC ~ Plastic 7100014 JRI ~ Emerald Green 7100014 JRI ~ Emerald Green 7100019 Quelers Rouge Compound	7100090	529-PBC	~	Plastic		
T100113 529-JR1	7100116	529-WR1	2	White Rouge		
Compounds in blank white 2'x5' Tubes	7100078	529-GRN	2	Emerald Green		
7100101 20-TC6-J-BU ~ Trípoli 7100075 20-E5-J-BU ~ Emery 7100096 20-SCR-J-BU ~ Stainless 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge 7100014 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes Tripoli 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100015 SCR ~ Stainless 7100012 PBC ~ Plastic 7100017 WRI ~ White Rouge 7100018 GRN ~ Emerald Green 7100014 JRI ~ Jewelers Rouge Compound Assortment, Blister packaged 1x2.5 Tube Assortment (JR1, E5, SCR, TC6) Greaseless 7100066 531-444 082123-004448 1x2.5 Tube Assortment (JR1, E5, SCR, TC6) Greaseless 7100059 220 Grit Medium Greaseless<	7100113	529-JR1	~	Jewelers Rouge		
7100075 20-E5-J-BU ~ Emery 7100096 20-SCR-J-BU ~ Stainless 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge 8 Emerald Green Plastic 7100084 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes Tripoli 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100015 SCR ~ Stainless 7100012 PBC ~ Plastic 7100017 WRI ~ White Rouge 7100018 GRN ~ Emerald Green 7100014 JRI ~ Jewelers Rouge Compound Assortment, Blister packaged 7100066 531-444 082123-004448 1x2.5 Tube Assortment (JR1,E5,SCR,TC6) Greaseless 7100050 80 Grit Heavy Cut Greaseless 7100059 220 Grit Medium Greaseless		Compound	s in blank whi	te 2'x5' Tubes		
7100096 20-SCR-J-BU ~ Stainless 7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge 17100084 20-JR1-J-BU ~ Jewelers Rouge 17100016 TC6 ~ Trípoli 17100013 E5 ~ Emery 17100015 SCR ~ Stainless 17100012 PBC ~ Plastic 17100017 WRI ~ White Rouge 17100018 GRN ~ Emerald Green 17100019 JRI ~ Jewelers Rouge Compound Assortment, Blister packaged 1x2.5 Tube Assortment (JR1,E5,SCR,TC6) Greaseless 7100066 531-444 082123-004448 1x2.5 Tube Assortment (JR1,E5,SCR,TC6) Greaseless 7100059 220 Grit Medium Greaseless 7100059 220 Grit Medium Greaseless Lapping Compound 26A0002A 220 Grit Lapping Pint Can 26A0001A 280 Grit Lapping Pint Can <	7100101	20-TC6-J-BU	~	Trípoli		
7100088 20-PBC-J-BU ~ Plastic 7100110 20WR1-J-BU ~ White Rouge 7100084 20-JR1-J-BU ~ Jewelers Rouge Compounds in Blank White 1" x 2.5" Tubes Tripoli 7100016 TC6 ~ Tripoli 7100013 E5 ~ Emery 7100015 SCR ~ Stainless 7100012 PBC ~ Plastic 7100017 WRI ~ White Rouge 7100018 GRN ~ Emerald Green 7100014 JRI ~ Jewelers Rouge Compound Assortment, Blister packaged 7100060 531-444 082123-004448 1x2.5 Tube Assortment (JR1,ES,SCR,TC6) Greaseless 7100050 80 Grit Heavy Cut Greaseless 7100059 220 Grit Medium Greaseless 7100058 320 Grit Fine Greaseless Lapping Compound 26A0002A 220 Grit Lapping Pint Can 26A0004A 400 Grit Lapping Pint Can </td <td>7100075</td> <td>20-E5-J-BU</td> <td>~</td> <td>Emery</td>	7100075	20-E5-J-BU	~	Emery		
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25A0006C 60 Grit NuGLu Quart Can	25A0006C	Τ				
25A0008C 120 Grit NuGLu Quart Can		 				
25A0010C 220 Grit NuGLu Quart Can						
25A0012C 320 Grit NuGLu Quart Can						



Buffing Wheel

1-800-378-3546

www.dicoproducts.com

Finishing Applications

Combine el color de la marca con el color de la pasta.	Agencez les couleurs du point aux couleurs du bouchon de la pâte de polissage.		du C			6	
MATE	RIAL	HARD N	METALS	SOFT N	IETALS	JEWI GOLD &	ELRY
Match the c	olor of	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3
the Compou	ind	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE
SPIRAL	SEWN						
CUSHIO	N SEWN		0		0	0	
FLANNE	L SEWN						
Combine el color de la marca con el color de la pasta.	Agencez les couleurs du point aux couleurs du bouchon de la pâte de polissage.				O Jucts	HIGHLINDER OF THE PARTY OF THE	
MATE	RIAL	BRASS &	COPPER	NICKEL &	CHROME	PLAS	TICS
Match the c	olor of	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3	STEP 1	STEP 2 & 3
the Compound		CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE	CLEAN POLISH	BUFF SHINE
SPIRAL	SEWN						
CUSHIC	N SEWN		0		0		0
FLANNE	EL SEWN						

COMPOUNDS

- Black E5 Emery: Most Aggressive cutting, removes scratches, rust, & burrs from ferrous metals
- Brown TC6 Tripoli: Aggressive, removes surface marks on all non ferrous metals and plastics
- Gray SCR Stainless: General Purpose, Good cut and color, restores luster to ferrous metals
- Blue PBC Plastic: Excellent for plastics, acrylics & removing scratches from Corian
- White WR1 White Rouge: Restores natural luster to non-ferrous i.e. Aluminum, Copper & Brass
- Red JR1 Jewelers Rouge: Finest abrasive, premium product for coloring precious metals
- Green GRN Green Rouge: Brilliantly finishes all metal, particularly ferrous metal, Great coloring

Buffing Wheels

SPIRAL SEWN - The workhorse for most aggressive cutting CUSHION SEWN - Ideal for light cutting and coloring FLANNEL SEWN - Ideal for the final finish and a brilliant luster







Buffing Instructions

Applying the compound to your buffing wheel

On a new wheel: Be sure the wheel is revolving toward you and has attained full speed. Then pass the compound lightly across wheel face in front of, and a little below spindle, until face is slightly coated. Now hold a clean piece of old metal lightly against wheel face for a few seconds to spread coating. After face has been adequately charged with compound, you are ready to buff. It will be necessary to apply more compound from time to time as you buff, and the best way to do this is with a wiping motion, being careful not to overload the wheel. Never use a wheel for coloring which has previously been used for coarse buffing or cutting down. Particles of grit remaining in the face may scratch your final finish. You will save time and avoid costly mistakes by using a separate wheel for each type of compound.

It is easier to buff the correct way

Never put the compound on the article to be buffed. Grasp your work firmly and apply it lightly against face of wheel. Make sure to keep it below the center of the wheel, otherwise the buff might catch in your work and pull it out of your hands. Keep your work constantly in motion, always removing it from the wheel with a slanting downward stroke. This will blend buffing marks and help avoid spotty or streaked results. Wipe additional compound across wheel face as needed, but do not overload. Overloaded wheels will produce many thick, black streak marks. If this occurs, clean the buff with a buff rake or file and reapply the compound as needed. Do not use too much pressure against the wheel: let the compound and the wheel do the work. Use appropriate buffing wheels matched with compounds when changing from cutting to coloring to prevent coarser grits from becoming embedded in coloring wheels, potentially scratching your final finish. When finished, wipe the buffed surface with a soft cloth dipped in powdered whiting (talcum powder) to remove all traces of compound. Hot soapy water may also be used. A little practice will enable you to obtain the results you want.

Hints and Recommendations

- Use only one compound per buffing wheel. Using a pen or marker, label the side of each buff with the compound name or model # being used for future reference.
- Friction will melt the compound onto the wheel. Apply additional compound as needed.
- After cleaning, apply a sealer or car wax to your work to prevent the return of tarnish or oxidation.
- To clean excessive compound build-up off the buffing wheel face, hold a Wheel Rake firmly with two hands lightly up against the spinning buffing wheel. After the excess compound is removed, you are ready to continue with your project.
- Use great care when buffing plated metal. Thin plating is easily buffed off. Inspect plated work carefully. If you are unsure whether or not the piece to be worked is plated, try a magnet. If the magnet sticks, most likely the item is plated.



NYALOX Nylon Brushes



Patients and limited to the large and the la











Mandrel-Mounted:

3" & 4" Wheel Brushes 2½" Cup Brushes 4" Flap Brushes ¾" End Brushes



Non-Abrasive White

AND



4½" Wheel Brush w/ %-11 Thread Fits Most Angle Grinders!

Gray - 80 Grit - Coarse

Orange - 120 Grit - Medium

Blue - 240 Grit - Fine

White - 0 Grit - Non-Abrasive





NYALOX Nylon Brushes

4½" Wheel Brushes and

3" %-11 Cup Brush fits most Angle Grinders 4 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine, 0 - White - Non-Abrasive Available in bulk or carded.



Features and Benefits

- Conveniently color coded
- Aluminum oxide abrasive impregnated throughout each bristle
- · Far superior to wire brushes:
- · Lasts up to 10x longer
- Will not rust
- · Bristles will not shed or puncture skin
- · Maintains shape for the life of the brush
- · Use on metals, wood and much more.
- Sand and clean unfinished and rough woods
- Cleans tiles and masonry will not gouge

NEW White Non-Abrasive Power Brush!

3" and 4" 1/4" Hex Mandrel Mounted Wheel 4" 1/4" Hex Mandrel Mounted Flap Brush

6" and 8" Wheel with 1/2" Arbor



4 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine, 0 - White - Non-Abrasive Available in bulk or carded.



3 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine Available in bulk or carded.



3 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine 6" available in bulk or carded. 8" available in bulk only.



NY/ALOX Nylon Brushes

2 1/2" 1/4" Hex Mandrel Mounted Cup Brush

3/4" 1/4" Hex Mandrel Mounted EndBrush



4 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine, 0 - White - Non-Abrasive Available in bulk or carded.



4 Grits Available: 80 - Gray - Coarse, 120 - Orange - Medium, 240 - Blue - Fine, 0 - White - Non-Abrasive Available in bulk or carded.

Applications

80 Grit - Gray - Coarse - Removes Paint, Corrosion, Weld Scale, Surface Rust, and Burns from Hard Metals

120 Grit - Orange - Medium - Cleans Tile, Stone, Cement, Brick Mortar, Soft Metals such as Aluminum, Brass and Copper

240 Grit - Blue - Fine - Preps Plastics, Fiberglass and Rubber, Removes Paints and Finishes from Wood

O Grit - White - Non-Alarosive - General Purpose Cleaning Power Brush

3" Key Machine Brush with 1/2" Arbor



2 Grits Available: 80 - Gray - Coarse 120 - Orange - Medium Available in bulk only.











Packaged

Stock Code	Legacy#	Description
7200025	541-775-3/4	3/4" Gray End Brs Crs
7200029	541-781-3/4	3/4" Orange End Brs Med
7200027	541-787-3/4	3/4" Blue End Brs Fn Card
7200085	NEW	3/4" White End Brs Non-Abr
7200005	541-774-21/2	2 ½" Gray Cup Brs Crs
7200010	541-780-21/2	2 1/2" Orange Cup Brs Med
7200007	541-786-21/2	2 1/2" Blue Cup Brs Fn
7200083	NEW	2 1/2" White Cup Brs Non-Abr
7500034	NEW	3 Pc 2 1/2" Cup Brs Assort
7200004	541-723-35/8	3" 5/8-11 Gray Cup Brs Crs
7200006	541-721-35/8	3" 5/8-11 Orange Cup Brs Med
7200009	541-722-35/8	3" 5/8-11 Blue Cup Brs Fn
7200089	NEW	3" 5/8-11 White Cup Brs Non-Abr
7200015	541-771-3	3" Gray MM Whi Brs Crs
7200021	541-777-3	3" Orange MM Whi Brs Med
7200018	541-783-3	3" Blue MM Whi Brs Fn
7200091	NEW	3" White MM Whl Brs Non-Abr
7200036	541-772-4	4" Gray MM Whi Brs Crs
7200048	541-778-4	4" Orange MM Whi Brs Med
7200042	541-784-4	4" Blue MM Whi Brs Fn
7200081	NEW	4" White MM Whl Brs Non-Abr
7500039	NEW	3 Pc 4" Wheel Brush Assortment
7200033	541-776-4	4" Gray MM Flap Brs Crs
7200045	541-782-4	4" Orange MM Flap Brs Med
7200039	541-788-4	4" Blue MM Flap Brs Fn
7500042	NEW	3 Pc 4" Flap Brush Assortment
7200060	541-746-6	6" Gray Whi Brs Crs
7200067	541-756-6	6" Orange Whi Brs Med
7200063	541-766-6	6" Blue Whi Brs Fn
7200075	NEW	4%" 5/8-11 Gray Whi Brs Crs
7200077	NEW	4%" 5/8-11 Orange Whi Brs Med
7200079	NEW	4%" 5/8-11 Blue Whi Brs Fine
7200087	NEW	4½" 5/8-11 White Whi Brs Non-Abr

Bulk

Stock Co	de Legacy	# Description
7200026	505-775-3	3/4" Gray End Brs Crs
7200030	505-781-3	/4 3/4" Orange End Brs Med
7200028	505-787-3	3/4" Blue End Brs Fn
7200084	4 NEW	3/4" White End Brs Non-Abr
7200012	505-774-2	1/2 2 1/2 Gray Cup Brs Crs
7200013	505-780-2	1/2 2 1/2 Orange Cup Brs Med
7200008	505-786-2	1/2 2 1/2 Blue Cup Brs Fn
7200088	2 NEW	2 1/2" White Cup Brs Non-Abr
7200003	505-723-3	5/8 3" 5/8-11 Gray Cup Brs Crs
720000	505-721-35	5/8 3" 5/8-11 Orange Cup Brs Med
720000	505-722-3	5/8 3" 5/8-11 Blue Cup Brs Fn
7200088	B NEW	3" 5/8-11 White Cup Brs Non-Abr
7200016	505-771-	3 3" Gray MM Whi Brs Crs
7200028	2 505-777-	3 3" Orange MM Whi Brs Med
7200019	505-783-	3 Blue MM Whi Brs Fn
7200080) NEW	3" White MM Whl Brs Non-Abr
720003	7 505-772-	4 4" Groy MM Whi Brs Crs
7200049	505-778-	4 4" Orange MM Whi Brs Med
7200043	505-784-	4 4" Blue MM Whi Brs Fn
7200080	NEW	4" White MM Whl Brs Non-Abr
7200034	505-778-	4 4" Groy MM Flop Brs Crs
7200046	505-782-	4 4" Orange MM Flap Brs Med
720004	505-788-	4 4" Blue MM Flop Brs Fn
720006	505-746-	6 6" Gray Whi Brs Crs
7200066	505-756-	6 6" Orange Whi Brs Med
720006	505-766-	6 6" Blue Whi Brs Fn
720007	505-748-	8 8" Gray Whi Brs Crs
7200073	505-758-	8 8" Orange Whi Brs Med
7200072	505-768-	8 8" Blue Whi Brs Fn
7200070		3" Key Machine Brs Crs
720003	505-783-8	CM 3" Key Machine Brs Med
7200074	NEW	4%" 5/8-11 Gray Whi Brs Crs
7200076	NEW NEW	4%" 5/8-11 Orange Whi Brs Med
7200078	B NEW	4%" 5/8-11 Blue Whi Brs Fine
7200086	8 NEW	4%" 5/8-11 White Whi Brs Non-Abr



Sand Prep Stick Abrasive Grease for Discs or Belts







4 ounce Clamshell Packaged Packed 5 to a box

Dico Model #: 7100047 UPC: 082123710479

Xtends the Life of Abrasive Belts & Discs!

Apply to abrasive belts or discs in preparation for their use. Reapply continuously to maintain best abrasive performance.

- Lowers operating temperature of abrasives.
- Coats & lubricates belts and discs.
- Reduces "loading" of power driven abrasives.
- Enhances efficiency in the industrial workplace by reducing changeover time of abrasive belts.
- Applications in Industrial, woodworking, consumer & automotive marketplaces!
- Also useful for coating wood screws to make them faster & easier to drive!

Made & Packaged in USA by Dico Products division of the Divine Brothers Co; a manufacturer of buffing compounds & abrasives since 1892.





From Start to Finish We'll Make You Shine

Satinmaster® Non Woven Flap Brush



Maroon Very Fine

421088AK:4"X1"X5/8-11 421088AR:4"X2"X5/8-11

Maroon: 240 grit



Super Gold Fine

421062AK:4"X1"X5/8-11 421062AR:4"X2"X5/8-11

Gold: 180 grit



Blue Flash Medium

421061AK:4"X1"X5/8-11 421061AR:4"X2"X5/8-11

Blue: 120 grit.

Put the power of your angle grinder to work with nonwoven abrasives!

- * Use to polish, burnish, blend, deburr, clean, and brighten stainless steel, aluminum, brass, copper and other alloys.
- * Gives a uniform and consistent brushed satin finish on most metals for the entire life of the brush.
- * Excellent for sanding wood surfaces to prepare for paint or stain.
- * Stock widths of 1" & 2".
- * 5/8-11 insert "Spins on—Spins Off" any angle grinder!

Made in USA!

Dico Products division of Divine Brothers Co 200 Seward Ave Utica, NY 13502 sales@dicoproducts.com





Compound Pads Foam Waffle Pads & Mitts

Tie-On Bonnets, Compound Pads, Foam Waffle Pads & Mitts Polishing Bonnets Terry Elas Two-Sided Bor

Terry Elastic Bonnets
Two-Sided Terry Foam
Bonnets









Foam Waffle Pads

Paint and Wash Mitts



Features and Benefits

Tie-On Polishing Bonnets

- Available in three different grades 100% lambs wool, wool blend & synthetic.
- Equipped with a tie to secure the bonnet firmly to the backing pad
- · Sizes to fit 3" to 12" backing pads
- Securely ties onto backing pads with drawstrings.

Terry Cloth and Terry/Foam Reversible Bonnets

- · Sizes to fit all backing pads or polishing machines.
- Terry/foam bonnets unique reversible construction allows for application & removal of wax with only one pad.
- Terry Bonnets have an elastic edge that hold the bonnet firmly to the pad. Terry bonnets fit
 7" to 11" backing pads.

Wash and Paint Mitts

- Wash mitts' thick pile grabs dust or dirt. Makes car, boat or RV washing faster & easier.
- Paint mitts speed the painting or staining of fences, railings, and pipes. Enables coverage of all sides of the object at once.

Compound Pads

- · 6" compound pads are 1/4" mandrel mounted for use on drills
- 7.5" can be used with a hook and loop backing pad or bolted on through the center mounting hole.
- High quality 100% twisted wool material ensures excellent results.

Foam Waffle Pads

- Two convenient sizes, 3.5" and 8". Two densities, Orange: Firm, Black: Polishing
- Reduce heat build up while buffing and polishing

All available in attractive Dico packaging or bulk unpackaged.
All mitts, bonnets, compound pads and foam waffle pads are reusable and washable with the ability to withstand multiple washings.

Applications

Polishing bonnets are used for high gloss automotive and marine buffing. Also used for compounding and polishing of soiled surfaces.

Terry bonnets are used for applying and/or removing wax.

Wash mitts are used for auto and marine use to clean off stubborn dirt.

Paint Mitts are used for painting or staining hard-to-paint areas like spindles, banisters, etc.

Compound Pads are used for final polish and wax. These pads give good cutting action and leave the work surface with a high gloss finish.

Foam Waffle Pads

- Orange waffle pad is for applying wax, preliminary and light buffing.
- Black waffle pad is for removing waxes, buffing and eliminating swirl marks on the work surface.



Tie-On Bonnets, Compound Pads, Foam Waffle Pads & Mitts

Stock List

Stock Code	Description	Stock Code	Description
	Tie-On Bonnets		Elastic Bonnets
7410610	5"-6" 100% Wool Bonnet Bulk	7420850	7/8" Terry Bonnet Bulk
7410611	5"-6" 100% Wool Bonnet Clamshell	7420851	7/8" Terry Bonnet Clamshell
7410620	5"-6" Wool Blend Bonnet Bulk	7421150	10/11" Terry Bonnet Bulk
7410621	5"-6" Wool Blend Bonnet Clamshell	7421151	10/11" Terry Bonnet Clamshell
7410630	5"-6" Polishing Bonnet Bulk		Paint Mitts
7410631	5"-6" Polishing Bonnet Clamshell	7443030	Paint Mitt Bulk
7410660	5"-6" Terry/Foam Bonnet Bulk	7443031	Paint Mitt Poly Bag
7410661	5"-6" Terry/Foam Bonnet Clamshell	7443130	XL Paint Mitt Bulk
7410810	7"-8" 100% Wool Bonnet Bulk	7443131	XL Paint Mitt Poly Bag
7410811	7"-8" 100% Wool Bonnet Clamshell		Hook & Loop Pads
7410820	7"-8" Wool Blend Bonnet Bulk	7450510	5" Hook & Loop Wool Bonnet Bulk
7410821	7"-8" Wool Blend Bonnet Clamshell	7450511	5" Hook & Loop Wool Bonnet Poly Bag
7410830	7"-8" Polishing Bonnet Synthetic Bulk		Compound Pads
7410831	7"-8" Polishing Bonnet Clamshell	7460610	6" Mandrel Mounted Compound Pad Bulk
7410860	7"-8" Terry/Foam Bonnet Bulk	7460611	6" Mandrel Mounted Compound Pad Poly Bag
7410861	7"-8" Terry/Foam Bonnet Clamshell	7467580	7.5" Hook & Loop Compound Pad Bulk
7411010	9"-10" 100% Wool Bonnet Bulk	7467581	7.5" Hook & Loop Compound Pad Poly Bag
7411011	9"-10" 100% Wool Bonnet Clamshell		Waffle Pads
7411020	9"-10" Wool Blend Bonnet Bulk	7474090	Orange 8" Foam Waffle Pad Bulk
7411021	9"-10" Wool Blend Bonnet Clamshell	7474091	Orange 8" Waffle Pad Poly Bag
7411030	9"-10" Polishing Bonnet Synthetic Bulk	7474190	Black 8" Foam Waffle Pad Bulk
7411031	9"-10" Polishing Bonnet Clamshell	7474191	Black 8" Foam Waffle Pad Poly Bag
Contract of the Contract of th	Wash Mitts	7473590	Orange 3.5" Foam Waffle Pad Bulk
7432070	8 x 12 Wash Mitt Bulk	7473591	Orange 3.5" Foam Waffle Pad Poly Bag
7432071	8 x 12 Wash Mitt Poly Bag	7473690	Black 3.5" Foam Waffle Pad Bulk
7432170	8 x 12 Wash Mitt w/o Cuff Bulk	7473691	Black 3.5" Foam Waffle Pad Poly Bag
7432171	8 x 12 Wash Mitt w/o Cuff Poly Bag		
7432270	8 x 12 Wash Pad Bulk		
7432271	8 x 12 Wash Pad Poly Bag		



Face Mask For Personal Protection



Stock Code FM-1



AAMI class 1 & 2 rated for water penetration with one extra layer of high quality bleached cotton material

Features:

Washable: top quality materials.

Two layers of material for dense filtration.

Elastic strap for wearing over the ears..

Simple to take on or off.

Pleated for expansion to cover the nose & mouth

Wire nose piece for firm but comfortable fit

Durable: survives multiple washings.

Comfortable fit

Enhances Personal Protection of employees in medical or industrial environments.

Made in USA by a manufacturer of textile goods for over 128 years.



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